

Corporate Offices
New York Plant
3421 Old Vestal Road, Vestal, NY 13850
800.836.4350 607.729.9381 Fax: 607.729.6130

American-made products since 1970

HDPE 4710 IPS & DIPS PRESSURE PIPE (4, 6")

Scope: This submittal designates the general requirements for <u>High Density Poly-Ethylene Pressure Pipe from compound with a cell classification PE345464C as defined in ASTM Standard D-3350.</u>

Pipe: All pipe is manufactured in accordance with the specifications set-forth in AWWA C906 "Standard for Polyethylene (PE) Pressure Pipe and Fittings, 4 inch (100 mm) Through 63 inch (1,600 mm), for Water Distribution and Transmission." This product also meets the requirements of ASTM Standard F-714, is listed with NSF meeting standard 14 & 61 requirements, and is approved for potable drinking water applications. Black in color our PE 3408/3608 pressure pipe is manufactured from a HDPE Resin listed in PPI TR4 meeting a 1600-PSI Hydrostatic Design Basis. National Pipe & Plastics offers black pipe with or without 3 evenly spaced stripes in colors corresponding to their intended applications. **Please Note: Pipe intended for Force Main Sewer (3 Green Stripes) and Reclaimed Water (3 Purple Stripes) are not suitable for potable water applications.**

(Plain Black: Potable Water Blue Stripes: Potable Water Green Stripes: Force Main Sewer Purple Stripes: Reclaimed Water)

Min. Wall
O.D. Avg.

Length*
40' or 50'

Pipe Size and Dimensions

| | | Genera | ıl | I | PS | DIPS | | |
|----------------------|----------------|-------------------------|-----------|-------------------------|---------|-----------------|---------|-----------------|
| Nominal Size (in) | Metric (mm) | Dimension Ratio (DR) | Approvals | Pressure Class (psi) | OD Avg. | Minimum Wall | OD Avg. | Minimum Wall |
| | | 21 | NSF | 100 | | .214 | | .229 |
| | | 17 | NSF | 125 | | .265 | 4.800 | .282 |
| | | 13.5 | NSF | 160 | | .333 | | .356 |
| 4 | 100 | 11 | NSF | 200 | 4.500 | .409 | | .436 |
| | | 9 | NSF | 250 | | .500 | | .533 |
| | | 7.3* | NSF | 318 | | .616 | | .658 |
| | | 7 | NSF | 333 | | .643 | | .686 |
| | 150 | 21 | NSF | 100 | 7.125 | .315 | 6.900 | .329 |
| | | 17 | NSF | 125 | | .390 | | .406 |
| | | 13.5 | NSF | 160 | | .491 | | .511 |
| 6 | | 11 | NSF | 200 | | .602 | | .627 |
| | | 9 | NSF | 250 | | .736 | | .767 |
| | | 7.3* | NSF | 318 | | .908 | | .907 |
| | ; | 7 | NSF | 333 | | .946 | | .946 |

^{*} Contact for availability





Page 1 of 6 Updated 04/14



Corporate Offices
New York Plant
3421 Old Vestal Road, Vestal, NY 13850
800.836.4350 607.729.9381 Fax: 607.729.6130

American-made products since 1970

HDPE 4710 IPS & DIPS PRESSURE PIPE (8, 10")

Scope: This submittal designates the general requirements for <u>High Density Poly-Ethylene Pressure Pipe from compound with a cell classification PE345464C as defined in ASTM Standard D-3350.</u>

Pipe: All pipe is manufactured in accordance with the specifications set-forth in AWWA C906 "Standard for Polyethylene (PE) Pressure Pipe and Fittings, 4 inch (100 mm) Through 63 inch (1,600 mm), for Water Distribution and Transmission." This product also meets the requirements of ASTM Standard F-714, is listed with NSF meeting standard 14 & 61 requirements, and is approved for potable drinking water applications. Black in color our PE 3408/3608 pressure pipe is manufactured from a HDPE Resin listed in PPI TR4 meeting a 1600-PSI Hydrostatic Design Basis. National Pipe & Plastics offers black pipe with or without 3 evenly spaced stripes in colors corresponding to their intended applications. **Please Note: Pipe intended for Force Main Sewer (3 Green Stripes) and Reclaimed Water (3 Purple Stripes) are not suitable for potable water applications.**

(Plain Black: Potable Water Blue Stripes: Potable Water Green Stripes: Force Main Sewer Purple Stripes: Reclaimed Water)

Min. Wall
O.D. Avg.

Length*

Pipe Size and Dimensions

| | | Genera | ıl | IPS DIPS | | | IPS | |
|----------------------|----------------|-------------------------|-----------|-------------------------|---------|-----------------|------------|-----------------|
| Nominal Size (in) | Metric (mm) | Dimension Ratio (DR) | Approvals | Pressure Class (psi) | OD Avg. | Minimum Wall | OD Avg. | Minimum Wall |
| | | 21 | NSF | 100 | | .411 | | .431 |
| | | 17 | NSF | 125 | | .507 | 9.050 | .532 |
| | | 13.5 | NSF | 160 | | .639 | | .670 |
| 8 | 200 | 11 | NSF | 200 | 8.625 | .784 | | .823 |
| | | 9 | NSF | 250 | | .958 | | 1.006 |
| | | 7.3* | NSF | 318 | | 1.182 | | 1.240 |
| | | 7 | NSF | 333 | | 1.232 | | 1.293 |
| | 250 | 21 | NSF | 100 | 10.750 | .512 | 11.100 | .529 |
| | | 17 | NSF | 125 | | .632 | | .653 |
| | | 13.5 | NSF | 160 | | .796 | | .822 |
| 10 | | 11 | NSF | 200 | | .977 | | 1.009 |
| | | 9 | NSF | 250 | | 1.194 | | 1.233 |
| | | 7.3* | NSF | 318 | | 1.473 | | 1.521 |
| | | 7 | NSF | 333 | | 1.536 | | 1.586 |

^{*} Contact for availability





Page 2 of 6 Updated 04/14



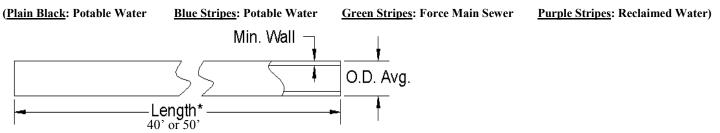
Corporate Offices
New York Plant
3421 Old Vestal Road, Vestal, NY 13850
800.836.4350 607.729.9381 Fax: 607.729.6130

American-made products since 1970

HDPE 4710 IPS & DIPS PRESSURE PIPE (12")

Scope: This submittal designates the general requirements for <u>High Density Poly-Ethylene Pressure Pipe from compound with a cell classification PE345464C as defined in ASTM Standard D-3350.</u>

Pipe: All pipe is manufactured in accordance with the specifications set-forth in AWWA C906 "Standard for Polyethylene (PE) Pressure Pipe and Fittings, 4 inch (100 mm) Through 63 inch (1,600 mm), for Water Distribution and Transmission." This product also meets the requirements of ASTM Standard F-714, is listed with NSF meeting standard 14 & 61 requirements, and is approved for potable drinking water applications. Black in color our PE 3408/3608 pressure pipe is manufactured from a HDPE Resin listed in PPI TR4 meeting a 1600-PSI Hydrostatic Design Basis. National Pipe & Plastics offers black pipe with or without 3 evenly spaced stripes in colors corresponding to their intended applications. **Please Note: Pipe intended for Force Main Sewer (3 Green Stripes) and Reclaimed Water (3 Purple Stripes) are not suitable for potable water applications.**



Pipe Size and Dimensions

| | | Genera | ıl | II | PS | DIPS | | |
|----------------------|----------------|-------------------------|-----------|-------------------------|---------|-----------------|---------|-----------------|
| Nominal Size (in) | Metric (mm) | Dimension Ratio (DR) | Approvals | Pressure Class (psi) | OD Avg. | Minimum Wall | OD Avg. | Minimum Wall |
| | 300 | 21 | NSF | 100 | 12.750 | .607 | 13.200 | .629 |
| | | 17 | NSF | 125 | | .750 | | .776 |
| | | 13.5 | NSF | 160 | | .944 | | .978 |
| 12 | | 11 | NSF | 200 | | 1.159 | | 1.200 |
| | | 9 | NSF | 250 | | 1.417 | | 1.467 |
| | | 7.3* | NSF | 318 | | 1.747 | | 1.808 |
| | | 7 | NSF | 333 | | 1.821 | | 1.886 |

^{*} Contact for availability



Page 3 of 6 Updated 04/14



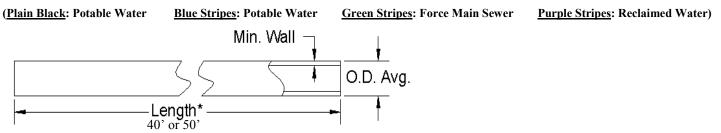
Corporate Offices
New York Plant
3421 Old Vestal Road, Vestal, NY 13850
800.836.4350 607.729.9381 Fax: 607.729.6130

American-made products since 1970

HDPE 4710 IPS & DIPS PRESSURE PIPE (14, 16")

Scope: This submittal designates the general requirements for <u>High Density Poly-Ethylene Pressure Pipe from compound with a cell classification PE345464C as defined in ASTM Standard D-3350.</u>

Pipe: All pipe is manufactured in accordance with the specifications set-forth in AWWA C906 "Standard for Polyethylene (PE) Pressure Pipe and Fittings, 4 inch (100 mm) Through 63 inch (1,600 mm), for Water Distribution and Transmission." This product also meets the requirements of ASTM Standard F-714, is listed with NSF meeting standard 14 & 61 requirements, and is approved for potable drinking water applications. Black in color our PE 3408/3608 pressure pipe is manufactured from a HDPE Resin listed in PPI TR4 meeting a 1600-PSI Hydrostatic Design Basis. National Pipe & Plastics offers black pipe with or without 6 evenly spaced stripes in colors corresponding to their intended applications. **Please Note: Pipe intended for Force Main Sewer (6 Green Stripes) and Reclaimed Water (6 Purple Stripes) are not suitable for potable water applications.**



Pipe Size and Dimensions

| | G | eneral | | IJ | PS DIPS | | |
|----------------------|----------------|-------------------------|-------------------------|---------|-----------------|---------|-----------------|
| Nominal Size (in) | Metric (mm) | Dimension Ratio (DR) | Pressure Class (psi) | OD Avg. | Minimum Wall | OD Avg. | Minimum Wall |
| | | 21 | 100 | 14.000 | .667 | | .729 |
| | | 17 | 125 | | .824 | 15.300 | .900 |
| | | 13.5 | 160 | | 1.037 | | 1.133 |
| 14 | 350 | 11 | 200 | | 1.273 | | 1.391 |
| | | 9 | 250 | | 1.556 | | 1.700 |
| | | 7.3* | 318 | | 1.918 | | 2.096 |
| | | 7 | 333 | | 2.000 | | 2.186 |
| | | 21 | 100 | | .762 | | .829 |
| | | 17 | 125 | | .941 | | 1.024 |
| | | 13.5 | 160 | | 1.185 | | 1.289 |
| 16 | 400 | 11 | 200 | 16.000 | 1.455 | 17.400 | 1.582 |
| | | 9 | 250 | | 1.778 | | 1.933 |
| | | 7.3* | 318 | | 2.192 | | 2.384 |
| | | 7 | 333 | | 2.286 | | 2.486 |

^{*} Contact for availability



Page 4 of 6 Updated 04/14



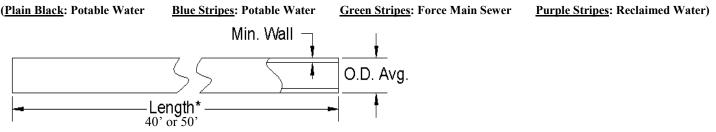
Corporate Offices
New York Plant
3421 Old Vestal Road, Vestal, NY 13850
800.836.4350 607.729.9381 Fax: 607.729.6130

American-made products since 1970

HDPE 4710 IPS & DIPS PRESSURE PIPE (18, 20")

Scope: This submittal designates the general requirements for <u>High Density Poly-Ethylene Pressure Pipe from compound with a cell classification PE345464C as defined in ASTM Standard D-3350.</u>

Pipe: All pipe is manufactured in accordance with the specifications set-forth in AWWA C906 "Standard for Polyethylene (PE) Pressure Pipe and Fittings, 4 inch (100 mm) Through 63 inch (1,600 mm), for Water Distribution and Transmission." This product also meets the requirements of ASTM Standard F-714, is listed with NSF meeting standard 14 & 61 requirements, and is approved for potable drinking water applications. Black in color our PE 3408/3608 pressure pipe is manufactured from a HDPE Resin listed in PPI TR4 meeting a 1600-PSI Hydrostatic Design Basis. National Pipe & Plastics offers black pipe with or without 6 evenly spaced stripes in colors corresponding to their intended applications. **Please Note: Pipe intended for Force Main Sewer (6 Green Stripes) and Reclaimed Water (6 Purple Stripes) are not suitable for potable water applications.**



Pipe Size and Dimensions

| | G | eneral | | II | PS | DIPS | | |
|----------------------|----------------|-------------------------|-------------------------|---------|-----------------|---------|-----------------|--|
| Nominal Size (in) | Metric (mm) | Dimension Ratio (DR) | Pressure Class (psi) | OD Avg. | Minimum Wall | OD Avg. | Minimum Wall | |
| | | 21 | 100 | 18.000 | .857 | 19.500 | .929 | |
| | | 17 | 125 | | 1.059 | | 1.147 | |
| | 450 | 13.5 | 160 | | 1.333 | | 1.444 | |
| 18 | | 11 | 200 | | 1.636 | | 1.773 | |
| | | 9 | 250 | | 2.000 | | 2.167 | |
| | | 7.3* | 318 | | 2.446 | | 2.672 | |
| | | 7 | 333 | | 2.571 | | 2.786 | |
| | | 21 | 100 | 20.000 | .952 | 21.600 | 1.029 | |
| | | 17 | 125 | | 1.176 | | 1.271 | |
| 20 | 500 | 13.5 | 160 | | 1.481 | | 1.600 | |
| | | 11 | 200 | | 1.818 | | 1.964 | |
| | | 9 | 250 | | 2.222 | | 2.400 | |

^{*} Contact for availability



Page 5 of 6 Updated 04/14



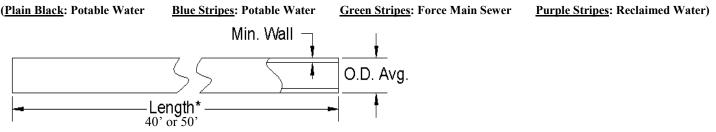
Corporate Offices
New York Plant
3421 Old Vestal Road, Vestal, NY 13850
800.836.4350 607.729.9381 Fax: 607.729.6130

American-made products since 1970

HDPE 4710 IPS & DIPS PRESSURE PIPE (24")

Scope: This submittal designates the general requirements for <u>High Density Poly-Ethylene Pressure Pipe from compound with a cell classification PE345464C as defined in ASTM Standard D-3350.</u>

Pipe: All pipe is manufactured in accordance with the specifications set-forth in AWWA C906 "Standard for Polyethylene (PE) Pressure Pipe and Fittings, 4 inch (100 mm) Through 63 inch (1,600 mm), for Water Distribution and Transmission." This product also meets the requirements of ASTM Standard F-714, is listed with NSF meeting standard 14 & 61 requirements, and is approved for potable drinking water applications. Black in color our PE 3408/3608 pressure pipe is manufactured from a HDPE Resin listed in PPI TR4 meeting a 1600-PSI Hydrostatic Design Basis. National Pipe & Plastics offers black pipe with or without 6 evenly spaced stripes in colors corresponding to their intended applications. **Please Note: Pipe intended for Force Main Sewer (6 Green Stripes) and Reclaimed Water (6 Purple Stripes) are not suitable for potable water applications.**



Pipe Size and Dimensions

| | G | eneral | | IJ | PS DIPS | | |
|----------------------|-----|--------|-------------------------|---------|-----------------|---------|-----------------|
| Nominal Size (in) | | | Pressure Class (psi) | OD Avg. | Minimum Wall | OD Avg. | Minimum Wall |
| | 600 | 21 | 100 | 24.000 | 1.143 | 25.800 | 1.229 |
| | | 17 | 125 | | 1.412 | | 1.518 |
| 24 | | 13.5 | 160 | | 1.778 | | 1.911 |
| | | 11 | 200 | | 2.182 | | 2.345 |
| | | 9 | 250 | | 2.667 | | 2.867 |



Page 6 of 6 Updated 04/14