



GE Aviation

Technical Manual Index – March 1, 2021

Following is the ***CF6 Component Maintenance Manual Section*** and ***Appendix A*** of the Technical Manual Index.

APPENDIX A reflects the BAE General Practices Manual sections; previously issued as CMM GEK 99373. Section copies are available by contacting aviation.fleetsupport@ge.com or from BAE at cs-customer.service@baesystems.com

All Component Maintenance Manuals and GPM Sections are revised as required.

An asterisk (*) behind the Rev No. indicates the manual has been revised since the last issue of the Technical Manual Index.

ACMM indicates an Abbreviated Component Maintenance Manual.

Questions or comments concerning on-line access or purchasing of publications should be directed to Fleet Support toll free within the U.S. (877) 432-3272 or outside the U.S. (513) 552-3272 or aviation.fleetsupport@ge.com.

The following disclosure notice is to inform you of your obligations as a recipient of technical information under U.S. Export Laws:

THE INFORMATION CONTAINED IN THIS DOCUMENT IS GE PROPRIETARY INFORMATION AND IS DISCLOSED IN CONFIDENCE. IT IS THE PROPERTY OF GE AND SHALL NOT BE USED, DISCLOSED TO OTHERS OR REPRODUCED WITHOUT THE EXPRESS WRITTEN CONSENT OF GE, INCLUDING, BUT WITHOUT LIMITATION, IT IS NOT TO BE USED IN THE CREATION, MANUFACTURE, DEVELOPMENT, OR DERIVATION OF ANY REPAIRS, MODIFICATIONS, SPARE PARTS, DESIGN, OR CONFIGURATION CHANGES OR TO OBTAIN FAA OR ANY OTHER GOVERNMENT OR REGULATORY APPROVAL TO DO SO. IF CONSENT IS GIVEN FOR REPRODUCTION IN WHOLE OR IN PART, THIS NOTICE AND THE NOTICE SET FORTH ON EACH PAGE OF THIS DOCUMENT SHALL APPEAR IN ANY SUCH REPRODUCTION IN WHOLE OR IN PART. THE INFORMATION CONTAINED IN THIS DOCUMENT MAY ALSO BE CONTROLLED BY U.S. EXPORT CONTROL LAWS. UNAUTHORIZED EXPORT OR RE-EXPORT IS PROHIBITED.



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
	119182	-50 -6 -80A/A1/A2/A3	Controls and Accessories Suppliers Product Support Summary					08/01/10
	119183	-80C2ALL -80E1	Controls and Accessories Suppliers Product Support Summary					08/01/19
24-10-06	103017	-80C2A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B3F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F	Shutoff Valve Assembly	N/A 9377M65P01 9377M65P02 9377M65P03 9377M65P04 9377M65P05 9377M65P06 9377M65P07 9377M65P08 9377M65P09 9377M65P11 9377M65P12 9377M65P13	23E59-2 23E59-3 23E59-4 23E59-5 23E59-6 23E59-7 540-0710-1 540-0712-1 23E59-8 23E59-9 540-0712-2 540-0712-3 540-0710-2	Honeywell Aerospace - Tempe (59364)	9*	02/08/21
24-10-07			THIS CMM WAS REPLACED BY 75-23-14, GEK 92477					
24-10-08			THIS CMM WAS REPLACED BY 24-10-06, GEK 103017					
24-10-09	92478	-80C2A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B7F/B8F -80C2D1F -80C2K1F -80C2L1F	Air/Oil-IDG Cooler Assembly	9377M64P05 9377M64P06	35E38-5 35E38-6	Honeywell Aerospace – Torrance (70210)	7	10/15/18



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
24-10-10			<i>THIS CMM WAS REPLACED BY 24-10-06, GEK 103017</i>					
24-10-11	97303	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 - 80C2B1F/B2F/B4F/B6F/B6FA/ B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Check Valve	1332M27P01	1548-05-12	AeroControlex (98939)	Basic	09/01/88
24-10-12	98424	-80C2A5F -80C2B6F	Shutoff Valve Assembly	1583M30P04 1583M30P05 1583M30P09 1583M30P07 1583M30P11	50E40-4 50E40-5 50E40-6 540-0717-1 540-0717-2	Honeywell Aerospace - Tempe (59364)	4	10/29/04
24-10-14	99432	-80C2A5F -80C2B6F/B6FA -80C2D1F -80E1	IDG Air/Oil Cooler	1583M24P01 1583M24P02 1583M24P03	60010-000 70010-000 80010-000	Hughes-Treitler (12536)	7	01/04/19
24-10-17	100776	-80E1	IDG Shutoff Valve Assembly (previously assigned to 75-23-17)	1663M96P03 1663M96P04	68E54-3 68E54-4	Honeywell Aerospace - Tempe (59364)	3	05/04/17
24-10-18	105052	-80C2B6FA	IDG Shutoff Valve Assembly	1583M30P06 1583M30P08	510-0030-1 540-0719-1	Honeywell Aerospace - Tempe (59364)	1	09/19/18



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
24-10-19	112734	-80C2A5F -80C2B6F/B6FA -80C2D1F -80E1	IDG Air Cooled Oil Cooler	2041M34P02	48114-1149	Serck Aviation (U6578)	Basic	11/27/06
24-11-02	100794	-80E1	IDG Oil/Fuel Heat Exchanger	1663M79P03 1663M79P02	160480-1	Honeywell Aerospace – Torrance (70210)	3	06/05/20
24-12-23	97312	-80C2A1/A2/A3/A5/A5F -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F -80C2D1F -80E1	IDG Latching Pressure Relief Valve	9377M63P01	11307-4	Eaton Aerospace – DBA Solenoid Valves (16780)	1	09/30/91
24-12-24	99430	-80C2A1/A2/A3/A5/A8 -80C2A5F -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F	IDG Oil Pressure Relief Valve	9377M63P02	C2608-01	AeroControlex (98939)	4	06/15/12
71-20-05	99431	-80C2A1/A2/A3/A5/A8 -80C2D1F	Lower Aft Mount Assembly Upper Aft Mount Assembly INFORMATION NO LONGER IN CMM; NOW AVAILABLE IN THE CF6-80C2 ENGINE MANUAL SECTION 71-20-05	681L263G01 681L263G02 681I264G01	N/A N/A N/A	GE Aviation (07482)	6	02/19/13
71-20-06	99415	-80E1	Lower Aft Mount Assembly Upper Aft Mount Assembly INFORMATION NO LONGER IN CMM; NOW AVAILABLE IN THE CF6-80E1 ENGINE MANUAL SECTION 71-20-06	683I239G01 683I241G01	N/A N/A	GE Aviation (07482)	4	08/21/13



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
71-21-01	100769	-80C2A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F -80C2D1F	Forward Mount Assembly INFORMATION NO LONGER IN CMM; NOW AVAILABLE IN THE CF6-80C2 ENGINE MANUAL SECTION 71-21-01	FWDMOUNT01 FWDMOUNT02 FWDMOUNT03 FWDMOUNT04 FWDMOUNT05	N/A N/A N/A N/A N/A	GE Aviation (07482)	4	05/24/11
71-21-02	99410	-80E1	Forward Mount Assembly INFORMATION NO LONGER IN CMM; NOW AVAILABLE IN THE CF6-80E1 ENGINE MANUAL SECTION 71-21-02	FWDMOUNT80E	N/A	GE Aviation (07482)	3	05/19/11
71-70-03	92515	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2L1F	Drain Module Assembly	1289M48G05 1289M48G06 1289M48G09	Z2171-01 Z2171-03 Z2171-04	AeroControlex (98939)	6	11/10/92
71-71-04	100774	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F	Drain Manifold	1811M82P02	S2861-02	AeroControlex (98939)	2	07/30/09
73-11-11	50451	-80A/A2	Main Fuel Pump	9304M23P08 9304M23P14 9304M23P15 9304M23P16 9304M23P16 9304M23P16 9304M23P17 9304M23P17 9304M23P17 9304M23P17 9304M23P18	9280-08A1 9280-14A1 9280-15A1 9280-16A1 9280-16A2 9280-16A3 9280-17A3 9280-17A4 9280-17A5 9280-17A6 9280-18A6	Goodrich Pump & Engine Control Systems – Chandler Evans (11599)	4	04/01/91



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT	
							REV	DATE
73-11-12	85055	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F	Fuel Gear Pump Assembly	9355M33P04	5006834D	Hamilton Sundstrand - Illinois (99167)	26	03/04/20
				9355M33P05	5006834E			
				9355M33P07	5006834F			
				9355M33P08	5006834G			
				9355M33P09	5006834H			
				9355M33P10	5006834J			
				9355M33P11	5006834K			
				9355M33P12	5006834L			
				9355M33P13	5006834M			
				73-11-14	98471			
1752M18P06	5009776E							
1752M18P07	5009776F							
1752M18P08	5009776G							
1752M18P09	5009776H							
73-11-21	72463	-80A/A2 -80C2B1/B2/B4/B6	Heater, Servo Fuel	9268M48P02	UA538283-2	Triumph Thermal Systems (78943)	Basic	02/01/82
73-11-22	97302	-80A/A2 -80C2A5F -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F B6FA/B7F -80C2K1F -80C2L1F -80E1	Servo Fuel/Oil Heat Exchanger	1306M13P01	UA538950-3	Triumph Thermal Systems (78943)	4	08/21/01
				1306M13P02	UA538950-4			
				1663M53P02	UA538950-7			
				1962M36P01	UA538950-8			



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-11-41	50459	-80A/A1/A2/A3 -80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F -80E1	Fuel Nozzle Assembly	9331M72P01 9331M72P02 9331M72P05 9331M72P06 9331M72P14 9331M72P20 9331M72P21 9331M72P22 9331M72P23 9331M72P24 9331M72P25 9331M72P26 9331M72P27 9331M72P28 9331M72P29 9331M72P30 9331M72P31 9331M72P32 9331M72P33 9331M72P34 9331M72P35 9331M72P36 9331M72P37 9331M72P38 9331M72P39 9331M72P40 9331M72P41 9331M72P42 9331M72P43	6810166M1 6810166M2 6810166M5 6810166M6 6810166M14 6810166M20 6810166M21 6810166M22 6810166M23 6810166M24 6810166E25 6810166E26 6810166E27 6810166E28 6810166E29 6810166E30 6810166E31 6810166E32 6810166E33 6810166E34 6810166E35 6810166E36 6810166E37 6810166E38 6810166E39 6810166E40 6810166E41 6810166E42 6810166E43	Parker Hannifin Corp. Gas Turbine Fuel Systems (09523)	11	08/15/97



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-11-47	105082	-80A/A1/A2/A3 -80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B5F/B6F/ B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Fuel Nozzle Assembly	1968M49P03 1968M49P04 1968M49P05 1968M49P06 1968M49P07 1968M49P08 1968M49P09 1968M49P10 1968M49P11 1968M49P12 1968M49P13 1968M49P14 1968M49P15 1968M49P16	6980200E3 6980200E4 6980200E5 6980200E6 6980200E7 6980200E8 6980200E9 6980200E10 6980200E11 6980200E12 6980200E13 6980200E14 6980200E15 6980200E16	Parker Hannifin Corp. Gas Turbine Fuel Systems (09523)	6	03-10-14
73-11-51	85097	-80A/A1/A2/A3 -80C2A1/A3/A5F -80C2B1/B2/B4/B6 - 80C2B1F/B2F/B4F/B6F/B6FA/ B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Combustor Drain Valve	9271M86P02	J1913-02	AeroControlex (98939)	1	09/30/88
73-11-52	100771	-80A/A1/A2/A3 -80C2A1/A5F -80C2B1 - 80C2B1F/B2F/B4F/B6F/B6FA/ B7F/B8F -80C2D1F -80E1	Combustor Drain Valve	1754M59P01	J2714-01	AeroControlex (98939)	Basic	01/31/94



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-11-71	85011	-80A1/A3 -80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	IDG Fuel/Oil Heat Exchanger	9280M60P02 9377M44P01	UA538342-2 UA538728-1	Triumph Thermal Systems (78943)	2	06/30/92
73-12-01	28416	-6	Main Fuel Pump	9015M46P09 9015M46P10 9015M46P12 9015M46P13	9242-09 9242-10 9242-12 9242-13	Goodrich Pump & Engine Control Systems – Chandler Evans (11599)	7	02/15/80
73-12-03	28409	-50 -6 -80A1/A3 -80C2A1/A2/A3/A5/A8 -80C2A5F -80C2D1F	Fuel Filter	9015M81P04 9154M98P07 9154M98P12 9154M98P16 9154M98P18	AD9227-1640 AD9227-1780 AD9227-2080 AD9227-2480 AD9227-2780	Pall Aeropower Corp. (18350)	15	02/15/06



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT	
							REV	DATE
73-12-04	28487	-50 -6 -80A1/A3	Main Fuel Pump	9039M45P03	9255-03	Goodrich Pump & Engine Control Systems – Chandler Evans (11599)	14	12/20/00
				9039M45P04	9255-04			
				9039M45P08	9255-05			
				9039M45P09	9255-06			
				9039M45P15	9255-07			
				9039M45P16	9255-08			
				9039M45P17	9255-09			
				9039M45P05	9257-01			
				9039M45P06	9257-02			
				9039M45P07	9257-03			
				9039M45P10	9257-04			
				9039M45P11	9257-05			
				9039M45P12	9257-06			
				9039M45P13	9257-07			
9039M45P14	9257-08							
73-12-05	35576	-50	Servo Fuel Heater	9154M97P01	45731-1191	Serck Heat Transfer (U1841)	1	11/30/78
73-12-06	35585	-50 -80A/A2 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2K1F -80C2L1F	Fuel Filter	9154M98P01	AD9227-1649	Pall Aeropower Corp. (18350)	12	02/15/00
				9154M98P02	AD9227-1650			
				9154M98P06	AD9227-1750			
				9154M98P08	AD9227-1950			
				9154M98P10	AD9227-1850			
				9154M98P11	AD9227-2050			
				9154M98P17	AD9227-2750			
				9154M98P19	AD9227-2950			
				9154M98P20	AD9227-2850			
				9154M98P15	AD9227-2450			
				73-12-09	100799			
1520M99P03	AD9227-2550							
1520M99P04	AD9227-3050							



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-13-01	28404	-6	Pressurizing and Drain Valve	7017M64G01 7017M64G02 7017M64G03 7017M64G04 7020M44G01 7020M44G02	N/A N/A N/A N/A N/A N/A	GE Aviation (99207)	6	12/15/78
73-13-02	28401	-6	Fuel Nozzle	9016M58P01 9016M58P03 9016M58P08 9016M58P09 9016M58P12 9016M58P13 9016M58P16 9016M58P17 9016M58P18 9016M58P19	6700025 6710207 6720084 6720085 6720085M12 6720085M13 6720085M16 6720085M17 6720085M18 6720085M19	Parker Hannifin Corp. Gas Turbine Fuel Systems (09523)	7	06/01/90
73-13-03	28424	-6	Fuel Manifold Drain Valve	9015M96P01 9015M96P02 9015M96P03	579V200 579V200-2 579V200-3	Grimes Aerospace (00672)	2	10/15/73



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-13-05	35569	-50	Fuel Nozzle	9016M21P14	6720117	Parker Hannifin Corp. Gas Turbine Fuel Systems (09523)	4	03/01/78
				9016M21P15	6720118			
				9016M21P18	6730011			
				9016M21P19	6730012			
				9016M21P22	6730012M22			
				9016M21P23	6730012M23			
				9016M21P24	6730012M24			
				9016M21P25	6730012M25			
				9016M21P29	6730012M29			
				9016M21P30	6730012M30			
				9016M21P31	6730012M31			
				9016M21P32	6730012M32			
				9016M21P33	6730012M33			
				9016M21P34	6730012M34			
				9016M21P35	6730012M35			
				9016M21P36	6730012M36			
				9016M21P37	6730012M37			
				9016M21P38	6730012M38			
				9016M21P39	6730012M39			
				9016M21P40	6730012M40			
				9016M21P41	6730012M41			
				9016M21P42	6730012M42			
				9016M21P43	6730012M43			
				9016M21P44	6730012M44			
9016M21P45	6730012M45							
9016M21P46	6730012M46							
9016M21P47	6730012M47							
9016M21P48	6730012M48							



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-13-06	35575	-50	Fuel Nozzle	9119M27P04	6730019M4	Parker Hannifin Corp. Gas Turbine Fuel Systems (09523)	2	05/01/78
				9119M27P05	6730019M5			
				9119M27P06	6730019M6			
				9119M27P11	6730019M11			
				9119M27P12	6730019M12			
				9119M27P13	6730019M13			
				9119M27P14	6730019M14			
				9119M27P15	6730019M15			
				9119M27P16	6730019M16			
				9119M27P17	6730019M17			
				9119M27P18	6730019M18			
				9119M27P19	6730019M19			
				9119M27P20	6730019M20			
				9119M27P21	6730019M21			
				9119M27P22	6730019M22			
73-13-07	35587	-50	Fuel Nozzle	9119M60P07	6740281M7	Parker Hannifin Corp. Gas Turbine Fuel Systems (09523)	10	03/13/07
				9119M60P08	6740281M8			
				9119M60P09	6740281M9			
				9119M60P18	6740281M18			
				9119M60P19	6740281M19			
				9119M60P21	6740281M21			
				9119M60P23	6740281M23			
				9119M60P24	6740281M24			
				9119M60P32	6740281E32			
				9119M60P33	6740281E33			
73-13-08	98423	-50	Fuel Nozzle Assembly	9119M60P29	6740281E29	Parker Hannifin Corp. Gas Turbine Fuel Systems (09523)	2	12/01/00
				9119M60P31	6740281E31			
				9119M60P35	6740281E35			
				9119M60P36	6740281E36			
				9331M72P04	6810166E4			



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-13-09	98472	-6	Fuel Nozzle Assembly	9016M58P23 9016M58P24	6720085E23 6720085E24	Parker Hannifin Corp. Gas Turbine Fuel Systems (09523)	3	04/15/05
73-14-01	28485	-50 -6	Eductor and Valve Assembly	9070M89P01 9070M89P02 9070M89P03 9070M89P04	AH1257-03 AH1257-04 AH1257-05 AH1257-06	AeroControlex (98939)	6	06/01/80
73-21-01	28407	-6	Fuel Control	9033M11P08 9033M11P10 9033M11P11 9033M11P15 9033M11P16 9033M11P17 9033M11P18 9033M11P19 9033M11P20 9033M11P21 9033M11P23 9033M11P22 9033M11P24 9033M11P25	8062-107 8062-110 8062-111 8062-115 8062-116 8062-117 8062-118 8062-119 8062-120 8062-121 8062-123 8062-124 8062-126 8062-127	Woodward Inc. (66503)	27	03/15/04



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-01- GE	28407-GE	-6	Piggy-Back Testing for Fuel Control	9033M11P08	8062-107	GE Aviation (07482)	9	08/30/85
				9033M11P10	8062-110			
				9033M11P11	8062-111			
				9033M11P15	8062-115			
				9033M11P16	8062-116			
				9033M11P17	8062-117			
				9033M11P18	8062-118			
				9033M11P19	8062-119			
				9033M11P20	8062-120			
				9033M11P21	8062-121			
				9033M11P22	8062-124			
				9033M11P23	8062-123			
				9033M11P24	8062-126			
				9033M11P25	8062-127			
9033M11P26	8062-130							
9033M11P27	8062-131							
73-21-02	28411	-6	CIT Sensor	7003M94P02 7003M94P03	8901-042 8901-056	Woodward Inc. (66503)	13	03/03/03
73-21-03	35582	-50	Reverse Thrust Limiter Valve	9172M81P03 9172M81P04 9172M81P06 9172M81P07	2710880M2 2710880M3 2780436-102 2710880M4	Parker Hannifin Corp. Gas Turbine Fuel Systems (09523)	7	01/12/12



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-04	28482	-50	Main Engine Control	9070M55P09	8062-203	Woodward Inc. (66503)	22	01/31/92
				9070M55P10	8062-208			
				9070M55P11	8062-209			
				9070M55P12	8062-210			
				9070M55P13	8062-213			
				9070M55P14	8062-220			
				9070M55P15	8062-227			
				9070M55P16	8062-226			
				9070M55P17	8062-223			
				9070M55P18	8062-222			
				9070M55P19	8062-221			
				9070M55P20	8062-228			
				9070M55P21	8062-232			
				9070M55P22	8062-233			
				9070M55P23	8062-234			
				9070M55P24	8062-235			
				9070M55P25	8062-238			
				9070M55P26	8062-239			
				9070M55P27	8062-240			
				9070M55P28	8062-241			
				9070M55P29	8062-242			
				9070M55P30	8062-243			
				9070M55P31	8062-244			
				9070M55P32	8062-245			
				9070M55P33	8062-246			
				9070M55P34	8062-247			
				9070M55P39	8062-255			
				9070M55P42	8062-275			
				9070M55P43	8062-278			
				9070M55P44	8062-279			
				9070M55P45	8062-281			
9070M55P46	8062-282							
9070M55P47	8062-283							
9070M55P48	8062-286							
9070M55P49	8062-287							
9070M55P50	8062-288							
9070M55P51	8062-289							



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
				9070M55P54 9070M55P55	8062-298 8062-299			
73-21-04-GE	28482-GE	-50	Piggy-Back Testing for Main Engine Control	9070M55P09 9070M55P10 9070M55P11 9070M55P12 9070M55P13 9070M55P14 9070M55P15 9070M55P16 9070M55P17 9070M55P18 9070M55P19 9070M55P20 9070M55P21 9070M55P22 9070M55P24 9070M55P31 9070M55P32 9070M55P33 9070M55P34 9070M55P39 9070M55P42 9070M55P43 9070M55P44	8062-203 8062-208 8062-209 8062-210 8062-213 8062-220 8062-227 8062-226 8062-223 8062-222 8062-221 8062-228 8062-232 8062-233 8062-235 8062-244 8062-245 8062-246 8062-247 8062-255 8062-275 8062-278 8062-279	GE Aviation (07482)	12	03/30/84
73-21-05	28483	-50	CIT Sensor	9069M91P02 9069M91P03 9175M50P02 9175M50P04 9175M50P05 9175M50P06 9175M50P11 9261M74P05 9261M74P06 9261M73P01	8901-062 8901-064 8901-078 8901-100 8901-102 8901-104 8901-174 8901-216 8901-218 8901-224	Woodward Inc. (66503)	12	04/01/02



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-06	35580	-50	Main Engine Control	9148M33P03	8062-218	Woodward Inc. (66503)	17	11/30/91
				9148M33P06	8062-224			
				9148M33P07	8062-229			
				9187M29P01	8062-258			
				9148M33P08	8062-259			
				9187M29P02	8062-260			
				9187M29P03	8062-262			
				9187M29P04	8062-263			
				9187M29P05	8062-265			
				9187M29P06	8062-266			
				9148M33P10	8062-267			
				9148M33P09	8062-268			
				9187M29P08	8062-271			
				9187M29P10	8062-276			
				9148M33P12	8062-277			
				9187M29P11	8062-280			
				9187M29P12	8062-284			
				9187M29P13	8062-285			
				9187M29P14	8062-290			
				9187M29P15	8062-291			
				9187M29P16	8062-292			
				9187M29P18	8062-801			
				9187M29P19	8062-808			
				9187M29P22	8062-896			
				9187M29P23	8062-897			
				9187M29P20	8062-898			
				9187M29P21	8062-899			

CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-06-GE	35580-GE	-50	Piggy-Back Testing for Main Engine Control	9148M33P03	8062-218	GE Aviation (07482)	3	05/30/88
				9148M33P06	8062-224			
				9148M33P07	8062-229			
				9187M29P01	8062-258			
				9148M33P08	8062-259			
				9187M29P02	8062-260			
				9187M29P03	8062-262			
				9187M29P04	8062-263			
				9187M29P05	8062-265			
				9187M29P06	8062-266			
				9148M33P10	8062-267			
				9148M33P09	8062-268			
				9187M29P08	8062-271			
				9187M29P10	8062-276			
				9148M33P12	8062-277			
				9187M29P11	8062-280			
				9187M29P12	8062-284			
				9187M29P13	8062-285			
				9187M29P14	8062-290			
				9187M29P15	8062-291			
				9187M29P16	8062-292			
9187M29P18	8062-801							
9187M29P19	8062-808							
9187M29P20	8062-898							
9187M29P21	8062-899							
73-21-07	50438	-6	Main Engine Control	9221M56P01	8062-141	Woodward Inc. (66503)	3	07/31/92
				9221M56P02	8062-142			
				9221M56P03	8062-143			
				9221M56P04	8062-144			
73-21-07-GE	50438-GE	-6	Piggy-Back Testing for Main Engine Control	9221M56P01	8062-141	GE Aviation (07482)	Basic	08/30/86
				9221M56P02	8062-142			
				9221M56P03	8062-143			
				9221M56P04	8062-144			



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-08	85057	-50	Main Engine Control	9070M55P101 9070M55P102 9070M55P103 9070M55P104 9070M55P105 9070M55P106 9070M55P107 9070M55P108	8062-819 8062-822 8062-824 8062-823 8062-826 8062-827 8062-828 8062-829	Woodward Inc. (66503)	11	12/27/96
73-21-08-GE	85057-GE	-50	Piggy-Back Testing for Main Engine Control	9070M55P101 9070M55P102 9070M55P103 9070M55P104 9070M55P105 9070M55P106 9070M55P107 9070M55P108	8062-819 8062-822 8062-824 8062-823 8062-826 8062-827 8062-828 8062-829	GE Aviation (07482)	1	03/31/92
73-21-14	92545	-80C2A1/A2/A3	Main Engine Control	1332M18P12 1332M18P13 1332M18P14 1332M18P15 1332M18P17 1332M18P18 1332M18P19 1332M18P20 1332M18P21 1332M18P26 1332M18P27 1332M18P28 1332M18P29 1332M18P30 1332M18P31 1332M18P32 1332M18P33 1332M18P34 1332M18P22 1332M18P23 1332M18P24 1332M18P25	8061-812 8061-813 8061-814 8061-815 8061-817 8061-818 8061-819 8061-820 8061-821 8061-830 8061-831 8061-832 8061-833 8061-834 8061-835 8061-836 8061-837 8061-838 8061-839 8061-840 8061-841 8061-842	Woodward Inc. (66503)	4	04/01/90



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-15	92525	-80A1/A3	Main Engine Control	9363M11P08 9363M11P10 9363M11P12 9363M11P13 9363M11P16 9363M11P19	8062-621 8062-629 8062-631 8062-632 8062-647 8062-504	Woodward Inc. (66503)	8	11/14/07
73-21-16	92546	-80C2B1/B2/B4	Main Engine Control	1332M19P07 1332M19P08 1332M19P09 1332M19P10 1332M19P11 1332M19P12 1332M19P13 1332M19P14 1332M19P15 1332M19P16 1453M12P01 1453M12P02 1453M12P03 1453M12P04 1453M12P05	8061-827 8061-828 8061-822 8061-823 8061-855 8061-856 8061-890 8061-891 8061-892 8061-893 8061-870 8061-871 8061-872 8061-873 8061-874	Woodward Inc. (66503)	7	08/01/01
73-21-17	85098	-80A/A2	Main Engine Control	9238M79P11 9238M79P12 9238M79P15 9238M79P16 9238M79P19 9238M79P20 9238M79P23 9238M79P24 9238M79P26 9238M79P28 9238M79P30 9238M79P32 9238M79P34 9238M79P36	8062-619 8062-623 8062-626 8062-627 8062-635 8062-636 8062-639 8062-640 8062-642 8062-644 8062-649 8063-501 8063-506 8063-508	Woodward Inc. (66503)	8	07/23/04



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-18	72474	-80A1/A3	Main Engine Control	9363M11P06 9363M11P09 9363M11P11 9363M11P14 9363M11P15 9363M11P17 9363M11P18	8062-617 8062-628 8062-630 8062-645 8062-646 8063-502 8063-503	Woodward Inc. (66503)	11	05/06/04
73-21-19	72459	-80A/A2	Main Engine Control	9238M79P08 9238M79P10 9238M79P13 9238M79P14 9238M79P17 9238M79P18 9238M79P21 9238M79P22 9238M79P25 9238M79P27 9238M79P29 9238M79P31 9238M79P33 9238M79P35	8062-615 8062-620 8062-624 8062-625 8062-633 8062-634 8062-637 8062-638 8062-641 8062-643 8062-648 8063-500 8063-505 8063-507	Woodward Inc. (66503)	11	07/24/04
73-21-21	72460	-80A/A1/A2/A3	CIT Sensor	9285M28P01	8901-185	Woodward Inc. (66503)	2	04/02/02
73-21-22	92547	-80C2A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6	CIT Sensor	1293M37P01	8901-314	Woodward Inc. (66503)	3	12/16/02
73-21-23	97300	-80C2B1F/B2F/B4F/B6F B6FA/B7F	CH-D2 Hydromechanical Unit	1383M68P08 1383M68P09 1383M68P10 1383M68P11 1383M68P12	441648 441680 441729 441754 441789	Honeywell Aerospace – South Bend (06848)	6	12/01/96
73-21-24	97360	-80C2A5F -80C2D1F	CH-D3 Hydromechanical Unit	1471M24P04 1471M24P05 1471M24P06 1471M24P07	441681 441730 441755 441790	Honeywell Aerospace – South Bend (06848)	3	07/31/97



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE							
73-21-25	92790	-80C2A5/A8	Main Engine Control	1459M60P01	8061-880	Woodward Inc. (66503)	8	03/26/20							
				1459M60P03	8061-882										
				1459M60P04	8061-883										
				1459M60P05	8061-884										
				1459M60P06	8061-885										
				1459M60P07	8061-886										
				1459M60P09	8061-888										
				1459M60P10	8061-889										
				73-21-26	92791				-80C2B6	Main Engine Control	1538M66P01	8061-860	Woodward Inc. (66503)	7	06/29/18
											1538M66P02	8061-861			
1538M66P04	8061-863														
1538M66P05	8061-864														
1538M66P06	8061-865														
73-21-27	92792	-80C2A1/A2/A3	Main Engine Control			1459M77P01	8061-843	Woodward Inc. (66503)			8	09/30/05			
				1332M18P35	8061-844										
				1332M18P36	8061-845										
				1332M18P37	8061-846										
				1332M18P38	8061-847										
				1332M18P39	8061-849										
				1332M18P40	8061-850										
				1332M18P41	8061-851										
				1332M18P42	8061-852										
				1332M18P43	8061-848										
				1332M18P44	8061-853										
				1459M77P02	8061-854										
				1459M77P03	8061-857										
				1332M18P45	8061-858										
				1332M18P46	8061-859										
				1459M77P04	8061-868										
				1332M18P47	8061-876										
				1332M18P48	8061-877										
				1332M18P49	8061-896										
				1332M18P50	8061-897										



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT	
							REV	DATE
73-21-28	100770	-80E1	CH-D4 Hydromechanical Unit	1521M74P07 1521M74P08 1521M74P09 1521M74P10 1521M74P11 1521M74P12 1521M74P13 1521M74P14 1521M74P15	441860 442032 442276 442347 442397 442453 442454 442559 442633	Honeywell Aerospace – South Bend (06848)	2	03/10/16
73-21-31	50457	-80A/A2	Power Management Control	7076M98G15 7076M98G16 7076M98G17	N/A N/A N/A	BAE Systems Controls (63760)	3	09/23/92
73-21-32	85003	-80A1/A3	Power Management Control	7084M12G09 7084M12G10	N/A N/A	BAE Systems Controls (63760)	3	09/23/92
73-21-33	92535	-80C2A1/A2/A3/A5/A8	Power Management Control	1339M18P03 1339M18P05 1339M18P06 1339M18P07 1339M19P03 1339M19P05 1339M19P06 1339M19P07 1374M93P01 1374M93P02 1373M93P04 1459M13P01 1672M13P01	952E600G7 952E600G8 101E1941G2 101E1941G1 952E640G3 952E640G5 952E640G6 952E640G7 952E603G1 952E603G2 952E603G4 101E1731G2 101E9769G1	BAE Systems Controls (63760, 3E6E4)	12	02/19/18
73-21-34	95445	-80C2B1/B2/B4/B6	Power Management Control	1339M20P04 1339M20P05 1339M21P02 1339M21P04 1374M94P03 1374M94P04 1457M16P02	952R667G6 952E667G7 952E647G3 952E647G5 101E1564G3 101E1564G4 101E1616G3	BAE Systems Controls (63760, 3E6E4)	11	04/13/18



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-36	72471	-80A/A2	Power Management Control	1305M68P02 1305M69P04 1305M68P03 1305M69P05	952E912G7 101E1747G3 952E912G8 101E1747G4	BAE Systems Controls (63760)	6	07/27/15
73-21-37	92548	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80E1	Digital Electronic Control Unit	1471M63P07 1471M63P08 1471M63P11 1471M63P12 1471M63P16 1471M63P16 1471M63P17 1471M63P18 1471M63P23 1471M63P24 1471M63P25 1471M63P26 1471M63P28 1471M63P30 1471M63P31 1471M63P32 1471M63P33 1471M63P34 1471M63P35 1471M63P39 1471M63P41 1471M63P36 1471M63P40 1471M63P42 2121M25P01 2121M25P02 2121M37P01 2121M37P02 2121M37P03 2121M37P04 2121M37P43 1519M89P05 1519M89P06 1519M89P08	101E9015G306 101E9015G307 101E9015G503 101E9015G504 101E9015G506 101E9015G606 101E9015G507 101E9015G607 101E9015G508 101E9015G608 101E9015G509 101E9015G609 101E9015G611 101E9015G613 101E9015G614 101E9015G615 101E9015G616 101E9015G617 101E9015G618 101E9015G620 101E9015G621 101E9015G718 101E9015G720 101E9015G721 101E9015G820 101E9015G821 101E9015G920 101E9015G921 101E9015G1020 101E9015G1021 101E9015G1121 101E9770G303 101E9770G304 101E9770G306	BAE Systems Controls (63760, 3E6E4)	16	01/09/18



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-37 (Cont'd.)	92548 (Cont'd.)	-80C2A5F	Digital Electronic Control Unit (Cont'd.)	1519M89P09	101E9770G307			
		-80C2B1F/B2F/B4F/B6F/ B6FA/B7/B8F		1519M89P13	101E9770G308			
		-80C2D1F		1519M89P15	101E9770G309			
		-80E1		1519M89P18	101E9770G411			
				1519M89P20	101E9770G413			
				1519M89P21	101E9770G414			
				1519M89P22	101E9770G415			
				1519M89P23	101E9770G416			
				1519M89P24	101E9770G417			
				1519M89P25	101E9770G418			
				1519M89P29	101E9770G420			
				1519M89P31	101E9770G421			
				1519M89P26	101E9770G518			
				1519M89P30	101E9770G520			
				1519M89P32	101E9770G521			
				1519M89P33	101E9770G921			
				2121M26P01	101E9770G620			
				2121M26P02	101E9770G621			
				2121M38P01	101E9770G720			
				2121M38P02	101E9770G721			
				2121M38P03	101E9770G820			
				2121M38P04	101E9770G821			
				1519M89P33	103E9770G921			
				1820M33P01	103E4933G101			
				1820M33P03	103E4933G103			
				1820M33P04	103E4933G104			
				1820M33P05	103E4933G105			
				1820M33P06	103E4933G106			
				1820M33P07	103E4933G107			
				1820M33P08	103E4933G108			
				1820M33P12	103E4933G110			
				1820M33P14	103E4933G111			
				1820M33P09	103E4933G208			
	1820M33P13	103E4933G210						
	1820M33P15	103E4933G211						
	1820M33P16	103E4933G611						
	2121M29P01	103E4933G310						
	2121M29P02	103E4933G311						



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
				2121M41P01	103E4933G410			
				2121M41P02	103E4933G411			
				2121M41P03	103E4933G510			
				2121M41P04	103E4933G511			
				1820M33P16	103E4933G611			



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-37-IPC	92548-IPC	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7/B8F -80C2D1F -80E1	Digital Electronic Control Unit Illustrated Parts Catalog	1471M63P07	101E9015G306	BAE Systems Controls (63760, 3E6E4)	11	07/09/18
				1471M63P08	101E9015G307			
				1471M63P11	101E9015G503			
				1471M63P12	101E9015G504			
				1471M63P16	101E9015G506			
				1471M63P16	101E9015G606			
				1471M63P17	101E9015G507			
				1471M63P18	101E9015G607			
				1471M63P23	101E9015G508			
				1471M63P24	101E9015G608			
				1471M63P25	101E9015G509			
				1471M63P26	101E9015G609			
				1471M63P28	101E9015G611			
				1471M63P30	101E9015G613			
				1471M63P31	101E9015G614			
				1471M63P32	101E9015G615			
				1471M63P33	101E9015G616			
				1471M63P34	101E9015G617			
				1471M63P35	101E9015G618			
				1471M63P39	101E9015G620			
				1471M63P41	101E9015G621			
				1471M63P36	101E9015G718			
				1471M63P40	101E9015G720			
				1471M63P42	101E9015G721			
				2121M25P01	101E9015G820			
				2121M25P02	101E9015G821			
				2121M37P01	101E9015G920			
				2121M37P02	101E9015G921			
				1519M89P05	101E9770G303			
				1519M89P06	101E9770G304			
				1519M89P08	101E9770G306			
				1519M89P09	101E9770G307			
				1519M89P13	101E9770G308			
1519M89P15	101E9770G309							
1519M89P18	101E9770G411							
1519M89P20	101E9770G413							
1519M89P21	101E9770G414							
1519M89P22								



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
					101E9770G415			



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE	
73-21-37-IPC (Cont'd.)	92548-IPC (Cont'd.)	-80C2A5F		1519M89P23	101E9770G416				
		-80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F		1519M89P24	101E9770G417				
		-80C2D1F		1519M89P25	101E9770G418				
		-80E1		1519M89P29	101E9770G420				
					1519M89P31	101E9770G421			
					1519M89P26	101E9770G518			
					1519M89P30	101E9770G520			
					1519M89P32	101E9770G521			
					1519M89P33	101E9770G921			
					2121M26P01	101E9770G620			
					2121M26P02	101E9770G621			
					2121M38P01	101E9770G720			
					2121M38P02	101E9770G721			
					2121M38P03	101E9770G820			
					2121M38P04	101E9770G821			
					1820M33P01	103E4933G101			
					1820M33P03	103E4933G103			
					1820M33P04	103E4933G104			
					1820M33P05	103E4933G105			
					1820M33P06	103E4933G106			
					1820M33P07	103E4933G107			
					1820M33P08	103E4933G108			
					1820M33P12	103E4933G110			
					1820M33P14	103E4933G111			
					1820M33P09	103E4933G208			
					1820M33P13	103E4933G210			
					1820M33P15	103E4933G211			
					2121M29P01	103E4933G310			
					2121M29P02	103E4933G311			
					2121M41P01	103E4933G410			
					2121M41P02	103E4933G411			
					2121M41P03	103E4933G510			
					2121M41P04	103E4933G511			
					1820M33P16	103E4933G611			
					101E9015G1020	2121M37P03			
					101E9015G1021	2121M37P04			
					101E9015G1121	2121M37P43			
					101E9770G921	1519M89P33			



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-38	97364	-80A1/A3	Power Management Control Assembly	1305M70P03	952E902G6	BAE Systems Controls (63760)	4	07/27/15
73-21-39	98474	-80C2D1F	Digital Electronic Control Unit	1519M91P06 1519M91P07 1519M91P09 1519M91P10 1519M91P11 1519M91P12 1820M34P01 1820M34P02 1820M34P04 1820M34P05 1820M34P06 1820M34P07 1851M51P01 1851M52P01 1851M53P01	101E9655G205 101E9655G206 101E9655G208 101E9655G308 101E9655G209 101E9655G309 103E4934G101 103E4934G102 103E4934G104 103E4934G204 103E4934G105 103E4934G205 105E7567G101 105E7568G101 105E7566G101	BAE Systems Controls (63760, 3E6E4)	12	01/05/18
73-21-39-IPC	98474-IPC	-80C2D1F	Digital Electronic Control Unit Illustrated Parts Catalog	1519M91P06 1519M91P07 1519M91P09 1519M91P10 1519M91P11 1519M91P12 1820M34P01 1820M34P02 1820M34P04 1820M34P05 1820M34P06 1820M34P07 1851M51P01 1851M52P01 1851M53P01	101E9655G205 101E9655G206 101E9655G208 101E9655G308 101E9655G209 101E9655G309 103E4934G101 103E4934G102 103E4934G104 103E4934G204 103E4934G105 103E4934G205 105E7567G101 105E7568G101 105E7566G101	BAE Systems Controls (63760, 3E6E4)	5	10/03/13

CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT	
							REV	DATE
73-21-40	112668	-80C2B1F -80C2K1F -80C2L1F	CH-D6 Hydromechanical Unit	2042M93P01 2042M93P02 2042M93P03 2042M93P04	442345 442370 442561 443635	Honeywell Aerospace – South Bend (06848)	1	12/18/14
73-21-41	72455	-80A/A1/A2/A3	T2 Sensor	9366M91P02	8901-254	Woodward Inc. (66503)	2	12/02/02
73-21-42	92458	-80C2A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6	Fan Inlet Temperature Sensor Assembly	1307M68P03 1307M68P04	8901-328 8901-340	Woodward Inc. (66503)	4	12/16/14
73-21-43	97315	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F -80C2K1F -80C2L1F -80E1	CIT/P25 Probe	1374M59P02 1374M59P03 1851M60P02	0154EW2 0154EW3 0154EW4-1	UTC – Rosemount (60678)	6	06/23/17
73-21-44	105047	-80C2B1F/B2F/B4F/B6F/ B6FA	T25 Heater Control Unit	1851M89P02	105E7757G3	BAE Systems Controls (63760, 3E6E4)	1	04/08/10
73-21-51	92530	-80C2A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6	N1 Sensor	9378M87P02 9378M87P03 9378M87P04 9378M87P05 9378M87P06	8901-318 8908-002 8908-004 8908-006 8908-007	Woodward Inc. (66503)	3	03/18/94



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-53	72470	-80C2A1/A2/A3/A5/A5F/A8 -80C2A5F -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F -80C2K1F -80C2L1F -80E1	N1 Speed Sensor	1383M18P02 1383M18P03	8TJ163AAB1 8TJ163AAC1	Ametek Aerospace Products Inc. (97424)	6	09/09/13
73-21-58	115591	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Permanent Magnet Alternator	2123M63P02 2123M63P03 2123M62P01	506569-1 510846-1 505344-1	Unison Industries Norwich, NY (83311)	5	02/28/19
73-21-61	103016	-80C2A5F -80C2K1F -80C2L1F -80E1	Engine Rating Plug and Identification Plug	1753M83P25 1753M83P35 1753M83P44 1753M83P54 1753M83P60 1754M25G01 thru G18 1754M25G35 thru 1754M25G52 1962M81P01 thru P192	N/A N/A N/A N/A N/A 111E9005G01 thru G18 111E9005G35 thru 111E9005G52 114E7005G01 thru G192	BAE Systems Controls (63760, 3E6E4)	4	01/20/11
73-21-66	100777		THIS CMM WAS REPLACED BY 73-21-93, GEK 109997					



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-69	105032	-80C2A5F	Digital Electronic Control Unit	1797M63P02 1797M63P03 1797M63P04 1797M63P05 1820M99P02 1820M99P03 1820M99P04 1820M99P05 1797M63P08 1820M99P08 1797M63P09 1820M99P09	103E4931G102 103E4931G103 103E4931G104 103E4931G204 103E4932G102 103E4932G103 103E4932G104 103E4932G204 103E4931G106 103E4932G106 103E4931G206 103E4932G206	BAE Systems Controls (63760, 3E6E4)	8	12/06/17
73-21-69-IPC	105032-IPC	-80C2A5F	Digital Electronic Control Unit Illustrated Parts Catalog	1797M63P02 1797M63P03 1797M63P04 1797M63P05 1797M63P08 1797M63P09 1820M99P02 1820M99P03 1820M99P04 1820M99P05 1820M99P08 1820M99P09	103E4931G102 103E4931G103 103E4931G104 103E4931G204 103E4931G106 103E4931G206 103E4932G102 103E4932G103 103E4932G104 103E4932G204 103E4932G106 103E4932G206	BAE Systems Controls (63760, 3E6E4)	6	09/12/14



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-71	72462	-80A/A1/A2/A3 -80C2A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6	W1/W1A/W2/W3 Electrical Cables	7082M59G01	111E9236G01	BAE Systems Controls (63760)	10	11/10/15
				7082M59G02	111E9236G02			
				7082M60G01	111E9237G01			
				7082M60G02	111E9237G02			
				7082M60G03	111E9237G03			
				7082M60G04	111E9237G04			
				7082M61G01	111E9238G01			
				7082M61G02	111E9238G02			
				7082M61G03	111E9238G03			
				7082M68G01	111E9239G01			
				7082M68G02	111E9239G02			
				7082M68G03	111E9239G03			
				7082M69G01	111E9240G01			
				7082M69G02	111E9240G02			
				7082M69G03	111E9240G03			
				7082M70G01	111E9241G01			
				7082M70G02	111E9241G02			
				7082M70G03	111E9241G03			
				7082M71G01	111E9242G01			
				7082M71G02	111E9242G02			
				7138M94G01	111E9092G01			
				7138M94G02	111E9092G02			
				7138M95G01	111E9264G01			
7138M96G01	111E9265G01							
7157M57G01	111E9071G01							
73-21-72	85001		THIS CMM WAS REPLACED BY 73-21-71, GEK 72462					
73-21-73	92536		THIS CMM WAS REPLACED BY 73-21-71, GEK 72462					



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-81 <small>(Previously assigned ATA for this book was 77-11-31)</small>	97333	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Alternating Current Generator, Model 5318	9387M16P01 9387M16P02 9387M16P03 9387M17P01 9387M17P02 9387M17P04 9387M17P05 9387M17P06 9387M17P07 9387M17P08 9387M17P09 9387M17P10 9387M17P11 9387M17P12	85465-1 85465-2 85465-3 85464-2 86815-1 87006-1 87006-2 87006-3 87006-4 87006-5 87006-9 87006-10 87006-11 87006-12	OCEO-Meggitt (fka Pacific Scientific) (02101)	13	07/01/11
73-21-84	108711	-6	Compressor Inlet Temperature Sensor Assembly	7003M94P06 7003M94P07 7003M94P09	8901-118 8901-124 8901-170	Woodward Inc. (66503)	Basic	03/03/03
73-21-91	85058	-80A/A1/A2/A3	Inlet Temperature Sensor	9268M32P02 9268M32P03 9268M32P04	0154CL 0154DA 0154CN	Goodrich Sensor Systems (60678, 59885)	5	11/01/94
73-21-92	97266	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Engine Inlet Total Temperature Sensor	1325M60P01 1325M60P02 1325M60P03 1325M60P06 1325M60P08	0154DN 0154DN2 0154DN3 0154DN6 0154DN8	Goodrich Sensor Systems (60678, 59885)	6	11/01/94



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-93	109997	-80E1	Electronic Control Unit	1799M99P04 1799M99P05 1799M99P06 1799M99P08 1799M99P10 1799M99P11 1799M99P12 1799M99P13 1799M99P14 1799M99P15 1799M99P16 1851M74P01 1851M74P02 1851M74P03 1851M74P04 1851M74P05 1851M74P06 1851M74P07 1851M74P08 1851M74P09 1851M80P01 1851M80P02 1851M80P03 1851M80P04 1851M80P05 1851M80P06 1851M80P07 1851M80P08 1851M80P09 1960M84P01 1960M84P02 1960M84P03 1960M84P04 1960M84P05 1960M84P06 1960M84P07 2043M29P01	103E4852G158 103E4852G159 103E4852G160 103E4852G161 103E4852G162 103E4852G163 103E4852G164 103E4852G165 103E4852G166 103E4852G167 103E4852G168 103E4852G260 103E4852G261 103E4852G262 103E4852G263 103E4852G264 103E4852G265 103E4852G266 103E4852G267 103E4852G268 105E7539G160 105E7539G161 105E7539G162 105E7539G163 105E7539G164 105E7539G165 105E7539G166 105E7539G167 105E7539G168 105E7539G362 105E7539G363 105E7539G364 105E7539G365 105E7539G366 105E7539G367 105E7539G368 114E9352G164 114E9352G165	BAE Systems Controls (63760, 3E6E4)	8	01/31/18



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
				2043M29P02 2043M29P03 2043M29P04 2043M29P05	114E9322G166 114E9322G167 114E9322G168			



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-93-IPC	109997-IPC	-80E1	Electronic Control Unit Illustrated Parts Catalog	1799M99P04 1799M99P05 1799M99P06 1799M99P08 1799M99P10 1799M99P11 1799M99P12 1799M99P13 1799M99P14 1799M99P15 1799M99P16 1851M74P01 1851M74P02 1851M74P03 1851M74P04 1851M74P05 1851M74P06 1851M74P07 1851M74P08 1851M74P09 1851M80P01 1851M80P02 1851M80P03 1851M80P04 1851M80P05 1851M80P06 1851M80P07 1851M80P08 1851M80P09 1960M84P01 1960M84P02 1960M84P03 1960M84P04 1960M84P05 1960M84P06 1960M84P07 2043M29P01	103E4852G158 103E4852G159 103E4852G160 103E4852G161 103E4852G162 103E4852G163 103E4852G164 103E4852G165 103E4852G166 103E4852G167 103E4852G168 103E4852G260 103E4852G261 103E4852G262 103E4852G263 103E4852G264 103E4852G265 103E4852G266 103E4852G267 103E4852G268 105E7539G160 105E7539G161 105E7539G162 105E7539G163 105E7539G164 105E7539G165 105E7539G166 105E7539G167 105E7539G168 105E7539G362 105E7539G363 105E7539G364 105E7539G365 105E7539G366 105E7539G367 105E7539G368 114E9352G164 114E9352G165	BAE Systems Controls (63760, 3E6E4)	13	05/31/17



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
				2043M29P02 2043M29P03 2043M29P04 2043M29P05	114E9322G166 114E9322G167 114E9322G168			



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-22-21	97293	-80C2B1F/B2F/B4F/B6F/B7F -80C2D1F	W7/W8/W9/W10/W11/W12/W13 Electrical Cables	7156M75G01	111E9266G01	BAE Systems Controls (63760, 3E6E4)	14	03/06/20
				7156M75G02	111E9266G02			
				7156M75G03	111E9266G03			
				7156M75G04	111E9266G04			
				7156M75G05	111E9266G05			
				7156M75G06	111E9266G06			
				7156M76G01	111E9267G01			
				7156M76G02	111E9267G02			
				7156M76G03	111E9267G03			
				7156M76G04	111E9267G04			
				7156M76G05	111E9267G05			
				7156M76G06	111E9267G06			
				7156M77G01	111E9268G01			
				7156M77G02	111E9268G02			
				7156M77G03	111E9268G03			
				7156M78G01	111E9269G01			
				7156M78G02	111E9269G02			
				7156M78G03	111E9269G03			
				7156M79G01	111E9270G01			
				7156M79G02	111E9270G02			
				7156M79G03	111E9270G03			
				7156M80G01	111E9271G01			
				7156M80G02	111E9271G02			
				7156M80G03	111E9271G03			
				7156M81G01	111E9272G01			
				7156M81G02	111E9272G02			
				7156M81G03	111E9272G03			
				7156M81G04	111E9272G04			
				7156M81G05	111E9272G05			
				7156M81G06	111E9272G06			
				7161M67G01	111E9275G01			
				7161M67G02	111E9275G02			
				2718M49G01	115E8054G01			
				2718M49G02	115E8054G02			
2718M77G03	115E8057G01							
				PART NUMBERS CONTINUED ON	PART NUMBERS CONTINUED ON			



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N NEXT PAGE	VIN NEXT PAGE	VENDOR CAGE CODE	CURRENT REV	DATE
73-22-21 (Cont'd.)	97293 (Cont'd.)	-80C2B1F/B2F/B4F/B6F/B7F -80C2D1F	W7/W8/W9/W10/W11/W12/W13 Electrical Cables (Cont'd.)	1821M64G01 1821M64G02 1821M64G03 1821M64G04 1821M64G05 1821M64G06 1821M65G01 1821M65G02 1821M65G03 1821M65G04 1821M65G05 1821M65G06	N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A			
73-22-22	97294		THIS CMM WAS REPLACED BY 73-22-21, GEK 97293					
73-22-23	97295		THIS CMM WAS REPLACED BY 73-22-21, GEK 97293					
73-22-24	97296		THIS CMM WAS REPLACED BY 73-22-21, GEK 97293					
73-22-25	97297		THIS CMM WAS REPLACED BY 73-22-21, GEK 97293					
73-22-26	97298		THIS CMM WAS REPLACED BY 73-22-21, GEK 97293					
73-22-27	97299		THIS CMM WAS REPLACED BY 73-22-21, GEK 97293					
73-22-28	99427		THIS CMM WAS REPLACED BY 73-22-21, GEK 97293					



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-22-31	99409	-80C2B1F/B2F/B4F/B6F/B7F -80C2D1F	W7/W8/W9/W10/W11/W12/W13 Electrical Cables	1821M62G01 1821M62G02 1821M62G03 1821M63G01 1821M63G02 1821M63G03 1821M63G04 1853M29G01 1853M30G01 7161M60G01 7161M60G02 7161M60G03 7161M60G04 7161M61G01 7161M61G02 7161M61G03 7161M61G04 7161M61G05 7161M62G01 7161M62G02 7161M62G03 7161M63G01 7161M63G02 7161M63G03 7161M63G04 7161M63G05 7161M63G06 7161M64G01 7161M64G02 7161M64G03 7161M65G01 7161M65G02	111E9232G01 111E9232G02 111E9232G03 111E9233G01 111E9233G02 111E9233G03 111E9233G04 111E9034G01 111E9035G01 111E9073G01 111E9073G02 111E9073G03 111E9073G04 111E9074G01 111E9074G02 111E9074G03 111E9074G04 111E9074G05 111E9075G01 111E9075G02 111E9075G03 111E9076G01 111E9076G02 111E9076G03 111E9076G04 111E9076G05 111E9076G06 111E9077G01 111E9077G02 111E9077G03 111E9078G01 111E9078G02	BAE Systems Controls (63760, 3E6E4)	8	04/22/19
				PART NUMBERS CONTINUED ON NEXT PAGE	PART NUMBERS CONTINUED ON NEXT PAGE			



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-22-31 (Cont'd.)	99409 (Cont'd.)	-80C2B1F/B2F/B4F/B6F/B7F -80C2D1F	W7/W8/W9/W10/W11/W12/W13 Electrical Cables (Cont'd.)	7161M65G03	111E9078G03			
				7161M65G04	111E9078G04			
				7161M65G05	111E9078G05			
				7161M66G01	111E9079G01			
				7161M66G02	111E9079G02			
				7161M66G03	111E9079G03			
				7161M66G04	111E9079G04			
				7161M66G05	111E9079G05			
				7161M66G06	111E9079G06			
				7161M66G07	111E9079G07			
				7161M66G08	111E9079G08			
				7161M66G09	111E9079G09			
				7161M66G10	111E9079G10			
				2718M75P01	115E8055G01			
				2718M75P02	115E8055G02			
				2718M75P03	115E8055G03			
				2718M76P01	115E8056G01			
				2718M76P02	115E8056G02			
				2718M76P03	115E8056G03			



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-22-41	99416	-80E1	W5A/W6A/W7C/W8/W8C/W9A/W10A Fan Electrical Cables	1799M74G02 1799M74G02A 1799M74G03 1799M74G03A 1799M74G04 1799M75G02 1799M75G02A 1799M75G03 1799M75G03A 1799M75G04 1799M76G02 1799M76G02A 1799M76G03 1799M76G03A 1799M76G04 1799M77G02 1799M77G02A 1799M77G03 1799M77G03A 1799M77G04 1799M78G02 1799M78G02A 1799M78G03 1799M78G03A 1799M78G04 1799M79G02 1799M79G02A 1799M79G03 1799M79G03A 1799M79G04 1799M80G02 1799M80G02A 1799M80G04 1799M80G03 1799M80G03A 1799M81G02 1799M81G02A 1799M81G03 1799M81G03A 1799M81G04	111E9015G02 N/A 111E9015G03 N/A 111E9015G04 111E9016G02 N/A 111E9016G03 N/A 111E9016G04 111E9017G02 N/A 111E9017G03 N/A 111E9017G04 111E9018G02 N/A 111E9018G03 N/A 111E9018G04 111E9019G02 N/A 111E9019G03 N/A 111E9019G04 111E9020G02 N/A 111E9020G03 N/A 111E9020G04 111E9021G02 N/A 111E9021G04 111E9021G03 N/A 111E9022G02 N/A 111E9022G03 N/A 111E9022G04	BAE Systems Controls (63760, 3E6E4)	5	11/12/15



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-22-42	103012	-80E1	W5B/W6B/W7B/W8B/W9B/W10B Core Electrical Cables	1799M82G02 1799M82G02A 1799M82G03 1799M82G03A 1799M82G04 1799M83G02 1799M83G02A 1799M83G03 1799M83G03A 1799M83G04 1799M84G02 1799M84G02A 1799M84G03 1799M84G03A 1799M84G04 1799M84G06 1799M85G02 1799M85G02A 1799M85G03 1799M85G03A 1799M85G04 1799M85G06 1799M85G07 1799M85G08 1799M85G10 1799M85G11 1799M85G12 1799M86G02 1799M86G02A 1799M86G03 1799M86G03A 1799M86G04 1799M86G05 PART NUMBERS CONTINUED ON NEXT PAGE	111E9023G02 N/A 111E9023G03 N/A 111E9023G04 111E9024G02 N/A 111E9024G03 N/A 111E9024G04 111E9025G02 N/A 111E9025G03 N/A 111E9025G04 111E9025G06 111E9026G02 N/A 111E9026G03 N/A 111E9026G04 111E9026G06 111E9026G07 111E9026G08 111E9026G10 111E9026G11 111E9026G12 111E9027G02 N/A 111E9027G03 N/A 111E9027G04 111E9027G05 PART NUMBERS CONTINUED ON NEXT PAGE	BAE Systems Controls (63760, 3E6E4)	3	05/13/15



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-22-42 (Cont'd.)	103012 (Cont'd.)	-80E1	W5B/W6B/W7B/W8B/W9B/W10B Core Electrical Cables (Cont'd.)	1799M86G06	111E9027G06			
				1799M86G07	111E9027G07			
				1799M86G08	111E9027G08			
				1799M87G02	111E9028G02			
				1799M87G02A	N/A			
				1799M87G03	111E9028G03			
				1799M87G03A	N/A			
				1799M87G04	111E9028G04			
				1799M87G05	111E9028G05			
				1799M87G06	111E9028G06			
				1799M87G07	111E9028G07			
				1799M87G08	111E9028G08			
				73-22-43	105054			
1851M91G01	111E9469G01							
1851M92G01	111E9470G01							
1851M92G02	111E9470G02							
1851M93G01	111E9471G01							
1851M94G01	111E9472G01							
1851M95G01	111E9473G01							
1851M96G01	111E9474G01							
1851M97G01	111E9493G01							
1851M97G02	111E9493G02							



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-22-44	105071	-80C2B1F/B2F/B4F/B6F/ B6FA/B7F	W7/W8/W9/W10/W11/W12/W13 Electrical Cables	1853M58G01	111E9036G1	BAE Systems Controls (63760, 3E6E4)	8	11/19/19
				1853M59G01	111E9037G1			
				1853M60G01	111E9038G1			
				1853M60G02	111E9038G2			
				1853M60G03	111E9038G3			
				1853M60G04	111E9038G4			
				1853M61G01	111E9039G1			
				1853M61G02	111E9039G2			
				1853M62G01	111E9040G1			
				1853M62G02	111E9040G2			
				1853M63G01	111E9041G1			
				1853M64G01	111E9042G1			
				1853M64G02	111E9042G2			
				1853M64G03	111E9042G3			
				1853M64G04	111E9042G4			
				1853M64G05	111E9042G5			
				1853M64G06	111E9042G6			
				1853M64G07	111E9042G7			
1853M64G08	111E9042G8							
1853M64G09	111E9042G9							
1853M64G10	111E9042G10							
1853M64G11	111E9042G11							
1853M64G12	111E9042G12							
1853M64G13	111E9042G13							
1853M64G14	111E9042G14							
1853M64G15	111E9042G15							
1853M64G16	111E9042G16							
1853M64G17	111E9042G17							
1853M64G18	111E9042G18							



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-22-45	105081	-80E1	W5A/W5B/W6A/W6B/W7A/W7B/W7C/ W8A/W8B/W8C/W9A/W9B/W10A/W10B Fan/Core Electrical Cables	1959M52P01	111E9200G1	BAE Systems Controls (63760, 3E6E4)	8	08/02/16
				1959M53P01	111E9201G1			
				1959M54P01	111E9202G1			
				1959M55P01	111E9203G1			
				1959M56P01	111E9204G1			
				1959M57P01	111E9205G1			
				1959M58P01	111E9206G1			
				1959M59P01	111E9207G1			
				1959M60P01	111E9208G1			
				1959M61P01	111E9209G1			
				1959M62P01	111E9210G1			
				1959M62P02	111E9210G2			
				1959M62P03	111E9210G3			
				1959M62P04	111E9210G4			
				1959M62P05	111E9210G5			
				1959M62P06	111E9210G6			
				1959M62P07	111E9210G7			
				1959M62P08	111E9210G8			
				1959M63P01	111E9211G1			
				1959M63P02	111E9211G2			
				1959M63P03	111E9211G3			
				1959M63P04	111E9211G4			
				1959M63P05	111E9211G5			
				1959M63P06	111E9211G6			
				1959M64P01	111E9212G1			
				1959M64P02	111E9212G2			
				1959M65P01	111E9213G1			
1959M65P02	111E9213G2							
2286M15P01	111E9203G2							
2286M13P01	111E9205G2							
73-22-46	105181	-80C2B1F/B2F/B4F/B6F/B7	W7/W8/W9/W10/W11/W12 Electrical Cables	1853M16G01	111E9101G01	BAE Systems Controls (63760, 3E6E4)	4	05/21/19
				1853M17G01	111E9102G01			
				1853M18G01	111E9103G01			
				1853M19G01	111E9104G01			
				1853M20G01	111E9105G01			
				1853M21G01	111E9106G01			



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT	
							REV	DATE
73-22-47	112850	-80C2K1F -80C2L1F	W5A/W6A/W7A/W8A/W9A/W10A Electrical Cables	2042M39P02 2042M40P02 2042M42P02 2042M43P03 2042M44P03 2042M48P02	114E9486G2 114E9487G2 114E9496G2 114E9497G3 114E9498G3 114E9499G2	BAE Systems Controls (63760, 3E6E4)	3	11/18/15
73-23-03	99375	-80C2A5F -80C2B1F/B2F/B4F/B6F/B8F -80C2D1F	Central Processing Unit Circuit Card Assembly	N/A N/A N/A	101E1480G** 101E9001G** 112E9492G**	BAE Systems Controls (63760, 3E6E4)	7	08/09/16
73-23-04	99419	-80C2B1F/B2F/B4F/B6F -80C2D1F	Digital Interface Unit Circuit Card Assembly	N/A N/A N/A	101E1762G* 101E9002G* 105E7232G*	BAE Systems Controls (63760, 3E6E4)	7	02/18/20
73-23-05	99420	-80C2A5F -80C2B1F/B2F/B4F/B6F/B7 -80C2D1F	Pressure Controller Units PCU-1 and PCU-2	N/A N/A N/A N/A N/A	159D5939G5 159D5940G3 161D4709G1 161D4710G1 161D4710G2 161D4710G3	BAE Systems Controls (63760, 3E6E4)	2	09/30/10
73-23-06	99421	-80C2B1F/B2F/B4F/B6F -80C2D1F	Power Supply Unit	N/A N/A N/A	971E606G09 971E606G10 971E606G11	BAE Systems Controls (63760, 3E6E4)	1	11/15/99
73-23-07	99422	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F	Signal Conditioning Unit Circuit Card Assembly	N/A N/A N/A N/A	101E1013P6 101E1013P8 101E1013P9 101E1013P10	BAE Systems Controls (63760, 3E6E4)	8	02/03/20
73-23-08	99423	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F	Data Conversion Unit Circuit Card Assembly	N/A N/A N/A	101E1012P1 101E1012P2 101E1012P3	BAE Systems Controls (63760, 3E6E4)	7	05/30/19



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-23-09	99424	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F	Solenoid Driver Unit Circuit Card Assembly	N/A N/A N/A	101E1011P3 101E1011P4 101E1011P5	BAE Systems Controls (63760, 3E6E4)	8	06/15/18
73-23-12	99426	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F	Power Supply Unit	N/A N/A N/A N/A N/A N/A N/A N/A N/A	101E1487G3 101E1487G4 101E1487G5 101E1487G7 101E1487G8 101E1487G9 101E1487G10 101E1487G12 105E7174G1 105E7174G2	BAE Systems Controls (63760, 3E6E4)	11	03/01/17
73-23-14	100784	-80E1	Electrical Chassis Assembly	N/A N/A	103E4885G1 103E4885G2	BAE Systems Controls (63760, 3E6E4)	7	01/24/20
73-23-15	100785	-80E1	Digital Processing Module	N/A N/A N/A N/A N/A N/A N/A	101E9989G3 101E9989G4 101E9989G5 101E9989G6 101E9989G7 101E9989G8 103E4727G1 103E4727G2 103E4727G3	BAE Systems Controls (63760, 3E6E4)	8	05/11/17
73-23-16	100786	-80E1	Power Supply Unit	N/A N/A N/A	103E4460G6 103E4460G7 103E4967G1	BAE Systems Controls (63760, 3E6E4)	7	08/16/18

CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT	
							REV	DATE
73-23-17	100787	-80E1	Input Output Module Circuit Card Assembly	N/A	103E4242P2	BAE Systems Controls (63760, 3E6E4)	10	05/07/19
				N/A	103E4242P3			
				N/A	103E4242P4			
				N/A	103E4242P5			
				N/A	103E4242P6			
				N/A	103E4242P7			
				N/A	103E4242P8			
				N/A	103E4242P9			
				N/A	103E4242P10			
				N/A	103E4242P11			
				N/A	103E4242P12			
				73-23-21	98469			
N/A	12243-3							
N/A	12243-5							
N/A	12243-9							
N/A	12243-12							
N/A	12243-14							
73-23-22	98473	-50 -6 -80A/A1/A2/A3 -80C2A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6	15434 Series Solenoid Valve Components	N/A	15434-1	Woodward Inc. (66503)	4	06/30/04
				N/A	15434-9			
				N/A	15434-10			
				N/A	15434-11			
				N/A	15434-16			
				N/A	15434-17			
				N/A	15434-19			
				N/A	15434-21			
				N/A	15434-25			
				N/A	15434-29			
				N/A	15434-30			
				N/A	15434-32			
				N/A	15434-34			
				N/A	15434-40			
73-23-27	103022	-80C2A5F	Growth Central Processing Unit	N/A	103E4782G2	BAE Systems Controls (63760, 3E6E4)	4	02/12/15
				N/A	103E4782G3			
				N/A	103E4782G4			
				N/A	103E4782G5			
				N/A	103E4782G6			

CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-23-31	105040	-80E1	Electrical Chassis Assembly	N/A N/A N/A N/A N/A N/A N/A	105E7138G1 105E7138G2 105E7138G3 105E7138G4 105E7138G5 105E7138G6 105E7138G7	BAE Systems Controls (63760, 3E6E4)	9	01/29/16
73-23-32	105041	-80E1	Power Supply Module	N/A N/A N/A N/A N/A N/A N/A N/A	105E7763G1 105E7763G2 105E7763G3 105E7763G4 105E7763G5 114E7029G1 114E7029G2 114E7029G3 114E7029G5	BAE Systems Controls (63760, 3E6E4)	9	05/10/17
73-23-33 (Previously assigned ATA for this book was 73-23-02)	99374	-80C2B1F/B2F/B4F/B6F -80C2D1F	Front Panel Assembly	N/A N/A N/A N/A	101E9422G1 101E9422G2 101E9422G3 101E9422G4	BAE Systems Controls (63760, 3E6E4)	10	10/18/19
73-23-34 (Previously assigned ATA for this book was 73-23-11)	99425	-80C2A5F -80C2B1F/B2F/B4F/B6F -80C2D1F	Front Panel Assembly	N/A N/A N/A N/A N/A N/A N/A N/A N/A	101E9641G3 101E9641G4 101E9641G5 105E7959G1 105E7959G2 105E7959G3 105E7959G4 105E7959G5 105E7959G6	BAE Systems Controls (63760, 3E6E4)	13	08/16/17
73-23-35	105080	-80C2B1F/B6FA	FADEC 1 Flybuck Power Supply Unit	N/A N/A	112E9379G1 112E9379G2	BAE Systems Controls (63760, 3E6E4)	9	03/27/19

CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-23-36	105177	-80E1	Digital Processing Module 3	N/A	111E9475G3 111E9475G4 111E9475G5 111E9475G6 111E9475G7 111E9475G8 111E9475G9 111E9475G10 111E9475G11 111E9475G12 111E9475G13	BAE Systems Controls (63760, 3E6E4)	9	09/29/17
73-23-37	108712	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/-B7F -80C2D1F	Solenoid Drive Unit (SDU) Circuit Card Assembly	N/A	112E9437P1	BAE Systems Controls (63760, 3E6E4)	5	04/23/18
73-23-38	108804	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F	Data Conversion Unit (DCU) Circuit Card Assembly	N/A	112E9436P1	BAE Systems Controls (63760, 3E6E4)	5	04/23/18
73-23-39	114158	-80E1	Input Output Module Circuit Card Assembly	N/A	114E6177P1	BAE Systems Controls (63760, 3E6E4)	5	04/16/20
73-23-46	112725	-80C2K1F -80C2L1F	Side Interface Assembly	N/A N/A N/A N/A	114E7019G1 114E7019G2 114E7019G3 114E7019G4	BAE Systems Controls (63760, 3E6E4)	6	12/09/16
73-23-47	115728	-80C2K1F -80C2L1F	Power Supply Module Circuit Card Assembly	N/A N/A N/A	392-112-202-0 392-112-203-0 392-112-204-0 262902454-0204	BAE Systems Controls (63760, 3E6E4)	8	10/17/19

CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-23-48	117501	-80C2K1F -80C2L1F	Main Channel Board	N/A N/A N/A N/A N/A N/A N/A	392-133-601-0 392-133-602-0 392-133-603-0 392-133-604-0 392-133-605-0 392-133-606-0 262579651-0605 262579651-0606	BAE Systems Controls (63760, 3E6E4)	9	03/09/20
73-23-49	112663	-80C2K1F -80C2L1F	Front Panel Assembly	N/A	114E9444G4	BAE Systems Controls (63760, 3E6E4)	8	09/30/19
73-23-57	119221	-80C2K1F/L1F	Main Channel Board Circuit Card Assembly	N/A N/A N/A N/A	392-251-101-0 392-251-102-0 262580076-0101 262580076-0102	BAE Systems Controls (63760, 3E6E4)	8	12/16/19
73-24-01	98443		<i>THIS CMM IS PROPRIETARY/ RESTRICTED AND NOT AVAILABLE FOR DISTRIBUTION. FOR INFORMATION REGARDING THIS CMM PLEASE CONTACT:</i> <i>Honeywell Tech Ops Center at (US/Canada) 1-800-601-3099 or (Int'l) 1- 602-365-3099 fax 1-602-365-3343 or email aerotechsupport@honeywell.com or pubs@honeywell.com.</i>		2718585 2718342 2718583 2718589 2718340 2718909			
73-24-02	112673	-80C2K1F -80C2L1F	Full Authority Digital Engine Control (FADEC)	2042M67P02 2042M67P03 2044M67P04 2044M16P02 2044M16P04	114E7371G2 114E7371G3 114E7371G4 114E9471G2 114E9471G4	BAE Systems Controls (63760, 3E6E4)	10	02/15/18



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	CURRENT DATE
73-24-02-IPC	112673- IPC	-80C2K1F -80C2L1F	FADEC – Illustrated Parts Catalog	2042M67P02 2042M67P03 2044M67P04 2044M16P02 2044M16P04	114E7371G2 114E7371G3 114E7371G4 114E9471G2 114E9471G4	BAE Systems Controls (63760, 3E6E4)	7	11/21/19
73-30-45	97304	-80C2B1F/B2F/B4F/B6F/ B6FA/B7F	Fuel Flow Transmitter	N/A 9377M61P03 9377M61P05	8TJ124GGN1 8TJ124GGN2 8TJ124GGN3	Ametek Aerospace Products Inc. (97424)	11	01/21/14
73-31-11	92510	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F -80C2K1F -80C2L1F -80E1	Transmitter, Fuel Flow	9377M61P01 9377M61P02	8TJ124GGD3 8TJ124GGT1	Ametek Aerospace Products Inc. (97424)	11	07/15/01
73-31-46	97336	-80C2D1F	Fuel Pressure Transmitter	1335M77P02	418-24054	Vibro-Meter, Inc. (58880)	1	01/16/06
73-31-48 (This ATA number replaces 79-31-41)	92479	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F	Transmitter, Fuel Pressure	1335M77P01	418-17054	Vibro-Meter, Inc. (58880)	5	05/05/14



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-34-04	97307	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Fuel Pressure Switch	9377M62P01 9377M62P03 9377M62P04 9377M62P05	21SN04-223 21SN04-333 21SN04-323A 21SN04-466	Eaton Aerospace LLC Bethel (02750)	3	03/24/04
73-35-36	103015	-80E1	Fuel Flow Transmitter	1696M75P01	9-217-42	Crane Aerospace (Eldec) (08748)	5	10/15/19
74-11-01	28400	-50 -6	Ignition Exciter	9101M52P10 9101M52P11 9101M52P09	10-383900-13 10-383900-14 10-383900-12	Unison Industries Jacksonville, FL (59501)	2	12/01/71
74-11-02	35583		THIS CMM WAS REPLACED BY 74-11-11, GEK 50447					
74-11-11	50447	-50 -6 -80A/A1/A2/A3	Ignition Exciter	9101M52P12 9101M52P13 9101M52P16 9101M52P17 9101M52P20	10-383900-15 10-383900-16 10-383900-15B 10-383900-16B 9040875-1	Unison Industries (59501)	3	11/30/93

CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
74-11-12	85091	-50 -6 -80A/A1/A2/A3 -80C2A1/A2/A3/A5 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B5F/B6F/ B6FA/B7F -80C2D1F -80C2K1F -80C2L1F -80E1	Ignition Exciter	9238M66P05 9238M66P07 9238M66P08 9238M66P11	10-617980-1 10-631045-1 10-631045-2 10-631045-3	Unison Industries (59501)	13	09/30/19
74-21-01	28405	-6	Ignition Lead	9016M17P03	10-380270-3	Unison Industries (59501)	2	12/01/71
74-21-02	28406	-50 -6	Igniter Plug	9101M37P13 9101M37P49	10-390090-1 10-390480-1	Unison Industries (59501)	3	12/15/76
74-21-03	28426	-50 -6	Igniter Plug	9101M37P12	AA113S-4	Champion Aerospace Products (11583)	1	05/01/71
74-21-04	35572	-50 -6	Igniter Plug	9101M37P30 9101M37P36 9101M37P40	AA138S-4 AA138S-4B AA138S-32	Champion Aerospace Products (11583)	2	08/01/72
74-21-05	35568	-50 -6	Ignition Leads	9070M42P01 9070M42P04 9070M42P06	10-395070-1 10-395402-1 10-700494-1	Unison Industries (59501)	8	02/28/15
74-21-06	35578	-50	Igniter Plug	9101M37P51 9101M37P63	10-390525-1 10-630105-1	Unison Industries (59501)	1	12/31/85



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
74-21-07	35579	-50 -80A/A1/A2/A3	Igniter Plug	9101M37P50 9101M37P60	CH31566 CH31710	Champion Aerospace Products (11583)	1	09/01/81
74-21-08	92499	-50 -80A/A1/A2/A3 -80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Ignition Lead	1346M56P03 1346M56P04 1346M56P05 1346M56P06 1346M56P07	9043105-3 9043105-4 9043105-5 9043105-6 9043105-7	Unison Industries (59501)	13	10/31/17
74-21-11	72458	-80A/A1/A2/A3	Ignition Lead	9284M88P05 9291M43P03 9284M88P07 9291M43P05	47228-2 47245-1 47997 47998	Unison Industries (59501)	3	03/15/84
74-21-12	72464	-80A/A1/A2/A3	Ignition Lead	9284M89P01 9284M89P03 9284M89P05	47227-1 47227-2 47227-3	Unison Industries (59501)	1	08/30/82
74-21-13	85090	-80A/A1/A2/A3 -80C2A1/A2/A3 -80C2B1/B2/B4	Ignition Lead	9284M88P04 9284M88P08 9284M88P11 9284M88P12 9284M89P04 9284M89P06 9291M43P02 9291M43P07 9284M89P02	10-617660-2 10-617660-3 9043170-2 9043170-3 10-617665-2 10-617665-3 10-617675-1 9043171-1 10-617665-1	Unison Industries (59501)	4	05/31/14
74-21-14	92527	-80A/A1/A2/A3	Ignition Lead	9284M88P09 9291M43P06	47997-1 47998-1	Unison Industries (59501)	Basic	02/15/85



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
74-21-15	92528	-80A/A1/A2/A3	Ignition Lead	9284M89P07 9284M89P08 9284M89P09	45163 45164 45165	Unison Industries (59501)	Basic	02/15/85
74-21-16	92473	-80C2A1/A2/A3 -80C2B1/B2/B4	Ignition Lead	1297M94P02 1297M94P04	10-619429-1 10-619429-2	Unison Industries (59501)	3	05/31/14
74-21-21	98438	-50 -80A/A1/A2/A3	Igniter Plug	9101M37P70 9101M37P73	9044235-1 9044235-2	Unison Industries (59501)	1	02/28/97
74-21-22	98439	-50 -80A/A1/A2/A3	Igniter Plug	1305M52P05 1305M52P08	9044240-1 9044240-2	Unison Industries (59501)	1	02/28/97
74-21-31	85002	-50 -80A/A1/A2/A3	Igniter Plug	9101M37P61	CH31722	Champion Aerospace Products (11583)	Basic	12/30/82
74-21-32	92533	-50 -80A/A1/A2/A3	Igniter Plug	9101M37P65	CH31773	Champion Aerospace Products (11583)	Basic	04/15/85
74-21-33	92474	-80C2A1/A2/A3	Igniter Plug	9392M95P05	CH31753A	Champion Aerospace Products (11583)	ACMM	09/10/13
74-21-34	92490	-80C2A1/A2/A3/A5/A5F/A8 -80C2B2/B4/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80E1	Igniter Plug	9392M95P04 9387M23P02 9387M23P10 9387M23P11 9387M23P13	10-630225-1 10-630390-1 10-630390-2 10-630390-3 10-630390-5	Unison Industries (59501)	4	08/31/14

CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
74-21-36	92492	-50 -80A/A1/A2/A3	Igniter Plug	1305M52P01	CH31785	Champion Aerospace Products (11583)	Basic	11/15/86
74-21-37	92493	-50 -80A/A1/A2/A3	Igniter Plug	1305M52P02	10-630392-1	Unison Industries (59501)	Basic	08/30/86
74-21-38	97268	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Igniter Plugs	9387M23P01 9387M23P09	CH31772A CH31904-2	Champion Aerospace Products (11583)	ACMM	10/07/13
74-21-41	99444	-50 -80A/A1/A2/A3	Igniter Plug	9101M37P71	CH31843	Champion Aerospace Products (11583)	ACMM	10/07/13
75-21-11	72465	-80C2/A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Turbine Clearance Control Valve	1383M67P04 1383M67P05 1383M67P06 1383M67P07	5860040-104 5860040-105 5860040-106 5860040-107	Parker Hannifin Corp. Aerospace Group (92003)	11	06/04/18
75-21-95	100798	-80E1	Area Averaging Temperature Sensor	1753M56P02	0139AN2	Goodrich Sensor Systems (60678, 59885)	Basic	04/01/93

CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
75-21-96	115610	-80E1	Area Averaging Temperature Sensor	2123M57P01	0139AN4	Goodrich Sensor Systems (60678, 59885)	Basic	06/22/09
75-22-06	100775	-80C2B1F -80C2B6FA -80E1	Core Compartment Cooling Valve	1663M26P03 1663M26P05	62E71-3 62E71-4	Honeywell Aerospace - Tempe (59364)	5	03/26/20
75-23-11	72456	-80A/A1/A2/A3	3.5 Inch Cooling Air Valve	9239M53P03	2790611-101	Parker Hannifin Corp. Aerospace Group (92003)	2	04/15/91
75-23-13	99429	-80A/A1/A2/A3	3.5 Inch Cooling Air Valve	9352M93P01 9352M93P02	2810181-102 2810181-101	Parker Hannifin Corp. Aerospace Group (92003)	1	06/17/11
75-23-14	92477	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F	Core Compartment Cooling Valve	1290M18P01 1290M18P02 1290M18P03 1290M18P04 1290M18P05 1290M18P07 1290M18P08 1290M18P09 1290M18P10 1290M18P11	36E14-1 36E14-2 36E14-3 36E14-4 36E14-5 540-0715-1 36E14-6 540-0715-2 540-0715-3 540-0715-4	Honeywell Aerospace - Tempe (59364)	7	03/05/14
75-23-15	105053	-80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2K1F -80C2L1F	Core Compartment Cooling Valve Assembly	1663M26P04 1663M26P06	510-0031-1 510-0031-2	Honeywell Aerospace - Tempe (59364)	5	03/26/20
75-23-17			THIS CMM WAS REPLACED BY 24-10-17, GEK 100776					



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
75-24-01	85093	-80A/A1/A2/A3	Cooling Air Valve	9361M99P01	2810219-101	Parker Hannifin Corp. Aerospace Group (92003)	4	12/12/12
75-24-02	85094	-80A/A1/A2/A3	3.5 Inch Cooling Air Valve	9361M98P01	2810218-101	Parker Hannifin Corp. Aerospace Group (92003)	3	07/08/09
75-24-11	72457	-80A/A1/A2/A3	3.5 Inch Cooling Air Valve	9239M46P05	2790711-103	Parker Hannifin Corp. Aerospace Group (92003)	2	04/15/91
75-24-13	72466	-80C2A5F -80C2B1F/B2F/B4F/B6F/B7F -80C2D1F -80E1	3.5 Inch Cooling Air Valve	1374M87P04 1374M87P05	5860019-104 5860019-105	Parker Hannifin Corp. Aerospace Group (92003)	2	12/10/14
75-24-16	92475	-80C2A1/A2/A3/A5 -80C2B1/B2/B4/B6	Cooling Air Valve	9378M65P01 9378M65P02	5830213-101 5830213-102	Parker Hannifin Corp. Aerospace Group (92003)	3	10/14/14
75-24-18	97305	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F -80E1	Bore Cooling Valve	1459M28P03 1459M28P05	5870141-104 5870141-105	Parker Hannifin Corp. Aerospace Group (92003)	3	04/20/12
75-24-19	99446	-80A/A1/A2/A3	3.5 Inch Cooling Air Valve	9352M92P01 9352M92P02	2810182-101 2810182-102	Parker Hannifin Corp. Aerospace Group (92003)	Basic	04/15/91



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
75-24-21	50455	-80A/A1/A2/A3	Altitude Sensor	7069M94G04 7069M94G05 7069M94G06 7107M48G02 7107M48G03 7069M94G07	N/A N/A N/A N/A N/A N/A	GE Aviation (07482)	3	09/30/88
75-24-22	92516	-80C2A1/A2/A3/A5 -80C2B1/B2/B4/B6	Active Clearance Control Signal Valve Assembly	7087M94G03	N/A	GE Aviation (07482)	Basic	11/01/85
75-24-23	97319	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F	Valve, Solenoid 3 Way, Normally Closed	1383M15P08	V14100-386	Valcor Engineering Corp. (96487)	1	12/02/91
75-24-24	100772	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B7F -80C2D1F	Valve, Solenoid Signal, Air	1797M32P01	AH2467-02	AeroControlex (98939)	2	07/15/96
75-24-28	105042	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B7F -80C2D1F -80E1	Bore Cooling Valve	1696M30P03	5880307-103	Parker Hannifin Corp. Aerospace Group (92003)	5	05/25/16
75-31-01	28423	-50 -6	VSV Feedback Cable	9015M86P02 9015M86P03 9120M90P01 9120M90P02 9120M90P03	189-275-002 580-257-003 580-246-001 580-246-002 580-246-003	Cablecraft Div. – Tuthill Corp. (06970)	4	09/15/79
75-31-02	35588	-50 -6 -80A1/A3	VSV Feedback Cable	9203M11P02 9203M11P03	580-278-002 580-278-005	Cablecraft Div. – Tuthill Corp. (06970)	5	05/01/00



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
75-31-03	28448	-6	Feedback Cable Reset Actuator	9055M30P01 9055M30P02	4232000-1 4232000-2	Parker Hannifin Corp. –Abex NWL Division (93835)	3	03/01/75
75-31-04	35570	-50	Feedback Cable Reset Actuator	9067M65P02 9067M65P04	4234000-2 4234000-3	Parker Hannifin Corp. –Abex NWL Division (93835)	2	05/01/74
75-31-05	35574	-50 -80A1/A3	Feedback Cable Reset Actuator	9067M65P05 9067M65P06 9067M65P08 9067M65P10 9229M10P01 9229M10P03	1211131-1 1211131-2 1211131-4 1211131-6 1211227-001 1211268-001	Arkwin Industries (98391)	6	04/15/93
75-31-06	35577	-6	Feedback Cable Reset Actuator	9055M30P03 9055M30P04	1211120-1 1211120-2	Arkwin Industries (98391)	3	04/15/93
75-31-11	50449	-80C2A/A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6	VSV Cable Feedback	9304M27P02 9304M27P03 9304M27P04 9304M27P05 9304M27P06 9304M27P07 9304M27P08 1290M96P01 1290M96P02 1290M96P03 1290M96P04	580-289-002 580-289-003 580-289-004 580-289-005 580-289-006 500-289-007 500-289-008 480-289-051 580-289-052 580-289-053 580-289-054	Cablecraft Div. – Tuthill Corp. (06970)	5	03/22/93
75-31-21	72461		THIS ATA NUMBER WAS CANCELLED. ALL PART NUMBERS COVERED BY THIS CMM ARE REMOVED FROM THE FIELD.					

CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
75-31-31	50446	-50 -80C2A/A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6	VSV Actuator	9691M29P10 9691M29P11 9691M29P16 9691M29P24	1211245-010 1211245-011 1211245-016 1211245-025	Arkwin Industries (98391)	9	05/01/19
75-31-32	85099	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F -80C2K1F -80C2L1F -80E1	VSV Actuator	1374M98P03 1374M98P04 1374M98P05	1211342-003 1211342-004 1211342-005	Arkwin Industries (98391)	6	07/05/17
75-31-33	103013	-80E1	Actuator, Variable Stator Vane	1521M63P02	1211420-002	Arkwin Industries (98391)	3	02/14/17
75-32-01	28408	-50 -6 -80A/A1	VSV Actuator	9691M29P04 9691M29P06 9691M29P07 9691M29P08	12A073-4 12A073-6 12A073-7 12A073-8	Arkwin Industries (98391)	9	01/15/06
75-32-02	92488	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	VBV Actuator	1339M80P02 1339M80P03 1339M80P04 1339M80P05 1339M80P06 1339M80P01	1211318-002 1211318-003 1211318-004 1211318-005 1211318-006 1211318-001	Arkwin Industries (98391)	8	08/16/19
75-32-03	103014	-80E1	Actuator, Variable Bypass Valve	1521M62P04 1521M62P06 1521M62P07	1211419-004 1211419-006 1211419-007	Arkwin Industries (98391)	2	12/08/17



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
75-32-11	50450	-80A/A2 -80C2A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6	VBV Feedback Cable	9226M67P01 9226M67P02 1293M90P01 1293M90P02 1293M90P03	580-290-001 580-290-002 580-290-051 580-290-052 580-290-053	Cablecraft Div. – Tuthill Corp. (06970)	4	04/15/93
75-32-21	92476	-80C2A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6	Actuator, Variable Bypass Valve	9378M51P01 9378M51P02 9378M51P03 9378M51P04 9378M51P05 9378M51P06 9378M51P07 9378M51P08 9378M51P09	1211285-001 1211285-002 1211285-003 1211285-004 1211285-005 1211285-006 1211285-007 1211285-008 1211285-009	Arkwin Industries (98391)	3	04/25/16
75-34-01	28488	-50 -80A1/A3	VBV Feedback Cable	9067M77P01 9067M77P02 9067M77P03	580-235-001 580-258-002 580-258-003	Cablecraft Div. – Tuthill Corp. (06970)	3	02/20/01
75-35-01	28484	-50 -80A/A1/A2/A3	VBV Actuator	9042M12P03 9042M12P04	12A092-3 12A092-4	Arkwin Industries (98391)	6	03/31/06
75-42-01	35565	-50 -6 -80A1/A3	Signal Conditioner (Variable Vane Position)	9040M58P01 9040M58P02	8140-0101 8140-0601	Ametek – Costa Mesa, Ca. (99564)	3	09/22/78



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
75-42-02	35566	-50 -6 -80A/A1/A2 -80C2A1/A2/A3/A5 -80C2B1/B4/B6	Displacement Transducer	9040M62P01 9040M62P02 9040M62P03 9040M62P04 9040M62P05 9040M62P06 9040M62P07 9153M75P01 9153M75P02 9153M75P03 9153M75P04 9153M75P05 9153M75P06 9153M75P07	4524-3001 4524-3002 4524-3003 4524-3004 4524-3005 4524-3006 4524-3007 4524-3401 4524-3402 4524-3403 4524-3404 4524-3405 4524-3406 4524-3407	Ametek – Costa Mesa, Ca. (99564)	4	03/18/86
75-42-03	98466	-50 -80A1/A3 -80C2A1/A2/A3/A5 -80C2B1/B2/B4/B6	Displacement Transducer	1459M73P02	4524-4102	Ametek – Costa Mesa, Ca. (99564)	Basic	08/06/90
75-44-11	85054	-80A1/A3 -80C2A1/A2/A3/A5/A8	Position Indicating Switch	9351M50P01 9351M50P02 9351M50P03 9351M50P04	HCG12737 HCG12743 HCG12772 120796	Unison Industries Norwich, NY (83311)	3	09/01/89
75-44-12	98442	-80C2A5F -80C2B1F/B2F/B4F/B6F -80C2D1F	Position Indicating Switch	1374M99P02 1374M99P03 1374M99P05 1374M99P06 1374M99P07 1374M99P08	120803 120809 120842 120844 120848 120861	Unison Industries Norwich, NY (83311)	2	09/01/93
75-44-13	100796	-80E1	Differential Pressure Switch	1753M52P02	120874	Unison Industries Norwich, NY (83311)	4	06/30/17
76-10-02	92524	-80C2A1/A2/A3/A5/A8	Throttle Gearbox Assembly	N/A	2100130-001 2100130-003	AeroControlex (98939)	1	11/15/85

CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-11-01	28410	-50 -6	Fan Speed Sensor	9053M20P02 9053M20P03 9053M20P04 9053M20P05 9303M65P01	472123 472222 472331 472332 473271	Goodrich Fuel and Utility Systems (89305)	11	08/15/09
77-11-31	97333		THIS CMM WAS REPLACED BY 73-21-81, GEK 97333					
77-12-01	28417	-50 -6	Core Speed Sensor	9015M78P02	21SY3008B1	Smiths Aerospace (07639)	12	10/15/10
77-12-02	92532	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Core Speed Sensor	1374M96P01 1374M96P02	8TJ162AAB1 8TJ162AAC1	Ametek Aerospace Products Inc. (97424)	4	02/03/15
77-12-11	50456	-80A/A1/A2/A3	Fan Speed Sensor	9221M80P01 9221M80P03 9221M80P04	8TJ138AAA3 8TJ138AAA4 8TJ138AAA5	Ametek Aerospace Products Inc. (97424)	2	01/01/87
77-12-12	92508	-80C2A1/A2/A3/A5 -80C2B1/B2/B4/B6	Fan Speed Sensor	1308M20P03	8TJ138AAF2	Ametek Aerospace Products Inc. (97424)	Basic	06/15/85
77-12-13	114136	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F	T3 Temperature Sensor	2124M18P01	506045-1	Unison Industries (59501)	3	08/31/19



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-12-14	114137	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	N2 Core Speed Sensor	2124M17P01	503381-1	Unison Industries (59501)	2	08/31/14
77-12-15	114138	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F -80C2K1F -80C2L1F -80E1	N1 Fan Shaft Speed Sensor	2124M16P01	507416-1	Unison Industries (59501)	Basic	01/31/14
77-12-21	50452	-80A/A2 -80C2A1/A2/A3 -80C2B1/B2/B4	Alternator	9210M41P01 9210M42P03 9210M42P05	2CM16RAA1 2CM16SAB2 2CM16SAB3	Ametek Aerospace Products Inc. (97424)	3	08/14/87
77-12-22	72548	-80A1/A3	Alternator	9227M69P01 9227M70P01	2CM18RAA1 2CM18SAA2	Ametek Aerospace Products Inc. (97424)	4	03/01/96
77-12-23	92531	-80C2A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6	Alternating Current Generator	9210M41P02 1321M39P02 1820M55P01	85570-1 85569-1 85569-2	OCEO-Meggitt (fka Pacific Scientific) (02101)	6	08/31/99



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-21-01	28418	-50 -6	Thermocouple Harness Assemblies	9055M73G01	N/A	Ametek Aerospace Products Inc. (97424)	16	10/01/16
				9055M73G02	N/A			
				9055M74G01	N/A			
				9055M74G02	N/A			
				9055M74G03	N/A			
				9055M74G04	N/A			
				9055M75G01	N/A			
				9055M75G02	N/A			
				9055M89P01	8TE34AAM1			
				9055M89P02	8TE34ACE1			
				9055M89P03	8TE34ACE2			
				9055M89P04	8TE34ACE3			
				9055M89P06	8TE34BCE3			
				9055M90P01	8TE34AAN1			
				9055M90P02	8TE34AAP1			
				9055M90P03	8TE34ACF1			
				9055M90P04	8TE34ACH1			
				9055M90P05	8TE34ACF2			
				9055M90P06	8TE34ACH2			
				9055M90P07	8TE34ACF3			
				9055M90P08	8TE34ACH3			
				9055M90P11	8TE34BCF3			
				9055M90P12	8TE34BCH3			
				9055M91P01	8TE34AAR1			
				9055M91P02	8TE34ACJ1			
				9055M91P03	8TE34ACJ2			
				9055M91P04	8TE34ACJ3			
				9055M91P06	8TE34BCJ3			
				9124M14P01	8TE34AAV1/ " ABV1			
				9124M14P02	8TE34ACK1			
				9124M14P03	8TE34ACK2			
				9124M14P04	8TE34BCK2			



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-21-02	28419	-50 -6	Thermocouple Lead Assembly	9015M71P01 9015M71P02 9015M71P03 9015M71P04 9037M17P01 9037M17P03 9037M17P04 9037M17P05 9037M17P06 9037M17P07 9037M17P08	8TK34AAC1 8TK34AAL1 8TK34AAR1 8TK34ACB1 8TK34AAE1 8TK34AAM1 8TK34ABE1 8TK34ABF1 8TK34ACA1 8TK34ABF2 8TK34ACA2	Ametek Aerospace Products Inc. (97424)	14	02/29/00
77-21-03	72472	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B7F	Flexible Thermocouple Harness	1457M15P01	606411-00	Ametek Aerospace Products Inc. (97424)	2	2/20/19
77-21-04	97362	-80A1/A3	Flexible Thermocouple Harness	7098M99P01	602187-00	Ametek Aerospace Products Inc. (97424)	ACMM	06/30/91
77-21-05	97363	-80C2A1/A2/A3 -80C2B1	Flexible Thermocouple Harness	7127M34P01 1346M45P01	604434-00	Ametek Aerospace Products Inc. (97424)	ACMM	04/30/90



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-21-11	50453	-80A/A1/A2/A3	Thermocouple Indicating System	9262M27P01 9262M26P01 9227M92P06 9230M48P02 9328M31P01 9262M26P02 9227M92P08 9227M92P09 9227M92P11 9328M85P01 9328M85P02 9353M82P01 9361M59P01	8TK34ABS1 8TK34ABR1 8TE34ACU6 8TE34ABP2 8TK34ABV1 8TK34ABR2 8TE34ACU8 8TE34ACU9 8TE34ACU11 8TK34ABW1 8TK34ABW2 8TC34ABB1 8TC34ABC1	Ametek Aerospace Products Inc. (97424)	6	08/01/90
77-21-12	85056	-80A/A1/A2/A3	Thermocouple Probe	9367M18P02 9367M18P03	8TC34ABF1 8TC34ABF2	Ametek Aerospace Products Inc. (97424)	4	03/01/00
77-21-13	85060	-80A/A1/A2/A3	Thermocouple Cables and Junction Boxes	9369M27P01 9369M27P02 9369M27P05 9369M27P06 9369M27P07 9369M27P10 9369M26P01 9369M26P02 9369M26P05 9369M26P06 9369M26P07 9369M26P10 9369M43P01 9368M96P01	601322-00 601322-01 601322-04 601322-05 601322-06 601322-09 601323-00 601323-01 601323-04 601323-05 601323-06 601232-09 602533-01 601324-00	Ametek Aerospace Products Inc. (97424)	2	05/23/14



CF6 Technical Manual Index – March 1, 2021 Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-21-14	92511	-80C2A1/A5F -80C2B1 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80E1	Thermocouple Cables and Junction Boxes	1303M61P02 1303M60P02 1325M15P07 1349M96P01 1349M95P01 1383M99P01 1383M98P01 1383M97P03 1383M97P07 1472M37P02 1472M36P02 1519M97P01	603446-01 603447-01 606173-00 605368-00 605367-00 605368-01 605367-01 606173-01 607976-01 607186-00 607187-00 607999-00	Ametek Aerospace Products Inc. (97424)	11	05/22/14
77-21-17	100778	-80E1	Thermocouple Cables	1697M53P04 1697M54P04	608783-03 608784-03	Ametek Aerospace Products Inc. (97424)	3	04/27/18
77-21-18	100783	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F	Thermocouple Cables	1753M20P03 1753M21P03	609201-01 609200-01	Ametek Aerospace Products Inc. (97424)	6	05/21/14
77-21-19	100788	-80E1	Flexible Thermocouple Harness	1457M15P03	608884-01	Ametek Aerospace Products Inc. (97424)	Basic	01/01/94
77-21-20	112709	-80C2K1F -80C2L1F	Exhaust Gas Thermocouple Harnesses	2042M49P03 2042M45P03	501895-4 501890-4	Unison Industries (59501)	Basic	01/31/16



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-21-21	133744	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F -80C2L1F	Exhaust Gas Temperature Probe	2704M03P01	517794-1	Unison Industries (59501)	3	01/01/21
77-21-40	109967	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F -80C2L1F -80E1	Thermocouple Temperature Probe	1962M86P01 1962M86P02	8TC34ABW1 8TC34ABY1	Ametek Aerospace Products Inc. (97424)	6	02/15/18
77-21-41	92537	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Thermocouple Probe	9373M91P03 9373M91P05	8TC34ABH2 8TC34ABH8	Ametek Aerospace Products Inc. (97424)	8	03/21/16



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-21-51	98468	-50 -6 -80A1/A3 -80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Temperature Transducers	1383M64P01 9040M61P01 9121M47P01 9377M66P01 1459M16P01 7100M53P04 7120M32P01 1459M16P03	1122696 56B17E 56B3A11 56B32K 3100072 3199958 3100013 3100130	Goodrich Sensor Systems (60678, 59885)	ACMM	06/30/97
77-21-52	105043	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F -80E1	Twin Element Thermocouple	1696M81P08 1696M81P10 1696M81P12 1696M81P13 1696M81P16 1696M81P17	862-1-13 862-3-15 862-6-18 862-7-19 862-10-22 862-11-23	Weston Aerospace (Esterline Advanced Sensors) (K0405)	6	08/01/13
77-21-62	108713	-80E1	Accelerometer Compressor Cables	1798M91G04 1798M92G04 1798M92G05	111E9006G04 111E9007G04 111E9007G05	BAE Systems Controls (63760, 3E6E4)	4	11/06/15
77-21-63	105182	-80E1	Cable Guide & Cover Assembly / Junction Box	1820M28G02 1820M28G03	111E9029G02 111E9029G03	BAE Systems Controls (63760, 3E6E4)	6	08/02/19
77-21-64	109977	-80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F -80C2K1F -80C2L1F	Thermocouple Temperature Sensor	1963M64P01	8TC34ABV1	Ametek Aerospace Products Inc. (97424)	Basic	06/15/02



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-30-01	97314	-80C2A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6	TT25/PT25 Probe	7084M48P03	117AE	Goodrich Sensor Systems (60678, 59885)	1	12/01/97
77-31-13	50448	-80A/A2	No. 1 Bearing Accelerometer	9177M24P03	6222M53	Meggitt – Endevco (95411)	Basic	03/01/81
77-31-14	72468	-80A/A1/A2/A3	No. 1 Bearing Accelerometer	9257M34P01 9257M34P04	CA124M1-02 CA124M3-01	Meggitt - Vibro-Meter (S3960, 51057)	4	11/11/14
77-31-22	72467	-80A/A1/A2/A3	Transducer (Compressor Rear Frame)	9281M10P04 9281M10P07	CA955M6-01 CA955M6-02	Meggitt - Vibro-Meter (S3960, 51057)	4	05/13/20
77-31-23	72469	-80A/A1/A2/A3	No. 1 Bearing Accelerometer Alternate Position	9284M71P01	CA119M1-01	Meggitt - Vibro-Meter (S3960, 51057)	2	02/29/08
77-31-24	85096	-80A/A1/A2/A3	Cable Assembly	9284M91P01 9284M91P02	922-122-000-101 922-122-000-301	Meggitt - Vibro-Meter (S3960, 51057)	Basic	07/15/94
77-31-25	92489	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B7F/B8F -80C2D1F -80C2K1F -80C1L1F -80E1	Vibration Transducer	7108M19P01 7108M19P03 7108M19P04	CA127M1-01 144-127-000-112 144-127-000-121	Meggitt - Vibro-Meter (S3960, 51057)	5	09/19/17



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-31-26	92506	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B7F -80C2D1F -80E1	Vibration Transducer	7108M43P01	CA115M101	Meggitt - Vibro-Meter (S3960, 51057)	3	07/22/09
77-31-27	92507	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Vibration Transducer	7120M99P01	CA955M7-01	Meggitt - Vibro-Meter (S3960, 51057)	2	02/29/08
77-31-28	105069	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B7F -80C2D1F -80E1	Internal Accelerometer	7108M19P02	622M66	Meggitt – Endevco (95411)	Basic	01/30/98
77-31-29	105070	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B7F -80C2D1F -80E1	External Accelerometer	7120M99P02	6240M13	Meggitt – Endevco (95411)	Basic	01/30/98



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-31-77	115589	-80C2A1/A2/A3/A5/A5F/A8/ -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7 -80C2D1F -80C2L1F -80C2K1F -80E1	Accelerometer	7120M99P03	144-955-000-702	Meggitt - Vibro-Meter (S3960, 51057)	2	06/30/15
77-32-02	92517	-80C2A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6	Engine Data Multiplier	7120M28P01 7120M28P02 N/A	789860-10-001 789860-11-002 779600-10-002	Hamilton Sundstrand - Connecticut (73030, 13983)	5	04/04/12
77-32-04	92518	-80C2A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6	Engine Serial Number Plug	7119M91P01 7127M71P01	781181-1 781181-2	Hamilton Sundstrand - Connecticut (73030, 13983)	3	01/15/98
77-32-06	97340	-80C2B1F/B2F/B4F/B6F -80C2D1F	Engine Identification Plug	7157M87G01	N/A	BAE Systems Controls (63760, 3E6E4)	1	05/06/10
77-32-07	98465	-80C2A5F -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F	Engine Identification Plug	1851M56G01 thru 1851M56G192 7161M98G01 thru 7161M98G193	111E9033G01 thru 111E9033G192 111E9080G01 thru 111E9080G193	BAE Systems Controls (63760, 3E6E4)	7	12/13/16



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-32-08	99450	-80C2A5F -80C2B1F/B2F/B4F/B6F -80C2D1F -80C2L1F	Engine Rating Plug	7156M94G01	111E9069G01	BAE Systems Controls (63760, 3E6E4)	4	10/16/15
				7156M94G02	111E9069G02			
				7156M94G03	111E9069G03			
				7156M94G04	111E9069G04			
				7156M94G05	111E9069G05			
				7156M94G06	111E9069G06			
				7156M94G07	111E9069G07			
				7156M94G08	111E9069G08			
				7156M94G09	111E9069G09			
				7156M94G10	111E9069G10			
				7156M94G11	111E9069G11			
				7156M94G12	111E9069G12			
77-34-01	85095	-80A1/A3 -80C2A1/A3/A5/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F -80C2D1F	W1 and W1A PMUX Electrical Cables	7087M72G01	111E9243G01	BAE Systems Controls (63760, 3E6E4)	7	10/12/17
				7087M72G02	111E9243G02			
				7087M73G01	111E9244G01			
				7087M73G02	111E9244G02			
				7122M23G01	111E9259G01			
				7122M23G02	111E9259G02			
				7122M23G03	111E9259G03			
				7122M23G04	111E9259G04			
				7122M24G01	111E9260G01			
				7122M24G02	111E9260G02			
				7122M24G03	111E9260G03			
				7122M59G01	111E9095G01			
				7122M59G02	111E9095G02			
				7129M92G01	111E9261G01			
				7129M93G01	111E9262G01			
				7157M13G01	111E9070G01			
7157M13G02	111E9070G02							
77-34-02	92512	-80C2A1/A3/A5/A8 -80C2B1/B2/B4/B6	VBV Transducer Electrical Cable	7122M59G01	N/A	BAE Systems Controls (63760, 3E6E4)	Basic	12/01/85

CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-34-03	105016	-80E1	Pressure Probe	1797M98P01 1797M98P02	856-2-12 866-1-11	Weston Aerospace (Esterline Advanced Sensors) (K0405)	3	04/30/12
77-34-04	35571	-50 -6	No. 1 Bearing Fan Frame Accelerometer	9068M97P04 9070M17P02 9070M17P03	10180036-3 10180055 10180202	Ametek – Costa Mesa, Ca. (99564)	2	09/26/78
77-34-10	50439	-50	No. 1 Bearing Accelerometer	9222M13P01	11-118-00	Meggitt - Vibro-Meter (S3960, 51057)	Basic	05/81
77-34-15	50454	-80A/A1/A2/A3	Pressure Probe, Pressure Probe Plug	9217M40P09 9217M40P10 9217M40P12 9217M40P13 9227M43P05 9227M43P06	8TU34AAE4 8TU34AAE5 8TU34AAE7 8TU34AAE8 8TU34PAB5 8TU34PAB6	Ametek Aerospace Products Inc. (97424)	3	11/30/86
77-34-16	92539	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F -80E1	Pressure Probe EGT Probe Plug Pressure Probe Plugs	1303M20P01 1304M10P01 1303M21P01 1303M21P02	8TU34AAL1 8TU34PAC1 8TU34PAE1 8TU34PAH1	Ametek Aerospace Products Inc. (97424)	3	06/21/17
77-34-17	92513		THIS CMM WAS REPLACED BY 77-34-01, GEK 85095					
77-34-21	85062	-80A/A1/A2/A3	P25/T25 Probe	7084M48P01 7084M48P02	117AB 117AB2	Goodrich Sensor Systems (60678, 59885)	Basic	01/31/84



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-34-22	92538	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B5/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	T3 Sensor Compressor Outlet Temperature	1315M67P01 1346M38P01	8TC34ABJ1 8TC34ABK1	Ametek Aerospace Products Inc. (97424)	4	04/15/99
77-34-23	85061	-80A/A1/A2/A3	Plane 5 Temperature Probe 3199 Series	7100M53P01 7100M53P02	3199876 3199948	Goodrich Sensor Systems (60678, 59885)	Basic	01/31/84
77-34-24	95446	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F -80E1	Plane 5 Temperature Probe 7120 Series	7120M32P01 7120M32P02 7120M32P03	N/A N/A N/A	GE Aviation (07482)	Basic	04/15/87
77-34-31	100797	-80E1	Compressor Discharge Temperature Sensor, T3	1672M10P03	0117AL3	Goodrich Sensor Systems (60678, 59885)	ACMM	08/01/93
77-35-04	35567	-50 -6 -80A/A2	Absolute Pressure Transducer	9040M59P01 9040M59P02 9040M59P03 9040M59P04 9040M59P05 9120M13P01 9120M13P02 9120M13P03 9120M13P04	3255-4501 3255-4502 3255-4503 3255-4504 3255-4505 3255-7301 3255-7302 3255-7303 3255-7304	Ametek – Costa Mesa, Ca. (99564)	2	09/22/78
78-10-05	99447	-80E1	Primary Exhaust Nozzle Assembly	1806M85G01	N/A	GE Aviation (07482)	1	06/03/04



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
78-10-06	99413	-80C2D1F -80C2K1F	Primary Exhaust Nozzle Assembly	1313M47G01 1313M47G03 1313M47G06	N/A N/A N/A	GE Aviation (07482)	Basic	08/31/93
78-12-01	99412	-80E1	Forward and Aft Centerbody Assemblies	1806M82 1806M83	N/A N/A	GE Aviation (07482)	2	03/19/14
78-12-02	99414	-80C2A1/A2/A3/A5/A5F -80C2D1F -80C2K1F -80C2L1F	Forward and Aft Centerbody Assemblies	9333M63G01 9333M68P01 1806M11G01 1749M96G02	N/A N/A N/A N/A	GE Aviation (07482)	1	07/16/01
78-32-51	100795	-80C2B1/B2/B4 -80C2B1F/B2F/B4F/B7F/B8F -80C2D1F -80E1	Control Switch	1314M48P02	120814	Unison Industries (59501)	1	06/30/18
78-36-06	97334	-80C2B1/B2/B4 -80C2B1F/B2F/B4F/B6F/ -80C2D1F	Electro Hydraulic Reverser Opening Power Pack	1314M45P03	2283-07	AeroControlex (98939)	1	02/15/92
78-36-09	98467	-80C2B1/B2/B4 -80C2B1F/B2F/B4F/B6F/ B7F -80C2D1F -80E1	Electro Hydraulic Reverser Opening Power Pack	1314M45P04	AH 2283-08	AeroControlex (98939)	Basic	04/15/90
79-11-01	28403	-50 -6 -80A1/A3	Oil Tank	9100M30G08 9100M30G10 9100M30G11 9100M30G12 9100M30G13	N/A N/A N/A N/A N/A	GE Aviation (07482)	15	09/30/00



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
79-11-02	98470	-80A/A2 -80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F -80E1	Fill Cap and Adapter/Flapper	7112M56P02	417-1034	Parker Hannifin Corp. – Air & Fuel – Naples (fka Shaw Aero) (99321)	6	06/24/02
79-11-11	50441	-80A/A2 -80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Oil Tank	7075M51G03 7075M51G04 7075M51G05 7075M51G06 7075M51G07 7075M51G08 7075M51G09 7075M51G10	N/A N/A N/A N/A N/A N/A N/A N/A	GE Aviation (07482)	6	09/15/05
79-21-01	28422	-50 -6	Lube and Scavenge Pump	9033M44P04 9033M44P05 9033M44P06	RR34150F RR34150G RR34150H	Crane Aerospace – Lear Romec (51663)	13	11/24/17
79-21-11	50440	-50 -6	Lube and Scavenge Pump	9033M44P08 9229M76P01	RR34150K RR34150L	Crane Aerospace – Lear Romec (51663)	7	02/06/20
79-21-12	85059	-80A/A1/A2/A3	Lube and Scavenge Pump	9363M10P01	RR37100	Crane Aerospace – Lear Romec (51663)	4	04/15/93
79-21-13	92494	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F/L1F -80E1	Lube and Scavenge Pump Assembly	9363M10P02 9363M10P03	RR37100A RR37100B	Crane Aerospace – Lear Romec (51663)	2	01/07/94



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
79-21-14	105044	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Lube and Scavenge Pump Assembly	1665M97P01	RR37100D	Crane Aerospace – Lear Romec (51663)	5	02/10/16
79-22-01	28420	-50 -6 -80A/A1/A2/A3 -80C2A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F -80C2K1F -80C2L1F -80E1	Scavenge Oil Filter	9033M43P02 9033M43P04 9033M43P07 9033M43P08	AD9380-2024 AD9380-4010 AD9380-4011 AD9380-5011	Pall Aeropower Corp. (18350)	13	01/14/13
79-22-02	28421	-50 -6 -80A1/A3	Fuel and Oil Heat Exchanger	9037M23P03 9037M23P04 9037M23P05 9037M23P06 9037M23P07 9037M23P09 9037M23P11 9037M23P12	158210-5 158210-6 158210-7 158210-8 158210-11 158210-14 158210-16 158210-18	Honeywell Aerospace – Torrance (70210)	15	08/02/99



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
79-22-06	97306	-50 -6 -80A/A1/A2/A3 -80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 - 80C2B1F/B2F/B4F/B5F/B6F/ B6FA/B7F/B8F/ -80C2D1F -80C2K1F -80C2L1F -80E1	Master Chip Detector	1306M30P02 9371M56P01 1100M60P01	1A1869 1A475 B4354-1	Eaton Aerospace LLC – Glenolden, PA (97484)	4	10/02/13
79-22-22	50442	-80A/A2 -80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Oil to Fuel Heat Exchanger	9250M97P01 9250M97P02 9250M97P04 9250M97P07 9250M97P08 9250M97P09	160142-1 160142-2 8552C000 8560C000 160142-4 160142-5	Honeywell Aerospace - Tempe (59364)	8	06/02/11
79-31-02	92509	-80C2A1/A2/A3/A5/A5F -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F	Oil Level Sensor	9377M45P03	8TJ146AAA1	Ametek Aerospace Products Inc. (97424)	4	02/28/01
79-31-03	103020	-80C2K1F -80C2L1F -80E1	Dual Oil Level Transmitter	1663M88P01	8TJ160AAB1	Ametek Aerospace Products Inc. (97424)	1	11/15/98
79-31-41			THIS CMM WAS REPLACED BY 73-31-48, GEK 92479					

CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
79-31-65	95444	-80C2A1/A2 -80C2B1/B4	Oil Pressure Transmitter	1339M62P01	418-04104 418-05104	Vibro-Meter, Inc. (58880)	Basic	02/15/86
79-31-68	105033	-80C2L1F -80E1	Pressure Transducers	1799M71P01 1799M72P02	APTE-177-1000-160D APTE-177E-1000-160D	Kulite Semiconductor Products Inc. (34345)	2	01/05/06
79-31-69	95443	-80C2A1/A2/A3/A5 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F	Oil Pressure Transmitter	1339M62P02	418-06104	Vibro-Meter, Inc. (58880)	Basic	08/15/86
79-31-74	97337	-80C2A1/A2/A3/A5 -80C2A5F -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F	Oil Pressure Transmitter	1339M62P03 1339M62P05 1339M62P06	418-07104 418-08104 418-09104	Vibro-Meter, Inc. (58880)	1	01/11/06
79-34-02	97311	-80C2A1/A2/A3/A5/A5F/A8 -80C2B1/B2/B4/B6 -80C2B1F/B2F/B4F/B6F/ B6FA/B7F -80C2D1F -80C2K1F -80C2L1F -80E1	Differential Pressure Switch	9377M60P01 9377M60P02 9377M60P03 9377M60P04 9377M60P05 9377M60P06 9377M60P09 9377M60P10	21SN04-225 21SN04-224 21SN04-325 21SN04-324 21SN04-334 21SN04-335 21SN04-467 21SN04-468	Eaton Aerospace LLC Bethel (02750)	7	07/30/13
80-10-04	100792	-80E1	Starter Control Valve	1672M28P01	799700-2	Hamilton Sundstrand - Connecticut (73030, 13983)	1	05/15/97

CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT	
							REV	DATE
80-11-09	97267	-80C2A1/A2/A3/A5/A8 -80C2A5F -80C2D1F	Four Inch Diameter Pneumatic Shutoff Butterfly Valve	9345M98P01 9345M98P02 N/A N/A N/A N/A N/A 9345M98P03 N/A N/A 9345M98P04 9345M98P05	979826-1 979826-2 979826-3 979826-4 979826-5 979826-6 979826-7 979826-8 979826-9 979826-10 979826-11 979286-12	Honeywell Aerospace - Tempe (59364)	10	01/05/15
80-11-11	50443	-50 -6 -80A/A1/A2/A3 -80C2A1/A2/A3/A5/A5F/A8 -80C2B1F/B6F/B8F -80C2D1F -80C2K1F -80C2L1F -80E1	Air Turbine Engine Starter	9281M79P01 9281M79P03	3505448-3-1 3505448-5-1	Honeywell Aerospace - Tempe (59364)	11	06/30/15
80-11-12	50458	-80A/A1/A2/A3 -80C2B1/B2/B4/B6 -80E1	Pneumatic Starter	9270M46P02 9270M46P03 9270M46P04 9270M46P05 9270M46P06 9270M46P07	775550-2 775550-3 775550-4 775550-5 775550-6 775550-7	Hamilton Sundstrand - Connecticut (73030, 13983)	17	12/18/18
80-11-47	100789	-80E1	Pneumatic Butterfly Shutoff Valve	1472M74P02 1472M74P03 1472M74P04 1472M74P05 1472M74P06 1472M74P07 1472M74P08	3290694-2 3290694-3 3290694-4 3290694-5 3290694-6 3290694-7 3290694-8	Honeywell Aerospace - Tempe (59364)	4	06/02/16



CF6 Technical Manual Index – March 1, 2021

Component Maintenance Manuals

Component Maintenance Manuals are revised as required.

ATA#	GEK#	ENGINE MODEL CF6	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
80-11-51	100791	-80E1	Air Turbine Engine Starter	1697M90P04 1697M90P05 1697M90P06	3505468-4 3505468-5 3505468-6	Honeywell Aerospace - Tempe (59364)	3	06/20/12
80-12-02	92481	-80C2A1/A2/A3/A5/A8 -80C2B1/B2/B4/B6	Starter Control Valve	9345M99P01 9345M99P02	775538-1 775538-6 775538-7	Hamilton Sundstrand - Connecticut (73030, 13983)	22	05/26/20
80-12-63	112670	-80C2K1F -80C2L1F	Four Inch Diameter Starter Air Valve Assembly	2042M94P03 2042M94P04	3215859-3 3215859-4	Honeywell Aerospace - Tempe (59364)	Basic	11/14/17
80-13-01	28402	-50 -6	Air Turbine Engine Starter	9014M18P02 9014M18P03 9014M18P04 9014M18P05 9014M18P06 9014M18P07 9014M18P08	384022-1-2 384022-1-3 384022-3-1 384022-2-1 384022-4-1 384022-4-2 384022-5-1	Honeywell Aerospace - Tempe (59364)	14	02/28/02
80-13-02	28415	-50 -6 -80A1/A3	Four Inch Diameter Pneumatic Shutoff Butterfly Valve	9033M46P01	397892-1	Honeywell Aerospace - Tempe (59364)	9	04/30/99



APPENDIX A – March 1, 2021 General Practices Manual

*GENERAL PRACTICES MANUAL SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST.
PLEASE SUBMIT YOUR REQUEST TO aviation.fleetsupport1@ge.com OR FROM BAE cs-customer.service@baesystems.com*

GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
(SECTION)	CF6 ALL MODELS	GENERAL PRACTICES MANUAL SECTIONS		
73-10-00	CF6 ALL MODELS	General Information	10	08/18/17
73-10-16	CF6 ALL MODELS	Safety Instructions	6	03/24/11
73-10-19	CF6 ALL MODELS	Equivalent Tools, Materials, and Procedures	6	09/15/11
73-20-00	CF6 ALL MODELS	Soldering	6	11/17/11
73-20-02	CF6 ALL MODELS	Soldering and Desoldering Equipment Calibration	7	04/13/17
73-20-16	CF6 ALL MODELS	Circuit Card Assembly Soldering	7	04/11/17
73-20-17	CF6 ALL MODELS	Microcircuit Soldering	7	04/11/17
73-20-19	CF6 ALL MODELS	Terminal Connection	6	11/17/11
73-20-20	CF6 ALL MODELS	Hand Soldering	7	04/12/17
73-20-21	CF6 ALL MODELS	Manual Tinning Process	7	04/12/17
73-20-22	CF6 ALL MODELS	Surface Mounted Component Soldering	8	04/12/17



APPENDIX A – March 1, 2021 General Practices Manual

GENERAL PRACTICES MANUAL SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST.
PLEASE SUBMIT YOUR REQUEST TO aviation.fleetsupport1@ge.com OR FROM BAE cs-customer.service@baesystems.com

GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-20-23	CF6 ALL MODELS	Ball Grid Array Component Soldering <i>*This Section has been converted to Proprietary Practices and is no longer available. For information contact BAE Customer Service.</i>	8	06/07/19
73-30-00	CF6 ALL MODELS	General Repair	6	11/17/11
73-30-16	CF6 ALL MODELS	Identification Marking	9	06/03/20
73-30-17	CF6 ALL MODELS	Safety Wiring	6	11/17/11
73-30-19	CF6 ALL MODELS	Threaded Insert Repair	7	07/01/15
73-30-20	CF6 ALL MODELS	Out-of-Round Connector Repair	6	11/17/11
73-30-21	CF6 ALL MODELS	Potting of Connectors	6	11/17/11
73-30-24	CF6 ALL MODELS	Component Substitution	6	11/17/11
73-30-25	CF6 ALL MODELS	Chemical Thread-Locking	6	11/17/11
73-40-00	CF6 ALL MODELS	Circuit Card Assembly Repair	6	11/17/11



APPENDIX A – March 1, 2021 General Practices Manual

*GENERAL PRACTICES MANUAL SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST.
PLEASE SUBMIT YOUR REQUEST TO aviation.fleetsupport1@ge.com OR FROM BAE cs-customer.service@baesystems.com*

GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-40-16	CF6 ALL MODELS	Part Removal	8	04/13/17
73-40-17	CF6 ALL MODELS	Part Installation	7	04/12/17
73-40-18	CF6 ALL MODELS	Part Replacement	8	04/13/17
73-40-19	CF6 ALL MODELS	General Laminate, Conductor Repair	10	09/11/18
73-40-20	CF6 ALL MODELS	Modification of Internal Circuits	6	11/17/11
73-40-21	CF6 ALL MODELS	Solder Mask Repair	7	10/08/18
73-40-22	CF6 ALL MODELS	ESD Label Replacement	6	11/17/11
73-40-23	CF6 ALL MODELS	Gold Pin Replacement	6	11/17/11
73-40-24	CF6 ALL MODELS	Terminal Strip Repair	6	11/17/11
73-45-00	CF6 ALL MODELS	Bonding and Encapsulating	6	11/17/11
73-45-16	CF6 ALL MODELS	Epoxy Bonding	7	06/27/13
73-45-17	CF6 ALL MODELS	Epoxy Bonding (High Temperature)	6	11/17/11



APPENDIX A – March 1, 2021 General Practices Manual

*GENERAL PRACTICES MANUAL SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST.
PLEASE SUBMIT YOUR REQUEST TO aviation.fleetsupport1@ge.com OR FROM BAE cs-customer.service@baesystems.com*

GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-45-18	CF6 ALL MODELS	RTV Application	6	11/17/11
73-50-00	CF6 ALL MODELS	Protective Coatings	6	11/17/11
73-50-16	CF6 ALL MODELS	Removal of Conformal Coatings	6	11/17/11
73-50-17	CF6 ALL MODELS	Recoating Conformal Coated Repaired Areas	9	09/01/16
73-50-18	CF6 ALL MODELS	Aluminum Surface Touch-up with Chromate Solution	6	11/17/11
73-50-19	CF6 ALL MODELS	Painted Surface Repair	6	11/17/11
73-60-00	CF6 ALL MODELS	Electrostatic Discharge Control	6	11/17/11
73-60-02	CF6 ALL MODELS	ESD Equipment Calibration	6	11/17/11
73-60-16	CF6 ALL MODELS	Handling ESDS Devices	6	11/17/11
73-61-00	CF6 ALL MODELS	Moisture Sensitive Devices	6	11/17/11
73-61-16	CF6 ALL MODELS	Moisture Sensitive Device Preparation	6	11/17/11
73-70-00	CF6 ALL MODELS	Flexible Circuit Card Assembly Repair	6	11/17/11



APPENDIX A – March 1, 2021 General Practices Manual

*GENERAL PRACTICES MANUAL SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST.
PLEASE SUBMIT YOUR REQUEST TO aviation.fleetsupport1@ge.com OR FROM BAE cs-customer.service@baesystems.com*

GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-70-16	CF6 ALL MODELS	Connector Removal and Replacement	6	11/17/11
73-80-00	CF6 ALL MODELS	Magnetic Media and Software	6	11/17/11
73-80-16	CF6 ALL MODELS	Media Storage Precautions	6	11/17/11
73-80-17	CF6 ALL MODELS	Record Keeping and Configuration Control	6	11/17/11
73-90-00	CF6 ALL MODELS	Electrical Wiring	6	11/17/11
73-90-16	CF6 ALL MODELS	Wiring and Cable Lacing	6	11/17/11
73-90-17	CF6 ALL MODELS	Crimped Electrical Connection	7	06/15/15
73-90-18	CF6 ALL MODELS	Shielded Wire Processes	6	11/17/11
73-90-19	CF6 ALL MODELS	Wire Preparation Processes	6	11/17/11
73-95-00	CF6 ALL MODELS	Chassis Repairs	6	11/17/11
73-95-19	CF6 ALL MODELS	Broken Screw Removal	6	11/17/11
73-95-20	CF6 ALL MODELS	Chassis Dent and Scratch Repair	6	11/17/11



APPENDIX A – March 1, 2021 General Practices Manual

GENERAL PRACTICES MANUAL SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST.
PLEASE SUBMIT YOUR REQUEST TO aviation.fleetsupport1@ge.com OR FROM BAE cs-customer.service@baesystems.com

GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-95-21	CF6 ALL MODELS	Chassis Surface Weld Area Repair	6	11/17/11
73-95-22	CF6 ALL MODELS	Chassis Surfaces Repair	6	11/17/11
73-95-30	CF6 ALL MODELS	Aluminum Surface Repair by Chemical Weld Application	6	11/17/11
73-95-32	CF6 ALL MODELS	Threaded Insert Overhaul	7	04/22/14