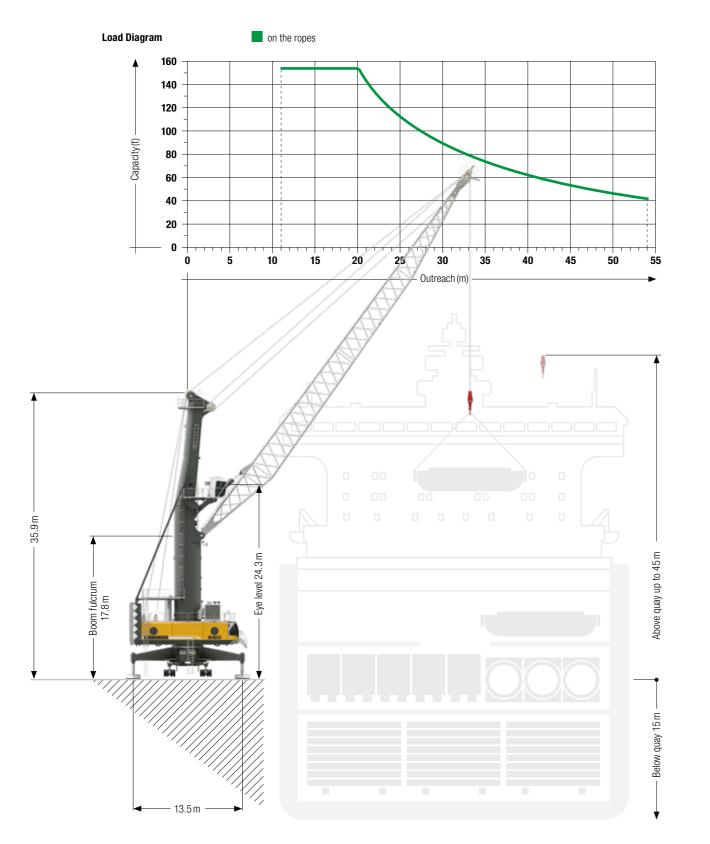
Mobile Harbour Crane

Maximum lifting capacity 154t Maximum outreach 54 m Ship size New Panamax, Capesize



Main Dimensions

Heavy Lift Operation



Lifting Capacities Heavy Lift Operation

Maximum crane capacity 154		
	Hook operation on the ropes	
Outreach	Heavy lift	
(m)	(t)	
11	154.0	
12	154.0	
13	154.0	
14	154.0	
16	154.0	
18	154.0	
20	144.9	
22	130.5	
24	117.9	
26	107.2	
28	97.7	
30	89.2	
32	82.3	
34	76.0	
36	70.7	
38	66.0	
40	62.0	
42	58.4	
44	55.2	
46	52.2	
48	49.3	
50	46.4	
52	43.6	
54	40.9	

Weight rotator 4.0 t

Project Cargo & Heavy Lift up to 154 Tonnes

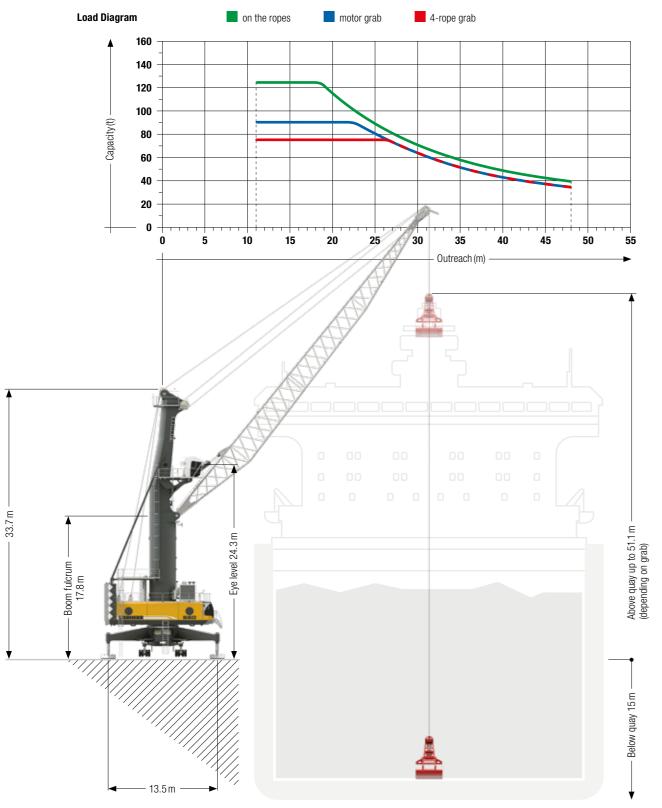
Safety and precision are the most important criteria when lifting heavy goods.

- The hydrostatic drive concept in connection with closed Torsion strain in the undercarriage is reduced to a minimum. hydraulic circuits guarantees immediate system reaction times for rapid and safe working cycles.
- The X-shaped propping arrangement forms the basis of a unique stress flow-system absorbing all static and dynamic • The luffing cylinder also uses a closed hydraulic circuit, demands resulting from travelling and operation of the assuring accuracy without vibration. crane.
- Stresses and strains occurring during heavy lift operation are thereby transmitted via the shortest route through the centre of the chassis onto the outriggers and further to the ground.

- Lifetime of the slewing bearing and all supporting parts enhances.
- Sycratronic[®] allows two Liebherr mobile harbour cranes to be operated simultaneously by one crane driver for improved speed, capacity and safety.

Main Dimensions

Bulk Operation



Capesize

Lifting Capacities

Bulk Operation

	Hook operation	Grab operation	1
Outreach	on the ropes	4-rope grab	motor grab
(m)	(t)	(t)	(t)
11 - 18	124.0	75.0	90.0
19	120.5	75.0	90.0
20	114.5	75.0	90.0
22	103.1	75.0	90.0
23	97.9	75.0	88.1
24	93.1	75.0	83.8
25	88.7	75.0	79.9
26	84.7	75.0	76.2
27	81.0	72.9	72.9
28	77.2	69.5	69.5
29	73.7	66.3	66.3
30	70.5	63.4	63.4
31	67.6	60.9	60.9
32	65.0	58.5	58.5
33	62.5	56.2	56.2
34	60.1	54.1	54.1
36	55.8	50.3	50.3
38	52.2	47.0	47.0
40	49.0	44.1	44.1
42	46.2	41.5	41.5
44	43.6	39.3	39.3
46	41.2	37.1	37.1
48	38.9	35.0	35.0

Weight ramshorn hook 3.8 t Weight rotator 4.0 t

Standard Configuration / Turnover up to 1,500 t per Hour Pactronic[®] / Turnover up to 2,000 t per Hour

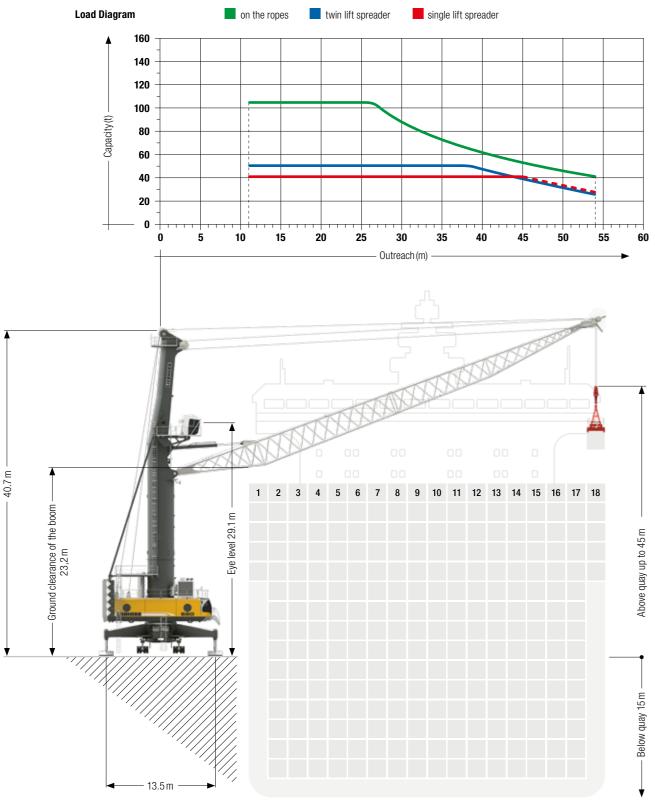
The powerful hydrostatic transmission and advanced Liebherr electronics ensure short, productive working cycles during bulk handling.

- During grab operation, hoisting, slewing, and luffing are driven simultaneously at maximized speed to achieve the highest (possible) turnover.
- During grab filling, features such as automatic lowering and hoisting guarantee the optimum filling level of the grab.
- The slack rope monitoring system ensures extended lifetime of the ropes and increases operational safety.
- Reverse power is returned to the drive process through closed loop hydraulics which results in reduced fuel consumption.
- The airflow needed for cooling hydraulic and engine • The Cycoptronic® anti-sway system automatically compensystems is routed external from the main machinery sates for all rotational swing, transverse and longitudinal house. This helps keep the engine room clean and free sway of the load at maximum speeds. of debris.

- To provide safe and stress-free working conditions for the operator, Liebherr offers the Cycoptronic® including Teach-In[®] feature, a semi-automatic system, which pilots the crane from the vessel hatch to the guay without any sway. Especially for bulk operation into hoppers, the Teach-In® system increases turnover and ensures consistent turnover rates during the entire ship unloading.
- Liebherr technology is absolutely resistant to all types of dust and dirt due to the closed hydraulic system and an electronic system which is military proven and tested.

Main Dimensions

Container Operation



New Panamax

Lifting Capacities

Container Operation

Maximum crane capacity 104 t

	Spreader ope	eration under	Hook operation on the ropes
Outreach	Single lift	Twin lift	Heavy lift
(m)	(t)	(t)	(t)
11	41.0	50.0	104.0
12	41.0	50.0	104.0
13	41.0	50.0	104.0
14	41.0	50.0	104.0
16	41.0	50.0	104.0
18	41.0	50.0	104.0
20	41.0	50.0	104.0
22	41.0	50.0	104.0
24	41.0	50.0	104.0
26	41.0	50.0	104.0
28	41.0	50.0	97.7
30	41.0	50.0	89.2
32	41.0	50.0	82.3
34	41.0	50.0	76.0
36	41.0	50.0	70.7
38	41.0	50.0	66.0
39	41.0	49.7	63.9
40	41.0	47.8	62.0
42	41.0	44.2	58.4
44	41.0	41.0	55.2
45	41.0	39.5	53.7
46	39,7	38,0	52.2
48	36.8	35.1	49.3
50	33.9	32.2	46.4
52	31.1	29.4	43.6
54	28.4	26.7	40.9

Weight rotator 3.5 t

Weight fully automatic (telescopic) spreader 9 t Weight twin lift spreader 10.7 t

Standard Configuration / Turnover up to 32 Cycles per Hour Pactronic[®] / Turnover up to 38 Cycles per Hour

Precision to perfection: With incredibly short acceleration times for all crane motions, Liebherr is the top performer in container handling.

- The crane can be fitted with various types of spreaders • Safety: The luffing cylinder is positioned above the lattice (fixed or telescopic) connected to the rotator. Manual, semi boom. This eliminates the possibility of any damage to the or fully automatic telescopic spreaders are available for cylinder through swinging loads or highly stowed rows of various container sizes. containers on board the vessel.
- Liebherr Cycoptronic[®] is an accurate, sway-free load motion • The Liebherr hydrostatic drive is the most reliable and control system that uses in-house designed software. highest performing drive system for mobile harbour Cycoptronic[®] allows for direct load positioning and aids cranes. Independent closed loop hydraulic systems utilize the crane driver in mastering his task. With Cycoptronic® the minimum number of components to guarantee highly turnover, safety and the confidence of the operator will be responsive, smooth and precise operation while maximizing improved. operational safety.

	Spreader operation under	
Outreach	Single lift	Twin lift
(m)	(t)	(t)
11	41.0	50.0
12	41.0	50.0
13	41.0	50.0
14	41.0	50.0
16	41.0	50.0
18	41.0	50.0
20	41.0	50.0
22	41.0	50.0
24	41.0	50.0
26	41.0	50.0
28	41.0	50.0
30	41.0	50.0
32	41.0	50.0
34	41.0	50.0
36	41.0	50.0
38	41.0	50.0
39	41.0	49.2
40	41.0	47.3
42	41.0	43.7
44	41.0	40.5
45	40.7	39.0
46	39,2	37.5
48	36,3	34.6
50	33,4	31.7
52	30,6	28,9
54	27,9	26,2

Weight rotator 4.0 t

Weight fully automatic (telescopic) spreader 9t Weight twin lift spreader 10.7 t

Technical Data

Heavy Lift Operation

Capacity and Classification

	Capacity	Classification
Standard operation	≤ 77 t	A6
Heavy lift operation	≤ 154 t	A3

Main Dimensions

Min. to max. outreach	11—54m
Height of boom fulcrum	17.8 m
Tower cabin height (eye level)	24.3 m
Overall height (top of tower)	35.9 m
Overall length of undercarriage	20.7 m
Overall width of undercarriage	6.5 m
Number of axle sets (standard)	20
Number of axle sets (optional)	24

Working Speeds

— 120 m/min
— 1.6 rpm
— 55 m/min
— 5.0 km/h

Bulk Operation

Capacity and Classification

	Capacity	Classification
Four rope grab operation	≤52t	A8
Four rope grab operation	≤63t	A7
Motor grab	≤ 52 t	A8

Main Dimensions

Min. to max. outreach	11— 48 m
Height of boom fulcrum	17.8 m
Tower cabin height (eye level)	24.3 m
Overall height (top of tower)	33.7 m
Overall length of undercarriage	20.7 m
Overall width of undercarriage	6.5 m
Number of axle sets (standard)	18
Number of axle sets (optional)	24

Working	Speeds
---------	--------

Hoisting / lowering	0 — 120 m/min
Slewing	0 — 1.6 rpm
Luffing (average horizontal speed)	0 — 55 m/min
Travelling	0 — 5.0 km/h

Propping Arrangements

Standard supporting base	13.5 m x 13.5 m
Standard pad dimension	4 x 5.5 m x 1.8 m
Standard supporting area of pads	9.9 m ²

Optional size of supporting pads and bases on request

Quay Load Arrangements
Uniformly distributed load

 Max. load per tyre
 5.8 t

 Due to a unique undercarriage design the quay loads specified above can even be reduced. Pad sizes, supporting base and the number of axle sets can easily be adapted to comply with the most stringent quay load restrictions.

1.6 t/m²

Weight

Total weight of crane in heavy lift version (154t winch, 54m boom, Pactronic®)	approx. 444 t
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Hoisting Heights

Above quay at minimum radius	51.1 m
Above quay at maximum radius	31.5 m
Below quay level (approx.)	15.0 m

Propping ArrangementsStandard supporting base13.5 m x 13.5 mStandard pad dimension4 x 5.5 m x 1.8 mStandard supporting area of pads9.9 m²

Optional size of supporting pads and bases on request

Quay Load Arrangements

Uniformly distributed load	1.7 t/m ²
Max. load per tyre	5.8t

Due to a unique undercarriage design the quay loads specified above can even be reduced. Pad sizes, supporting base and the number of axle sets can easily be adapted to comply with the most stringent quay load restrictions.

Weight

-	
Total weight of crane in bulk version (124 t winch, 48 m boom, Pactronic®)	approx. 400 t

Hoisting Heights

Above quay at minimum radius	51.1 m
Above quay at maximum radius	29.3 m
Below quay level (approx.)	15.0 m

Container Operation

Capacity and Classification		
	Capacity	Classification
Standard operation	≤77t	A6
Container operation	≤ 63 t	A7

Main Dimensions

Min. to max. outreach	11—54m
Height of boom fulcrum	22.6 m
Tower cabin height (eye level)	29.1 m
Overall height (top of tower)	40.7 m
Overall length of undercarriage	20.7 m
Overall width of undercarriage	6.5 m
Number of axle sets (standard)	20
Number of axle sets (optional)	24
(1) (1)	

Working Speeds

Hoisting / lowering	0 — 120 m/min
Slewing	0 — 1.6 rpm
Luffing (average horizontal speed)	0 — 55 m/min
Travelling	0 — 5.0 km/h

Propping Arrangements

Standard supporting base	13.5 m x 13.5 m
Standard pad dimension	5.5 m x 1.8 m
Standard supporting area of pads	9.9 m ²

Optional size of supporting pads and bases on request

Quay Load Arrangements

Uniformly distributed load	1.6t/m ²
Max. load per tyre	5.8t

Due to a unique undercarriage design the quay loads specified above can even be reduced. Pad sizes, supporting base and the number of axle sets can easily be adapted to comply with the most stringent quay load restrictions.

Weight

Total weight of crane in container version (154t winch, 54m boom, 4.8m tower	approx. 454t
extension, Pactronic [®])	

Hoisting Heights

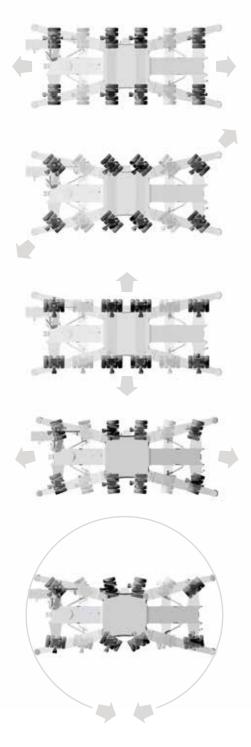
Above quay at minimum radius	51.1 m
Above quay at maximum radius	36.3 m
Below quay level (approx.)	15.0 m

Undercarriage

Mobility

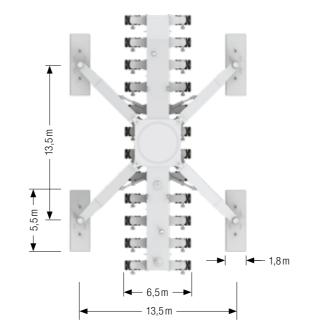
- Outstanding mobility and manoeuvrability
- Curves at any possible radii and even slewing on the spot

Schematic diagram



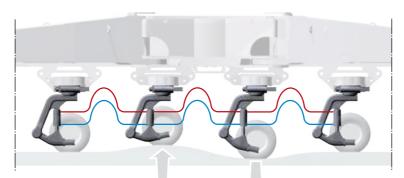
Modular propping system

- Minimised stress and strain of undercarriage due to cruciform support base which directs the load path from boom tip to quay
- Modular system allows further reduction of quay loads by installing additional axle sets
- Easy adaptation to various sizes of support pads and bases



Hydraulic load distribution

- Hydraulic suspension avoids overloading of individual wheel sets
- Standard trailer tyres making requisition of spares economical and time-saving
- Increased lifetime of tyres due to individually steerable wheel sets

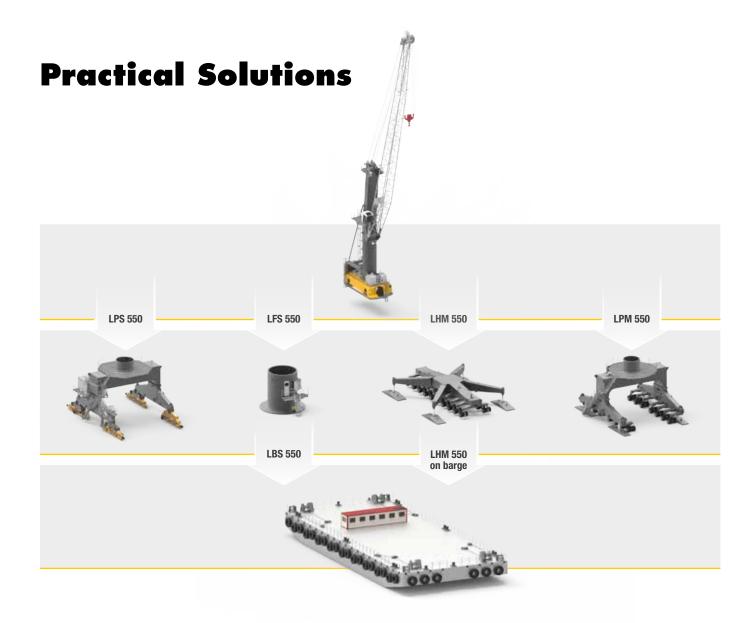


Optimum pressure distribution and adaption of wheel sets on uneven surfaces

Optional Equipment

Additional products and services

- Pactronic® power by accumulator and electronics
- SmartGrip intelligent grabbing
- Cycoptronic[®] anti-sway system
- Teach-In semi-automatic point to point system
- Sycratronic[®] synchronizing crane control system
- Vertical Line Finder diagonal pull preventing system
- Collision alert system
- LiDAT® smartApp
- Economy software for optimised fuel consumption
- Video monitoring system
- Radio remote control
- Autopropping undercarriage
- Cyclone air-intake system for the engine
- Low temperature package
- Customer-specific painting & logo
- Additional (driven) axle sets
- Axle sets equipped with foamed tyres
- Different supporting bases and pad sizes
- Tower extension 4.8 m
- And many more as per customers' requirements



Liebherr develops and produces special designs and solutions to meet customer-specific requirements

- The Liebherr Portal Crane (LPS) is an efficient combination of a space-saving portal (mounted on rails) and the proven mobile harbour crane concept. Particularly on narrow quays, individual portal solutions permit (railway) trains and (road) trucks to travel below the portal.
- Liebherr floating cranes (LBS) can be used for transhipment and midstream operation between ocean-going vessels and river barges on different types of waterways, including those having no or few quays. In addition, the LBS solution allows direct cargo transfer from ship to shore – especially when quays reach capacity limits.
- Depending on customer specifications, the LBS range may have varying lifting capacities due to tailor-made design solutions.
- Liebherr Fixed Slewing Cranes (LFS) are an efficient combination of a mobile harbour crane upper carriage and a fixed pedestal. LFS cranes provide an economical and space-saving solution for the installation on quaysides and jetties, especially where room for manoeuvring is limited and low ground pressure is essential. Additionally LFS solutions are also ideally suited for the installation on crane barges.
- The Liebherr Portal Mobile Crane (LPM) is the perfect combination of a space-saving portal undercarriage, efficient mobile harbour crane technology and unrestricted mobility. A gantry on rubber tyres enables the crane to be travelled from one quay to another. Supporting pads allow the crane to be used on quays with or without rail tracks.

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