Innovation for Our Energy Future

2006 DOE Hydrogen Program Annual Merit Review

Hydrogen Codes and Standards

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Overview

Timeline	Barriers	
 Project start date: 10-1-05 Project end date: 9-30-06 Percent complete: 50 	 Codes and Standards Barriers addressed Consensus national agenda on codes and standards (J,A,B,D,L) Limited DOE role in development of ISO standards and inadequate representation be government and industry at international forums (F,G,H,I,K) Current large footprint requirement for hydrogen fueling stations (P,N,M) 	
Budget	Partners	
 Total project funding DOE share: \$1.26M Contractor share: \$22K Funding received in FY05: \$2.0M Funding for FY06: \$1.28M 	 National H2/Fuel Cells Codes and Standards Coordinating Committee FreedomCAR-Fuel Partnership C&S Technical Team North American H2 Fuel Quality Team 	

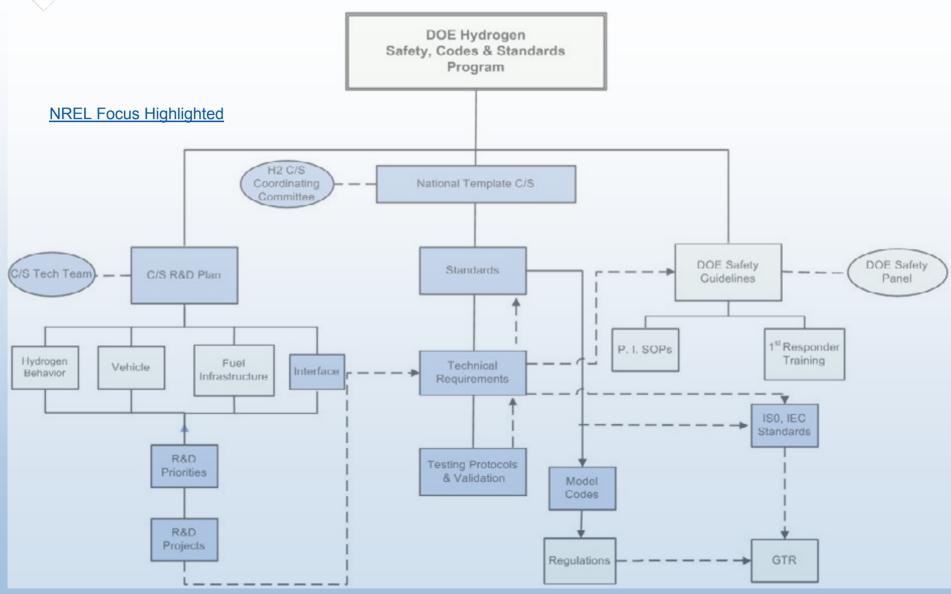


Objectives

- Strengthen and implement consensus national agenda on domestic and international codes and standards for hydrogen systems in commercial, residential, and transportation applications
- Facilitate harmonization of requirements for hydrogen applications based on consensus R&D
- Enhance DOE's role in development of ISO and other international standards and strengthen representation by government and industry at international forums
- Integrate codes and standards activities from R&D to precommercialization



Approach: Program Structure





Approach

- Strengthen and implement unified national agenda for codes and standards
 - National templates adopted by consensus of SDO/CDOs
 - accelerate development of priority standards
 - designate and support lead SDO/CDOs
 - facilitate access to standards/model codes through ANSI website
 - Coordinate national/international codes and standards activities
 - National H₂/Fuel Cells Codes and Standards Coordinating Committee
- Coordinate and conduct R&D through Codes and Standards Tech Team R&D Roadmap
 - Fuel-Vehicle Interface
 - hydrogen fuel quality specifications
 - performance-based component testing and validation
- Harmonize requirements in domestic and international standards
 - Work with and coordinate key participants, e.g., ICC-NFPA, ISO TC197-SAE, IEC TC105-CSA, CGA-CSA/US TAGs



Technical Accomplishments/Progress

- Unified national agenda for codes and standards
 - Strengthened national consensus through National H2-FC C&S
 Coordinating Committee created in FY05 by DOE, NHA, USFCC that
 includes all key SDOs, CDOs, state/federal agencies, other stakeholders
 - Negotiated contracts with all key SDO/CDO to develop essential standards and model codes under significant budget constraints
- R&D to develop defensible standards for hydrogen systems
 - Codes and Standards Tech Team R&D Roadmap implementation
 - completed international guidelines for hydrogen fuel quality (ISO DTS14687-2)
 - prepared R&D/test plan for hydrogen fuel quality
 - facilitate development of better risk-informed codes and standards (with SNL)
- Harmonize requirements in domestic and international standards
 - member of ISO/TC197 WG 12 to prepare hydrogen fuel quality specification
 - member U.S. Technical Advisory Group, ISO/TC197, Hydrogen Technologies
 - work with CGA and CSA to coordinate ISO/TC197 and IEC/TC105
 - conduct semi-annual ISO-IEC "TAG-Team" meetings with NHA, USFCC



- Integrated ANSI Hydrogen (and Fuel Cells) Codes & Standards Portal (http://hcsp.ansi.org), DOE Hydrogen and Fuel Cells Codes and Standards Matrix and Database (www.fuelcellstandards.com), and Hydrogen and Fuel Cell Safety Report (www.hydrogensafety.info)
 - provides comprehensive information regarding published codes and standards documents, national and international codes and standards under development, and information for members of the NHFC4 and other stakeholders
- ASME completed *Design Margin Guidelines for High-Pressure*Hydrogen Tanks and Properties for Composite Materials in Hydrogen

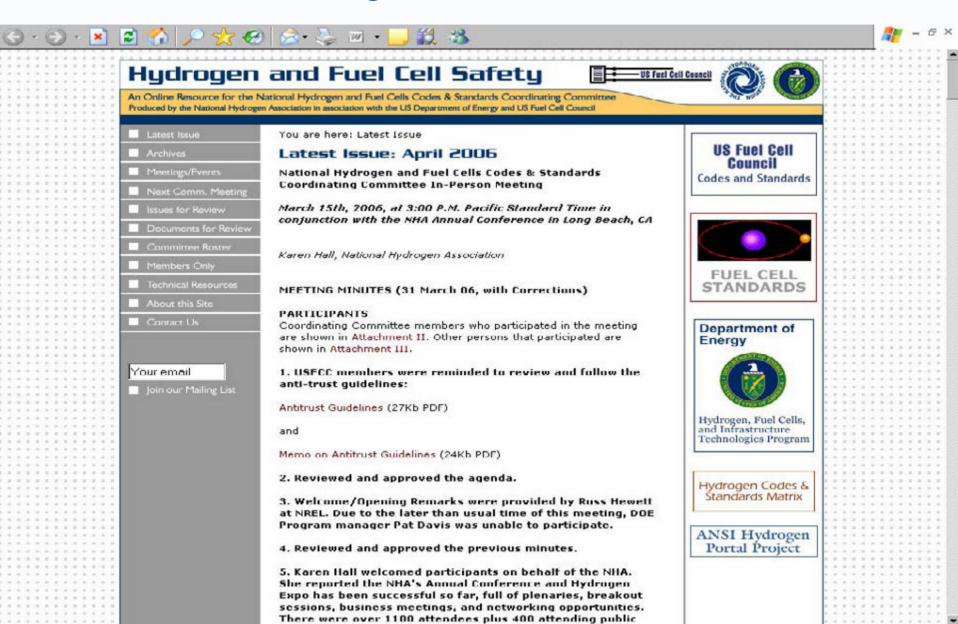
 Service and will develop standards for high-pressure hydrogen tanks

 for stationary applications and use of non-steel metals and composite

 materials for high-pressure hydrogen storage tanks

- Compressed Gas Association (CGA), Administrator for U.S.
 Technical Advisory Group (TAG) for ISO TC197 (Hydrogen Technologies) developed website to facilitate consensus positions on proposed international standards, balloting on specific TAG issues
- CSA-America developing performance-based requirements for gaseous hydrogen dispenser systems standards in collaboration with SAE
- Industry Panel on Hydrogen Codes (HIPOC) established
 - neutral forum to develop and submit hydrogen-related code provisions to ICC and NFPA and harmonize provisions in ICC and NFPA codes and standards
- Transition SDO/CDO contracts to DOE-GO competitive solicitation









Technical Accomplishments/Progress: Codes and Standards R&D Roadmap Implementation

Fueling Station-Vehicle Interface

- Hydrogen Quality: Nozzle to Fuel Cell
- Feedback Strategies
- Dispenser Protocol and Testing (70 Mpa)
- Fueling Components
- Station Grounding
- Integrated Systems Design



Technical Accomplishments/Progress: Fuel Quality – ISO TS14687-2 Table of Characteristics

Table 1 — Directory of limiting characteristics

Characteristics	Type I	Type II	Labourtour Took Mothodo to Countiday		
(assay)	Grade D	Grade D	Laboratory Test Methods to Consider		
Hydrogen fuel index (minimum, %) a, b	99,99	99,99			
<i>Para</i> -hydrogen (minimum, %)	NS	95,0			
Non-hydrogen co	onstituents (maximu	ım content)	Dimensions in micromoles per mole unless otherwise stated		
Total gases Error! Reference source not found.	100	100			
Water (H ₂ O)	5	5	ASTM D6348, D5454, (D1946 & D5466) ⁹ JIS K0225		
Total hydrocarbons ^C (C ₁ basis)	2	2	EPA T012, T015, ASTM (D1946 & D5466) ⁹ , D6968, JIS K0114		
Oxygen (O ₂)	5	5	ASTM (D1946 & D5466) ⁹ , JIS K0225		
Helium (He), Nitrogen (N ₂), Argon (Ar)	100	100	ASTM (D1946 & D5466) ⁹ , JIS K0114		
Carbon dioxide (CO ₂)	2	2	ASTM (D1946 & D5466) ⁹ , JIS K 0114, K 0123		
Carbon monoxide (CO)	0,2	0,2	EPA 25C, ASTM (D1946 & D5466) ⁹ , JIS K 0114, K 0123		
Total sulfur compounds ^d	0,004 f	0,004 ^f	ASTM (D1946 & D5466) ⁹ , D5504, JIS K 0127		
Formaldehyde (HCHO)	0,01	0,01	EPA Method 11, NIOSH 2541, EPA T015, ASTM (D1946 & D5466) ⁹ , JIS K 0114, K 0124, K 0123		
Formic acid (HCOOH)	0,2 f	0,2 ^f	ASTM (D1946 & D5466) ⁹ , JIS K 0123, K 0127		
Ammonia (NH ₃)	0,1 ^f	0,1 ^f	ASTM (D1946 & D5466) ⁹ , EPA T015, JIS K 0127		
Total halogenated Compounds	0,05	0,05	EPA 200.7, JIS K101		
Max Particulates Size ^e	10 μm	10 μm	SCAQMD Method 301-91		
Max Particulates Concentration ^e	1 μg/L @ NTP	1 μg/L @ NTP	Gravimetric (EPA IO 3.1)		

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Technical Accomplishments/Progress: Fuel Quality – R&D/Testing Approach Defined

Collect, evaluate, and report assemblage of data and information Recommend H₂ fuel quality specifications

Fuel cell vehicle performance characteristics as a function of H₂ fuel contaminants

Fuel cell performance characteristics as a function of H₂ fuel contaminants

H₂ fuel quality dependence on suppliers' processing technology H₂ storage media characteristics as a function of H₂ fuel contaminants Analytical instrumentation to monitor H₂ fuel quality

- Assessment of H₂ fuel quality
- BOP issues
- Correlation of model with vehicle
- Vehicle fuel cell pre and post test

- Single contaminant/level
- Contaminant/level combinations
- Test conditions
 - operational
 - physical
- Long duration tests
- Transient tests
- Alternate catalysts and materials

- Source of H₂ fuel production
- Method of cleanup
- Alternative processes, methods for cleanup
- Technical, economic fuel-quality drivers

- Single contaminant/level
- Contaminant/level combinations
- Choices of materials
- Long duration tests
- Cyclic and transient tests
- Operating conditions
- Determine analytical parameters and constraints for key contaminants
- Identify/analyze alternative methods
- Conduct field tests

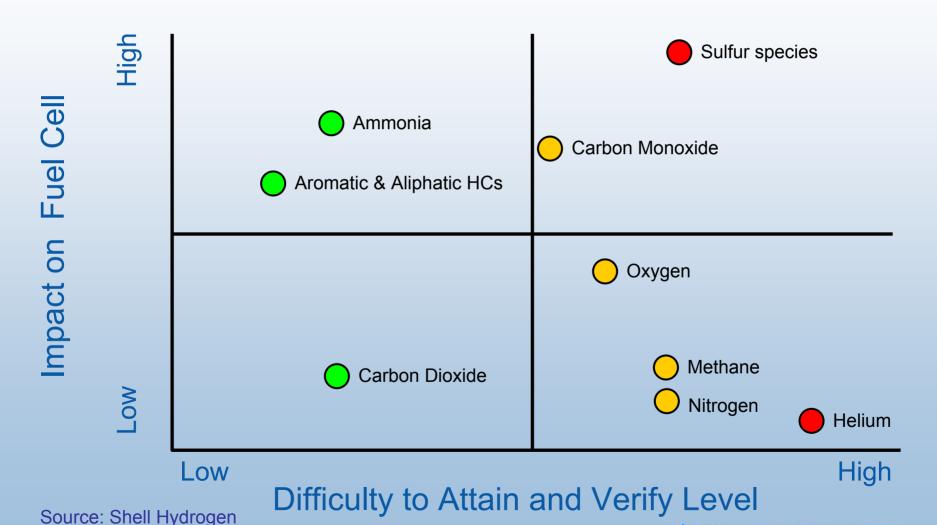
Modeling to support understanding of failure mechanisms, production/supply, material development, vehicle systems

Technical Accomplishments/Progress: Fuel Quality – Effects of Non-hydrogen Constituents on PEM Fuel Cells and Vehicle Systems Defined

Species	FC Stack	ВОР	Storage
Inert gasses (Helium, Argon, Nitrogen)	H ₂ dilution effect, affects system efficiency	Will affect purging rate and blowers	Believed to affect cycle life of reactive storage media
Hydrocarbons	Aromatics, acids, aldehydes, etc., degrade performance	Unknown	May affect cycle life of reactive storage media
Oxygen	Tolerant to > 500 ppm	May form ice	Believed to affect cycle life of reactive storage media
Carbon Monoxide	Reacts, degrades performance (reversible)	No effect	Believed to affect cycle life of reactive storage media
Carbon Dioxide	Tolerant at 100 ppm – limited CO back shifting	No effect	Believed to affect cycle life of reactive storage media

Source: SAE

Technical Accomplishments/Progress: Fuel Quality – Specification Tradeoffs Defined



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Technical Accomplishments/Progress: Hydrogen Purification Drivers (PSA)

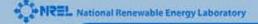
Species	Adsorption Force	ISO TC 197 WG 12 (14687) Draft Spec	ATR Mol %	Purification Ratio for ATR	SMR Mol %	Purification Ratio for SMR	OVERALL EFFECT
Helium (He)	Zero	100 ppm (total inert)	500 ppm	5	500 ppm	5	NOT POSSIBLE
Hydrogen (H2)	Weak	99.99%	40-45%		75-80%		Impacts PSA recovery & Capital Cost
Oxygen (O2)	↑	5 ppm	50 ppm	10	-	-	Impacts PSA recovery & Capital Cost
Argon (Ar)		100 ppm (total inert)	500 ppm	5	500 ppm	5	Impacts PSA recovery & Capital Cost
Nitrogen (N2)		100 ppm (total inert)	34-38%	3800	1000 ppm	10	Impacts PSA recovery & Capital Cost
Carbon Monoxide (CO)		0.2 ppm	0.1 -1 %	50000	0.1-4%	200000	Impacts PSA recovery & Capital Cost
Methane (CH4)		2 ppm (incl THC)	0.5 – 2%	10000	0.5 – 3%	15000	Impacts PSA recovery & Capital Cost
Carbon Dioxide (CO2)		2 ppm	15-17%	85000	15 -18%	90000	Relatively easier to remove
Total HC's		2 ppm (incl CH4)	0.1 %	500	0.5%	2500	Relatively easier to remove
Ammonia	Strong	0.1 ppm	Low ppm		Low ppm		Relatively easier to remove
Total Sulfur	Strong	0.004 ppm					Relatively easier to remove
Halogenates	Strong	0.05 ppm					Relatively easier to remove
Water (H2O)	Strong	5 ppm	Dew Point		Dew Point		Relatively easier to remove

Source: Chevron

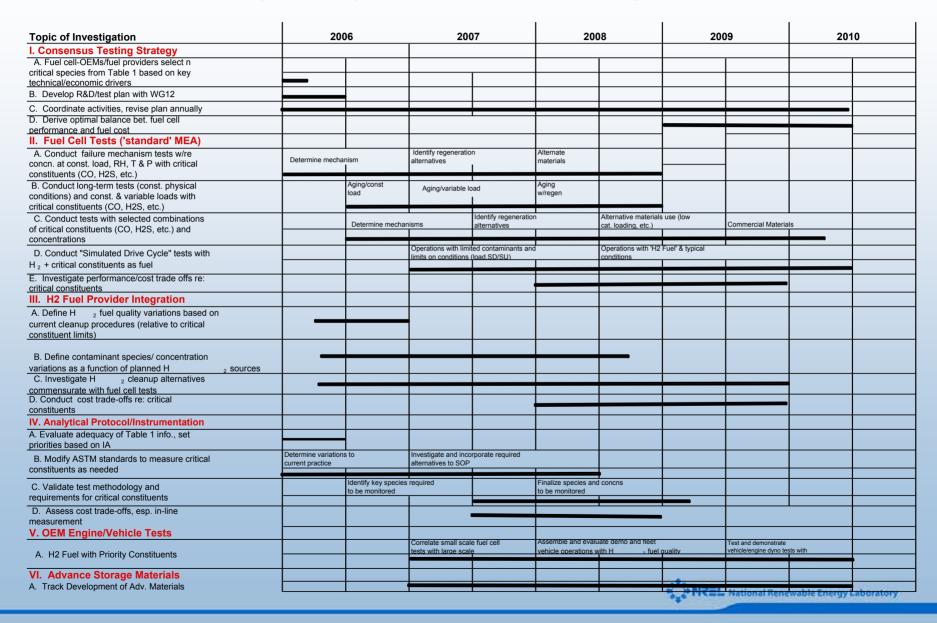
Technical Accomplishments/Progress: Fuel Quality – Critical Constituents Defined

- To date, the North American team has identified the following as critical constituents around which near-term R&D and testing should be focused:
 - CO
 - S compounds
 - He
 - CH₄ and inerts
 - $-NH_3$
 - Particulate Matter (<10µ diameter)

This list may change and other critical constituents may be identified as R&D and testing proceed



Technical Accomplishments/Progress: Fuel Quality – 5-year R&D/Testing Plan Defined



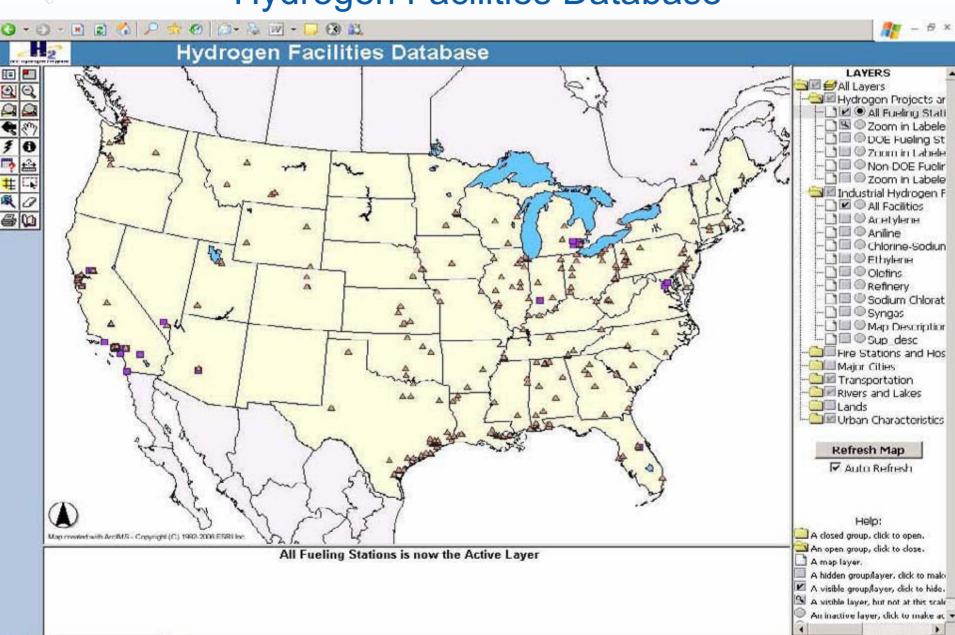


Technical Accomplishments/Progress: Safety Bibliographic Database

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Technical Accomplishments/Progress: Hydrogen Facilities Database



Future Work



- Fuel Quality (FY06-07)
 - coordinate R&D and testing in parallel with preparation of international standard
 - focus R&D/testing on critical constituents identified as cost and technology drivers by consensus of fuel providers and fuel cell and automobile OEMs
 - · cell testing
 - fuel cell system performance and durability trade-offs
 - fuel production, purification, delivery, options and cost trade-offs
 - sampling, analytic methodology, and instrumentation needs
 - develop consensus on critical analytical methods and procedures needed to verify recommended maximum levels of contaminants
 - integrate findings, results with DOE H2 Quality Working Group
- Component Testing and Validation (FY06-07)
 - harmonize performance-based test protocols and validation of technical requirements in domestic and international hydrogen standards, codes, and regulations
 - streamline testing/validation through computer-aided engineering (CAE), Design of Experiments, and other statistical techniques
- Sensor Testing and Validation (FY07)
 - sensitivity, accuracy, selectivity, durability in laboratory and field
 - develop criteria, test procedures relevant to integrated engineering and design approach
 - measure performance dependence on temperature, humidity, exposure to outdoor air

Summary

- Strengthened consensus codes and standards agenda through National H2-FC C&S Coordinating Committee
 - contracts with all key SDO/MCO to develop essential standards and model codes under significant budget constraints
- Established and coordinated North American team of experts to help prepare and submit draft ISO Technical Specification for hydrogen fuel quality for PEMFC road vehicles
 - high priority for FreedomCAR- Fuel Partnership C&S Tech Team
- Created online hydrogen safety bibliographic database for DOE
 - fulfills NAS recommendation
- Created online Geographic Information System (GIS) hydrogen facility database
 - enables timely and informed response to hydrogen incidents
- Applying risk assessment techniques to develop better risk-informed codes and standards (with SNL)
 - linked to IEA Annex 19 (Hydrogen Safety)



Supplemental Slides

The following slides are for the purposes of the reviewers only.

Responses to Previous Year Reviewers' Comments

- "Accelerate efforts on hydrogen quality specifications;"
 "focus on fuel quality, data collection, and underlying R&D"
 - final draft of ISO specification submitted, ISO requirements harmonized with SAE
 - fuel quality incorporated in R&D Roadmap, designated as high priority by Codes and Standards Tech Team
 - the North American team has developed 5-year and 1-year R&D plans for testing, data collection

Responses to Previous Year Reviewers' Comments

- "Move more budgets toward codes and standards R&D and decrease general contributions made to trade organizations"
- significant R&D budgets planned for integrated safety engineering, component testing and validation, sensor testing and validation eliminated due to funding reductions
- R&D focus placed on fuel quality testing
- less than 10% of budget going to an industry association (provided 20% costshare) to support codes and standards coordination and provide central communication for C&S issues

Responses to Previous Year Reviewers' Comments

- "More attention to residential and commercial systems is desirable"
 - supporting revision of ICC model codes relevant to residential and commercial buildings
 - supporting revision of NFPA model codes and standards for fueling stations
 - supporting R&D to establish scientific foundation for setbacks for hydrogen and fuel cell applications in telecommunication facilities



Publications and Presentations

Patents:

Two submitted for hydrogen safety sensor, prospective patents licensed to industrial firm

Papers:

- Overview Paper, Hydrogen Energy Cycle, MRS Symposium on Hydrogen; Cambridge, MA
- Risk Assessment for Hydrogen Codes and Standards, 1st International Conference on Hydrogen Safety; Pisa, Italy
- DOE Hydrogen Codes and Standards Program, SAE Congress; Detroit, MI

Presentations:

- Fuel quality R&D and Testing, ISO TC197 WG12; Palm Springs, CA
- DOE Hydrogen Codes and Standards Program, SAE Congress; Detroit, MI
- Hydrogen Fuel Quality R&D Needs, Codes and Standards Tech Team; Washington, D.C.
- North American Consensus for Fuel Quality Requirements, ISO TC197 WG12; Kyoto, Japan
- Fuel Quality R&D Plan, Fuel Cell Tech Team; Detroit, MI
- Hydrogen Fuel Quality, National H2/FC C&S CC and US TAGs; Detroit, MI



Critical Assumptions

- Synchronization of Codes and Standards Development with R&D
 - better synchronization of codes and standards development with the R&D will establish a sound technical and scientific basis for requirements incorporated in codes and standards
 - scientific and technical basis requirements difficult to trace at times; SDOs and MDOs devoting significant efforts to update requirements using the results of R&D supported by DOE and industry
- Performance-Based preferred over Design-Based, or Prescriptive,
 Standards
 - specifies tests component, subsystem, or system must pass without regard to materials made of or how designed
 - requirements for stationary applications will most probably remain prescriptive, requirements for vehicular applications should, to extent possible, be performance-based
- Coordinating National and International Codes and Standards Development
 - many major stakeholders involved in codes and standards operate in global markets and clearly recognize need for close coordination and integration of national codes and standards development and international efforts to protect U.S. economic interests
 - DOE will facilitate harmonization of requirements, including uniform application of results from R&D efforts in formulating safety requirements, and minimize duplications of effort

Technical Accomplishments/Progress:

National Template for Vehicle Systems and Refueling Facilities

Vehicles

Controlling Authority:

DOT/NHTSA (Crashworthiness)

EPA (Emissions)

Standards Development:

General FC Vehicle Safety: <u>SAE</u>

Fuel Cell Vehicle Systems: SAE

Fuel System Components: <u>CSA</u>

Containers: SAE
Reformers: SAE
Emissions: SAE
Recycling SAE

Service/Repair: SAE

Interface

Fuel Specs: SAE

ASTM, API

Analytical Methods: ASTM

Wts/Measures: NIST, API,

ASME

Fueling: SAE, CSA

Sensors/Detectors: UL,

NFPA, SAE, CSA

Connectors: SAE, CSA

Communications : <u>SAE</u> UL, CSA, API, IEEE

Fuel Delivery, Storage

Controlling Authority:

DOT/PHMSA: (Over-road Transport, Pipeline Safety)

Standards Development:

Composite Containers: ASME

CSA, CGA, NFPA

Pipelines: ASME, API, CGA,

AGA

Equipment: ASME, API, CGA,

AGA

Fuel Transfer: NFPA, API

Fueling, Service

Parking Facility

Controlling Authority: State, Local Govt.
Zoning, Building Permits

Standards Development:

Storage Tanks: ASME, CSA, CGA, NFPA,

API

Piping: <u>ASME</u>, CSA, CGA, NFPA Dispensers: <u>CSA</u>, UL, NFPA,

On-site H2 Production: <u>CSA</u>, UL, CGA, API Codes for the Environment: ICC, NFPA

Lead SDO underlined



Technical Accomplishments/Progress: National Template for Stationary and Portable Systems

Controlling Authority:
OSHA, Emissions – EPA
Pipeline: DOT/PHMSA
State, Local Government
Zoning, Building Permits

Standards Development: Electrolyzers: <u>UL</u>, <u>CSA</u> Reformers: <u>UL</u>, <u>CSA</u>, API Performance Test

Procedures: <u>ASME</u>, CSA **Chemical Hydrides:** UL,

CSA, NFPA

Installation Piping: <u>ASME</u>, CSA, CGA,

NFPA, ICC

Storage: <u>ASME</u>, CGA, CSA, API, NFPA Compressors Safety Certification: CSA, UL

Compressor Design, Performance &

Safety: API

Sensors/Detectors: <u>UL</u>, CSA, NFPA

Fuel specifications: CGA, SAE, API, ASTM

Weights/Measures: NIST, API, ASME Dispensers: NFPA, SAE, CSA, UL, API

Non-vehicle Dispensing: <u>CGA</u>

Codes for Built Environment: ICC, NFPA,

CGA, ASHRAE

Interconnection: <u>IEEE</u>, UL, NFPA

Interface

Controlling Authority: OSHA,

State, Local Government Zoning, Building Permits

Standards Development:

H2 ICEs: UL, CSA

H2 Fueled Turbines: API,

CSA, UL, ASME

FC Systems: CSA, ASME, UL

FC Installation: NFPA FC Performance Test

Procedures: <u>ASME</u>, CSA,

NHA-GTI

Hydrogen Generator

Controlling Authority: CPSC, DOT/PHMSA, OSHA, EPA (Methanol),
State, Local Govt. (Zoning, Building Permits)

Standards Development:

Handheld Systems: <u>UL</u>, CSA

Portable Systems: CSA, UL, CGA

Handheld Fuel Containers: <u>UL, CSA, CGA</u> **Portable Fuel Containers:** <u>CGA, CSA, ASME</u>

H2 Fuel Specifications: <u>CGA</u>, SAE

Performance Test Procedures: NHA-GTI, ASME, CSA

Stationary Fuel Cells

Portable Fuel Cells

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<u>Leads</u> will change depending on type of environment.

Technical Accomplishments/Progress: Fuel Quality – North American Team Established

- Bhaskar Balasubramanian, John Lemen, Chevron (C&STT, HPTT)
- Bob Boyd, BOC Gases (ASTM, SAE)
- Bill Collins, UTC Fuel Cells (ISO/TC197 WG12, USFCC, SAE)
- Raul Dominguez, SCAQMD (ASTM D03)
- Tony Estrada, PG&E (ASTM, SAE, ISO/TC197 WG12)
- Karen Hall, NHA (ISO TC197 and WG12)
- J.P. Hsu, Smart Chemistry (ASTM)
- Tom Joseph, Air Products (CGA, NFPA, ISO TC197)
- Jim Ohi, NREL (DOE HFCIT, C&STT)
- Rick Rocheleau, University of Hawaii (ISO/TC197 WG12, DOD)
- Leon Rubinstein, Patrick Kilough, Shell Hydrogen (HPTT, SAE, ASTM D03)
- Jesse Schneider, Daimler-Chrysler (C&STT, SAE, ISO/TC197 WG12)
- Joe Schwartz, Praxair (CGA, NFPA)
- Jim Simnick, BP (ASTM, HPTT)
- Mike Steele, Fred Wagner, GM (C&STT, FCTT, SAE)
- Tommy Rockward, Francisco Uribe, LANL (FCTT, USFCC/SCTRR)
- Spenser Quong, Quong and Associates (ASTM, CaFCP)
- Gerald Voecks, consultant to NREL (ISO/TC197 WG12)
- Silvia Wessel, Ballard Power Systems (ISO/TC197 WG12, CaFCP, USFCC)
- Doug Wheeler, consultant to University of Hawaii (ISO/TC197 WG12)
- Robert Wichert, USFCC (ISO and TC197 WG12, IEC)

