## HDPE 4710 IPS \& DIPS PRESSURE PIPE (4, 6")

Scope: This submittal designates the general requirements for High Density Poly-Ethylene Pressure Pipe from compound with a cell classification PE345464C as defined in ASTM Standard D-3350.
Pipe: All pipe is manufactured in accordance with the specifications set-forth in AWWA C906 "Standard for Polyethylene (PE) Pressure Pipe and Fittings, 4 inch $(100 \mathrm{~mm})$ Through 63 inch $(1,600 \mathrm{~mm})$, for Water Distribution and Transmission." This product also meets the requirements of ASTM Standard F-714, is listed with NSF meeting standard $14 \& 61$ requirements, and is approved for potable drinking water applications. Black in color our PE 3408/3608 pressure pipe is manufactured from a HDPE Resin listed in PPI TR4 meeting a 1600-PSI Hydrostatic Design Basis. National Pipe \& Plastics offers black pipe with or without 3 evenly spaced stripes in colors corresponding to their intended applications. Please Note: Pipe intended for Force Main Sewer (3 Green Stripes) and Reclaimed Water (3 Purple Stripes) are not suitable for potable water applications.
(Plain Black: Potable Water Blue Stripes: Potable Water Green Stripes: Force Main Sewer Purple Stripes: Reclaimed Water)


Pipe Size and Dimensions

| General |  |  |  |  | IPS |  | DIPS |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Nominal Size (in) | Metric <br> (mm) | Dimension <br> Ratio (DR) | Approvals | Pressure <br> Class (psi) | OD Avg. | Minimum Wall | OD Avg. | Minimum Wall Wall |
| 4 | 100 | 21 | NSF | 100 | 4.500 | . 214 | 4.800 | . 229 |
|  |  | 17 | NSF | 125 |  | . 265 |  | . 282 |
|  |  | 13.5 | NSF | 160 |  | . 333 |  | . 356 |
|  |  | 11 | NSF | 200 |  | . 409 |  | . 436 |
|  |  | 9 | NSF | 250 |  | . 500 |  | . 533 |
|  |  | 7.3* | NSF | 318 |  | . 616 |  | . 658 |
|  |  | 7 | NSF | 333 |  | . 643 |  | . 686 |
| 6 | 150 | 21 | NSF | 100 | 7.125 | . 315 | 6.900 | . 329 |
|  |  | 17 | NSF | 125 |  | . 390 |  | . 406 |
|  |  | 13.5 | NSF | 160 |  | . 491 |  | . 511 |
|  |  | 11 | NSF | 200 |  | . 602 |  | . 627 |
|  |  | 9 | NSF | 250 |  | . 736 |  | . 767 |
|  |  | 7.3* | NSF | 318 |  | . 908 |  | . 907 |
|  |  | 7 | NSF | 333 |  | . 946 |  | . 946 |

[^0]
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## HDPE 4710 IPS \& DIPS PRESSURE PIPE (8, 10")

Scope: This submittal designates the general requirements for High Density Poly-Ethylene Pressure Pipe from compound with a cell classification PE345464C as defined in ASTM Standard D-3350.
Pipe: All pipe is manufactured in accordance with the specifications set-forth in AWWA C906 "Standard for Polyethylene (PE) Pressure Pipe and Fittings, 4 inch $(100 \mathrm{~mm})$ Through 63 inch $(1,600 \mathrm{~mm})$, for Water Distribution and Transmission." This product also meets the requirements of ASTM Standard F-714, is listed with NSF meeting standard $14 \& 61$ requirements, and is approved for potable drinking water applications. Black in color our PE 3408/3608 pressure pipe is manufactured from a HDPE Resin listed in PPI TR4 meeting a 1600-PSI Hydrostatic Design Basis. National Pipe \& Plastics offers black pipe with or without 3 evenly spaced stripes in colors corresponding to their intended applications. Please Note: Pipe intended for Force Main Sewer (3 Green Stripes) and Reclaimed Water (3 Purple Stripes) are not suitable for potable water applications.
(Plain Black: Potable Water Blue Stripes: Potable Water Green Stripes: Force Main Sewer Purple Stripes: Reclaimed Water)


Pipe Size and Dimensions

| General |  |  |  |  | IPS |  | DIPS |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Nominal Size (in) | Metric (mm) | Dimension <br> Ratio (DR) | Approvals | Pressure <br> Class (psi) | OD Avg. | Minimum Wall | OD Avg. | Minimum |
| 8 | 200 | 21 | NSF | 100 | 8.625 | . 411 | 9.050 | . 431 |
|  |  | 17 | NSF | 125 |  | . 507 |  | . 532 |
|  |  | 13.5 | NSF | 160 |  | . 639 |  | . 670 |
|  |  | 11 | NSF | 200 |  | . 784 |  | . 823 |
|  |  | 9 | NSF | 250 |  | . 958 |  | 1.006 |
|  |  | 7.3* | NSF | 318 |  | 1.182 |  | 1.240 |
|  |  | 7 | NSF | 333 |  | 1.232 |  | 1.293 |
| 10 | 250 | 21 | NSF | 100 | 10.750 | . 512 | 11.100 | . 529 |
|  |  | 17 | NSF | 125 |  | . 632 |  | . 653 |
|  |  | 13.5 | NSF | 160 |  | . 796 |  | . 822 |
|  |  | 11 | NSF | 200 |  | . 977 |  | 1.009 |
|  |  | 9 | NSF | 250 |  | 1.194 |  | 1.233 |
|  |  | 7.3* | NSF | 318 |  | 1.473 |  | 1.521 |
|  |  | 7 | NSF | 333 |  | 1.536 |  | 1.586 |

[^1]
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## HDPE 4710 IPS \& DIPS PRESSURE PIPE (12")

Scope: This submittal designates the general requirements for High Density Poly-Ethylene Pressure Pipe from compound with a cell classification PE345464C as defined in ASTM Standard D-3350.
Pipe: All pipe is manufactured in accordance with the specifications set-forth in AWWA C906 "Standard for Polyethylene (PE) Pressure Pipe and Fittings, 4 inch $(100 \mathrm{~mm})$ Through 63 inch $(1,600 \mathrm{~mm})$, for Water Distribution and Transmission." This product also meets the requirements of ASTM Standard F-714, is listed with NSF meeting standard $14 \& 61$ requirements, and is approved for potable drinking water applications. Black in color our PE 3408/3608 pressure pipe is manufactured from a HDPE Resin listed in PPI TR4 meeting a 1600-PSI Hydrostatic Design Basis. National Pipe \& Plastics offers black pipe with or without 3 evenly spaced stripes in colors corresponding to their intended applications. Please Note: Pipe intended for Force Main Sewer (3 Green Stripes) and Reclaimed Water (3 Purple Stripes) are not suitable for potable water applications.
(Plain Black: Potable Water Blue Stripes: Potable Water Green Stripes: Force Main Sewer Purple Stripes: Reclaimed Water)


Pipe Size and Dimensions

| General |  |  |  |  | IPS |  | DIPS |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Nominal Size (in) | Metric (mm) | Dimension <br> Ratio (DR) | Approvals | Pressure Class (psi) | OD Avg. | Minimum Wall | OD Avg. | Minimum Wall |
| 12 | 300 | 21 | NSF | 100 | 12.750 | . 607 | 13.200 | . 629 |
|  |  | 17 | NSF | 125 |  | . 750 |  | . 776 |
|  |  | 13.5 | NSF | 160 |  | . 944 |  | . 978 |
|  |  | 11 | NSF | 200 |  | 1.159 |  | 1.200 |
|  |  | 9 | NSF | 250 |  | 1.417 |  | 1.467 |
|  |  | 7.3* | NSF | 318 |  | 1.747 |  | 1.808 |
|  |  | 7 | NSF | 333 |  | 1.821 |  | 1.886 |

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## HDPE 4710 IPS \& DIPS PRESSURE PIPE (14, 16")

Scope: This submittal designates the general requirements for High Density Poly-Ethylene Pressure Pipe from compound with a cell classification PE345464C as defined in ASTM Standard D-3350.
Pipe: All pipe is manufactured in accordance with the specifications set-forth in AWWA C906 "Standard for Polyethylene (PE) Pressure Pipe and Fittings, 4 inch $(100 \mathrm{~mm})$ Through 63 inch $(1,600 \mathrm{~mm})$, for Water Distribution and Transmission." This product also meets the requirements of ASTM Standard F-714, is listed with NSF meeting standard $14 \& 61$ requirements, and is approved for potable drinking water applications. Black in color our PE 3408/3608 pressure pipe is manufactured from a HDPE Resin listed in PPI TR4 meeting a 1600-PSI Hydrostatic Design Basis. National Pipe \& Plastics offers black pipe with or without 6 evenly spaced stripes in colors corresponding to their intended applications. Please Note: Pipe intended for Force Main Sewer ( 6 Green Stripes) and Reclaimed Water (6 Purple Stripes) are not suitable for potable water applications.
(Plain Black: Potable Water Blue Stripes: Potable Water Green Stripes: Force Main Sewer Purple Stripes: Reclaimed Water)


Pipe Size and Dimensions

| General |  |  |  | IPS |  | DIPS |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Nominal Size (in) | Metric (mm) | Dimension <br> Ratio (DR) | Pressure <br> Class (psi) | OD Avg. | Minimum Wall | OD Avg. | Minimum Wall |
| 14 | 350 | 21 | 100 | 14.000 | . 667 | 15.300 | . 729 |
|  |  | 17 | 125 |  | . 824 |  | . 900 |
|  |  | 13.5 | 160 |  | 1.037 |  | 1.133 |
|  |  | 11 | 200 |  | 1.273 |  | 1.391 |
|  |  | 9 | 250 |  | 1.556 |  | 1.700 |
|  |  | 7.3* | 318 |  | 1.918 |  | 2.096 |
|  |  | 7 | 333 |  | 2.000 |  | 2.186 |
| 16 | 400 | 21 | 100 | 16.000 | . 762 | 17.400 | . 829 |
|  |  | 17 | 125 |  | . 941 |  | 1.024 |
|  |  | 13.5 | 160 |  | 1.185 |  | 1.289 |
|  |  | 11 | 200 |  | 1.455 |  | 1.582 |
|  |  | 9 | 250 |  | 1.778 |  | 1.933 |
|  |  | 7.3* | 318 |  | 2.192 |  | 2.384 |
|  |  | 7 | 333 |  | 2.286 |  | 2.486 |

* Contact for availability



## HDPE 4710 IPS \& DIPS PRESSURE PIPE (18, 20")

Scope: This submittal designates the general requirements for High Density Poly-Ethylene Pressure Pipe from compound with a cell classification PE345464C as defined in ASTM Standard D-3350.
Pipe: All pipe is manufactured in accordance with the specifications set-forth in AWWA C906 "Standard for Polyethylene (PE) Pressure Pipe and Fittings, 4 inch $(100 \mathrm{~mm})$ Through 63 inch $(1,600 \mathrm{~mm})$, for Water Distribution and Transmission." This product also meets the requirements of ASTM Standard F-714, is listed with NSF meeting standard $14 \& 61$ requirements, and is approved for potable drinking water applications. Black in color our PE 3408/3608 pressure pipe is manufactured from a HDPE Resin listed in PPI TR4 meeting a 1600-PSI Hydrostatic Design Basis. National Pipe \& Plastics offers black pipe with or without 6 evenly spaced stripes in colors corresponding to their intended applications. Please Note: Pipe intended for Force Main Sewer ( 6 Green Stripes) and Reclaimed Water (6 Purple Stripes) are not suitable for potable water applications.
(Plain Black: Potable Water Blue Stripes: Potable Water Green Stripes: Force Main Sewer Purple Stripes: Reclaimed Water)


Pipe Size and Dimensions

| General |  |  |  | IPS |  | DIPS |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Nominal <br> Size (in) | Metric (mm) | Dimension <br> Ratio (DR) | Pressure <br> Class (psi) | OD Avg. | Minimum Wall | OD Avg. | Minimum Wall |
| 18 | 450 | 21 | 100 | 18.000 | . 857 | 19.500 | . 929 |
|  |  | 17 | 125 |  | 1.059 |  | 1.147 |
|  |  | 13.5 | 160 |  | 1.333 |  | 1.444 |
|  |  | 11 | 200 |  | 1.636 |  | 1.773 |
|  |  | 9 | 250 |  | 2.000 |  | 2.167 |
|  |  | 7.3* | 318 |  | 2.446 |  | 2.672 |
|  |  | 7 | 333 |  | 2.571 |  | 2.786 |
| 20 | 500 | 21 | 100 | 20.000 | . 952 | 21.600 | 1.029 |
|  |  | 17 | 125 |  | 1.176 |  | 1.271 |
|  |  | 13.5 | 160 |  | 1.481 |  | 1.600 |
|  |  | 11 | 200 |  | 1.818 |  | 1.964 |
|  |  | 9 | 250 |  | 2.222 |  | 2.400 |

* Contact for availability

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## HDPE 4710 IPS \& DIPS PRESSURE PIPE (24")

Scope: This submittal designates the general requirements for High Density Poly-Ethylene Pressure Pipe from compound with a cell classification PE345464C as defined in ASTM Standard D-3350.
Pipe: All pipe is manufactured in accordance with the specifications set-forth in AWWA C906 "Standard for Polyethylene (PE) Pressure Pipe and Fittings, 4 inch $(100 \mathrm{~mm})$ Through 63 inch $(1,600 \mathrm{~mm})$, for Water Distribution and Transmission." This product also meets the requirements of ASTM Standard F-714, is listed with NSF meeting standard $14 \& 61$ requirements, and is approved for potable drinking water applications. Black in color our PE 3408/3608 pressure pipe is manufactured from a HDPE Resin listed in PPI TR4 meeting a 1600-PSI Hydrostatic Design Basis. National Pipe \& Plastics offers black pipe with or without 6 evenly spaced stripes in colors corresponding to their intended applications. Please Note: Pipe intended for Force Main Sewer ( 6 Green Stripes) and Reclaimed Water (6 Purple Stripes) are not suitable for potable water applications.
(Plain Black: Potable Water Blue Stripes: Potable Water Green Stripes: Force Main Sewer Purple Stripes: Reclaimed Water)


Pipe Size and Dimensions

| General |  |  |  | IPS |  | DIPS |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Nominal <br> Size (in) | Metric (mm) | Dimension <br> Ratio (DR) | Pressure <br> Class (psi) | OD Avg. | Minimum Wall | OD Avg. | Minimum Wall |
| 24 | 600 | 21 | 100 | 24.000 | 1.143 | 25.800 | 1.229 |
|  |  | 17 | 125 |  | 1.412 |  | 1.518 |
|  |  | 13.5 | 160 |  | 1.778 |  | 1.911 |
|  |  | 11 | 200 |  | 2.182 |  | 2.345 |
|  |  | 9 | 250 |  | 2.667 |  | 2.867 |

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[^0]:    * Contact for availability

[^1]:    * Contact for availability

[^2]:    * Contact for availability

