

CLUTCHES

 REPAIR & REPLACEMENT



FEATURES AND BENEFITS

- New clutch is all-new—not rebuilt or remanufactured
- Available for most medium and heavy-duty applications¹
- Coated with velvet touch aftermarket lining for lasting durability and heat resistance
- Constant plate load and isolated pressure springs deliver smooth performance
- Built-in dampers filter out harsh vibrations
- “Velvet Touch” ceramic facing, an aftermarket industry standard
- Backed by the Alliance 1-year/unlimited-mile warranty¹

HIGHLIGHTS

- **Angle Spring Clutches**
 - Cost-competitive six-spring design allows smooth clutch engagement
 - Reliable lock-strap mechanism to enable trouble-free clutch adjustments
- **AutoSet**
 - Automatically self-adjusts to maintain a half inch between release bearing and clutch brake to compensate for wear
- **Easy Effort Clutches**
 - Features three extra assist springs to reduce pedal effort by 30%
 - Reliable lock-strap mechanism to enable trouble-free clutch adjustments

TOP MOVERS

ALLIANCE P/N	DESCRIPTION
ABP N25 208925 82	15-1/2"x2" EE, 3600/1700 LBS.-FT.
ABP N25 208925 25	15-1/2"x2" EE, 4000/2050 LBS.-FT.
ABP N25 209701 82	15-1/2"x2" SA, 3600/1700 LBS.-FT.
ABP N25 209701 25	15-1/2"x2" SA, 4000/2050 LBS.-FT.
ABP N25 107391 74	15-1/2"x2" AS, 3600/1650 LBS.-FT.

ALLIANCE P/N	DESCRIPTION
ABP N25 K2468	CLUTCH INSTALLATION KIT (FULLER RT)
ABP N25 107237 10	14"x1-3/4" SS, 2000/900 LBS.-FT.
ABP N25 208925 74 SP	15-1/2"x2" SP, 3600/1650 LBS.-FT.
ABP N25 208925 74	15-1/2"x2" EE, 3600/1650 LBS.-FT.
ABP N25 208925 25CBW	15-1/2"x2" EE, 4000/2050 LBS.-FT. W/CB

See our most current top movers at dtnapartscap.com.

ORDER IN
3 SIMPLE STEPS

1 Go to allianceparts.com

2 Use the parts lookup tools to find your part number

3 Contact your Alliance dealer to order



DRIVING VALUE

With parts and accessories for all makes and models¹, Alliance Parts is the smartest choice for value on the road. Readily available, easily affordable and assured in quality, Alliance has everything you need to deliver.

PRODUCT LINES

- Air Conditioning (A/C) Compressors
- Air Assemblies
- Air Brake Compressors
- Air Hoses
- Air Springs
- Alternators
- Antennas
- Back-Up Alarms
- Batteries
- Bellows
- Belts & Tensioners
- Brake Drums
- Brake Shoes & Kits
- Bumper Guards
- Bumpers
- Charge Air Coolers (CACs)
- Chrome & Stainless Steel Accessories
- Clutches
- Coolant
- Diesel Exhaust Fluid (DEF)*
- Diesel Particulate Filters (DPFs)*
- Differentials
- Drivelines
- Electrical Lines
- Exhaust Lines
- Fan Clutches & Accessories
- Fittings
- Fuel Tanks
- Fuel Water Separators
- Glass
- Grille Guards
- Grilles
- Heating, Ventilation & Air Conditioning (HVAC)
- Hydraulic Bottle Jacks
- Light-Emitting Diode (LED) Lighting
- Mattresses
- Mirrors
- Radiators
- Radio
- Shock Absorbers
- Slack Adjusters
- Spring Brakes & Chambers
- Starters
- Steering Gears
- Steering Pumps
- Transmissions
- Wheel Bearings
- Wheel Seals
- Wheels
- Wiper Blades

See our most current product lines at allianceparts.com.

*Sales restrictions may apply. Check with your local dealer for availability.

FOLLOW US



allianceparts.com



[@allianceparts](https://twitter.com/allianceparts)



facebook.com/allianceparts

FIND YOUR NEAREST LOCATION
AT ALLIANCEPARTS.COM



DTNA/APSM-M-1164. Specifications are subject to change without notice. Copyright © Daimler Trucks North America LLC. All rights reserved. Alliance Parts is a brand of Daimler Trucks North America LLC, a Daimler company. ¹See warranty for complete details and limitations. ²For nearly all heavy-duty truck makes and models.