

SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

ATI FLAT ROLLED PRODUCTS

1300 Pacific Avenue Natrona Heights, PA 15065-1147 Shawn Cooper Phone: 724-226-6498

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MECHANICAL

Valid To: January 31, 2023 Certificate Number: 3109.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following tests <u>on armor, stainless steel, nickel-base, cobalt-base and titanium sheet, strip and plate products:</u>

<u>Test:</u> $\underline{\text{Test Method}(s)^{\underline{1}}}$:

Bending ASTM E290; ISO 7438

Hardness

Brinell Hardness (3000 kg) ASTM E10

Rockwell Hardness (B, C, 15N, 15T, 30N, 30T) ASTM E18

Metallographic Evaluation

Grain Size ASTM E112 (Comparison Method only)

Inclusions ASTM E45 Method A; ISO 4967

Intergranular Attack IGA/M22

Macro-etch ASTM E340

Microhardness ASTM E92, E384

Knoop: 200 g, 500 g

Vickers: 200 g to 10 kg

Corrosion Testing

Pitting and Crevice Corrosion ASTM A923 Practices A and C, A1084, G48

Salt Spray ASTM B117

Susceptibility to Stress Corrosion Cracking ASTM G30

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<u>Test:</u> $\underline{\text{Test Method}(s)^{\underline{1}}}$:

Corrosion Testing (continued)

Susceptibility to Intergranular Corrosion ASTM G28

Susceptibility to Intergranular Attack ASTM A262 Practices A, B, C, and E;

ISO 3651-1, ISO 3651-2; SEP 1877

Stress Rupture ASTM E139

Tensile Test ASTM E8/E8M; EN-ISO 6892-1

Lab Heat Treatment AMS 2750

Surface Roughness ASME B46.1 Section 3; ISO 4287

Cup Test ASTM E643; EN-ISO 20482

Alpha Case Int. Procedure: "Alpha Case";

EN 2003-9

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¹ When the date, edition, version, etc. is not identified in the scope of accreditation, laboratories may use the version that immediately precedes the current version for a period of one year from the date of publication of the standard measurement method, per part C., Section 1 of A2LA *R101 - General Requirements- Accreditation of ISO-IEC 17025 Laboratories*.



Accredited Laboratory

A2LA has accredited

ATI FLAT ROLLED PRODUCTS

Natrona Heights, PA

for technical competence in the field of

Mechanical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 General requirements for the competence of testing and calibration laboratories. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).

SEAL 1978

Presented this 15th day of December 2020.

Vice President, Accreditation Services

For the Accreditation Council Certificate Number 3109.01

Valid to January 31, 2023



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

ATI FLAT ROLLED PRODUCTS 1

1300 Pacific Avenue
Natrona Heights, PA 15065-1147
Shawn Cooper Phone: 724-226-6498
Shawn.cooper@atimetals.com

CHEMICAL

Valid To: January 31, 2023 Certificate Number: 3109.02

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to the laboratory above, as well as the laboratories below to perform the following tests on <u>armor</u>, <u>stainless steel</u>, <u>nickel-base</u>, <u>cobalt-base</u> and <u>titanium sheet</u>, <u>strip and plate products:</u>

<u>Test:</u>	Test Method(s) ² :
Spectroscopy Inductively Coupled Plasma (ICP) (Al, B, Cr, Cu, Fe, Mn, Mo, Ni, Si, Sn, V, Y, Zr)	ASTM E1479
Graphite Furnace Atomic Absorption (GFAA) (Ag, Bi, Cd, Pb, Se, Sn, Te, Tl)	ASTM E1184
Optical Emission Spectroscopy (OES) (Al, B, Sn, Ta, Ti)	ASTM E1086, E3047
X-Ray Fluorescence (XRF) Stainless Steels: (Al, Co, Cr, Cu, Mn, Mo, Nb, Ni, P, Si, Sn, Ta, Ti, V, W, Zr)	ASTM E572
Nickel Alloys: (Al, Co, Cr, Cu, Fe, Mn, Mo, Nb, Ni, P, Si, Sn, Ta, Ti, V, W, Zr)	ASTM E2465
Cobalt Alloys: (Al, Co, Cr, Cu, Fe, Mn, Mo, Nb, Ni, P, Si, Sn, Ta, Ti, V, W, Zr)	ASTM E2465
Elemental Analysis Combustion Elemental Analysis Carbon and Sulfur by Infrared Nitrogen, Oxygen, and Hydrogen by Inert Fusion- LECO (C, H, N, O, S)	ASTM E1019, E1447

¹This accreditation covers testing performed at the main laboratory listed above, and the satellite laboratories listed below.

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ATI FLAT ROLLED PRODUCTS Route 981 North Latrobe, PA 15650

Test: $\underline{\text{Test Method}(s)^2}$:

Spectroscopy

Optical Emission Spectroscopy (OES) ASTM E1086,

(Al, B, Sn) E3047

X-Ray Fluorescence (XRF)

Stainless Steels: ASTM E572

(Al, Co, Cr, Cu, Mn, Mo, Nb, Ni, P, Si, Ti, V, W)

Nickel Alloys: ASTM E2465

(Al, Co, Cr, Cu, Fe, Mn, Mo, Nb, Ni, P, Si, Ti, V, W)

Elemental Analysis

Combustion Elemental Analysis Carbon and Sulfur by Infrared Nitrogen by ASTM E1019

Inert Fusion- LECO

(C, N, O, S)

ATI FLAT ROLLED PRODUCTS 100 River Road

Brackenridge, PA 15014

Test Method(s) 2 :

Spectroscopy

Optical Emission Spectroscopy (OES)

ASTM E1086,

(Al, B, Sn) E3047

X-Ray Fluorescence (XRF)

Stainless Steels: ASTM E572

(Al, Co, Cr, Cu, Mn, Mo, Nb, Ni, P, Si, Sn, Ti, V, W)

Nickel Alloys: ASTM E2465

(Al, Co, Cr, Cu, Fe, Mn, Mo, Nb, Ni, P, Si, Sn, Ti, V, W)

Elemental Analysis

Combustion Elemental Analysis Carbon and Sulfur by Infrared Nitrogen and ASTM E1019

Oxygen by Inert Fusion- LECO

(C, N, O, S)

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Accredited Laboratory

A2LA has accredited

ATI FLAT ROLLED PRODUCTS

Natrona Heights, PA

for technical competence in the field of

Chemical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 General requirements for the competence of testing and calibration laboratories. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 15th day of December 2020.

Vice President, Accreditation Services For the Accreditation Council

Certificate Number 3109.02 Valid to January 31, 2023



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

ATI FLAT ROLLED PRODUCTS

1357 East Rodney French Blvd. New Bedford, MA 02742 id Shaner Phone: 508 984 2256

David Shaner Phone: 508 Fax: 508 984 8904

MECHANICAL

Valid To: January 31, 2023 Certificate Number: 3109.03

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following tests on <u>stainless steels, Titanium, Cobalt, Zirconium, Carbon steels, and</u> Nickel alloys:

<u>Test:</u> $\underline{\text{Test Method}(s)^{\underline{1}}}$:

Bending ASTM E290

Metallographic Evaluation

Grain Size ASTM E112 (Comparison Method only)

Susceptibility to Intergranular Attack ASTM A262 Practice E; ISO 3651-2 Method A

Corrosion Testing

Crevice Corrosion ASTM G48

Microhardness

Vickers (100 gf, 300 gf, 500 gf, 1000 gf) ASTM E384, E92

Surface Roughness ASME B46.1 Section 3; LP-04; ISO 4287

Tensile Test (5000 lbs Flat Specimens) ASTM E8/E8M; ISO 6892-1

Lab Heat Treatment AMS 2750

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Accredited Laboratory

A2LA has accredited

ATI FLAT ROLLED PRODUCTS

New Bedford, MA

for technical competence in the field of

Mechanical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 General requirements for the competence of testing and calibration laboratories. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 15th day of December 2020.

Vice President, Accreditation Services

For the Accreditation Council Certificate Number 3109.03

Valid to January 31, 2023