

Certified Welding Inspector and Certified Welding Educator Combo Program

The following documents are included in this package. Please scroll down to view documents or click the BLUE Link.

TABLE OF CONTENTS

- Exam Application
- Visual Acuity Record
- Certified Welding Educator Credentials Form
- Certified Welding Inspector Body of Knowledge
- AWS CWI Seminar and Exam Schedule & Price List
- AWS Exam Cancellation Refund Policies and Other Fees

American Welding 550 NW LeJeune Rd Miami, (800) 443-9353 or (305) 443- FAXED OR EMAILED AP	Fl 33126	E	ELDING INSPECTOR XAM APPLICATION
LAST NAME		FIRST N	AME MI
1. PLEASE INDICATE THE PLEASE ALLOW 3-4 WEEKS PROCE			CE: led unless email address is not indicated in section 6.
			*Submission Deadline:
2 nd Site Code: Ex	am Date:	_ City/State:	*Submission Deadline:
3 rd Site Code: Ex	am Date:	_ City/State:	*Submission Deadline:
	eria must contact the Certificati	ion Department for Fast	exam date (please see exam schedule for submission deadlines Track processing procedure and an additional fee will apply. PLEASE INDICATE THE FOLLOWING AWS SEMINAR OF YOUR CHOICE OR
$\Box CAWI (only) \qquad \Box CWI (only)$ $\Box CWI and CWE combo \qquad \Box SCV$			CHOOSE "NONE" BELOW: (only for CAWI, CWI and CWE applicants)
YOUR AWS MEMBER # (IF APPLICA Are you employed by an AWS S organization? No If yes, the Facility name: 3. PLEASE SELECT ONE O	ENSE program participat	FOR	 D1.1 SEMINAR WEEK PAK (codebook included) 1. D1.1 Code Clinic (Sun, 1 PM – 5 PM & Mon, 8 AM - 12 Noon) 2. Welding Inspection Technology Workshop (Tues – Thurs, 8 AM – 5 PM) 3. Visual Inspection Workshop (Fri, 8 AM – 5 PM) 4. Certification Exam (Sat, 8 AM – 5 PM)
YOUR CODE APPLICAT AWS D1.1 – Structural Steel C API-1104 – Pipelines 20 th edition * Applicant <u>must</u> provide own codebook AWS D1.2 – Structural Alumin *Code Clinic not available. Applicant <u>m</u> AWS D1.5 – Bridge Welding C *Code Clinic not available. Applicant <u>m</u> AWS D1.5 – Bridge Welding C *Code Clinic not available. Applicant <u>m</u> AWS D15.1 – Railroad: 2007 et	ode: 2006, 2008, or 2010 edit on with 2007 errata/addenda for the exam. num Code:2003 or 2008 edition ust provide own codebook for the e ode: 2008 edition ust provide own codebook for the e	ions on exam.	 API 1104 SEMINAR WEEK PAK (codebook <u>not</u> included) 1. API 1104 Code Clinic (Mon. 1 PM – 5 PM) 2. Welding Inspection Technology Workshop (Tues – Thurs, 8 AM – 5 PM) 3. Visual Inspection Workshop (Fri, 8 AM – 5 PM) 4. Certification Exam (Sat, 8 AM – 5 PM)
 *Code Clinic not available. Applicant m ASME Sections VIII (Div 1) & *Code Clinic not available. Applicant m ASME Section IX, B31.1 (both *Code Clinic not available. Applicant m *SCWI APP AWS B2.1:2005 or 2009; AWS I ASNT SNT-TC-1A:2006 edition 	<u>ust</u> provide own codebook for the e IX , (both 2007 editions) <u>ust</u> provide own codebook for the e 2007 editions), and B31.3 (20 <u>ust</u> provide own codebook for the e LICANTS ONLY * B4.0:2007; AWS QC1:2007; au	exam. 006 edition) exam.	API-1104 Code Clinic (code book not supplied) Welding Inspection Technology Workshop Visual Inspection Workshop

5. METHOD OF PAYMENT- All CHECKS AND MONEY ORDERS SHOULD BE MADE PAYABLE TO AWS. PAYMENT MJUST ACCOMPANY YOUR APPLICATION.	<u>AWS USE ONLY</u>
Bill Me <u>or</u> PO (Staple PO to front page of application)	Acct #:
Check or money order #	Date:
VISA MC AMEX Diners Discover	
CC#://Exp:/	Amt\$:
SIGNATURE	QCA/CWE/QCH/QC-COMBO

FIRST NAME:

5. PERSONAL INFORMATION					
ADDRESS					
Address (cont'd)		APT NO.			
CITY AND STATE / PROVINCE / COUNTRY		ZIP CODE			
HOME TELEPHONE NUMBER WO	rk Telephone Number	MOBILE TELEPHONE NUMBER			
DATE OF BIRTH MM/DD/YY U.S. SOCIAL SECU	RITY NUMBER				
X X X X	X				
E-MAIL ADDRESS (CONFIRMATION NOTIFICATION WIT	L BE SENT TO THIS ADDRESS)				
7. ASSOCIATIONS		YOUR TECHNICAL INTERESTS			
TYPE OF BUSINESS	JOB CLASSIFICATION	FILL IN ORDER OF PRIORITY			
CHECK ONE BOX	CHECK ONE BOX	(1,2,3,ETC.)			
A. Contract Construction	01. Deresident, owner, partner, officer	1 Robotics			
B. Chemicals, Allied Products	02. D Manager, director, superintendent	2 Computerization of Welding			
C. Detroleum & Coal Industries	03. 🗖 Sales	A Ferrous metals			
D. Drimary Metal Industries	04. Durchasing	B Aluminum			
E. Fabricated Metal Products	05. Engineer – welding	C Nonferrous metals except aluminum			
F. D Machinery except electrical	06. □ Engineer – other	D Advanced materials, intermetallics			
G. Electrical equipment, supplies, electrodes	07. 🗖 Inspector, tester	E Ceramics			
H. Transport equipment, air, aerospace	08.	F High energy beam processes			
I. Transport equipment, automotive	09. \Box Welder, welding or cutting operator	G Arc Welding			
J. Transport equipment, boats, ships	10. Architect, designer	H Brazing and soldering			
K. Transport equipment, railroad	11. Consultant	I Resistance welding			
L. Utilities	12. D Metallurgist	J Thermal spraying			
M. UWelding distributorship & retail trade	13. Research and development	K Cutting			
N. Disc. repair services inc. welding	14. 🗖 Technician	L NDE			
O. Deducation services inc. schools, libraries	15. 🗖 Educator	M Safety and health			
P. Dengineering & architectural services	16. 🗖 Student	N Bending and shearing			
Q. Disc. business services inc. laboratories	17. 🗖 Librarian	O Roll forming			
R. Governmental (federal, state, local)	18. Customer service	P Stamping and punching			
S. Other	19. Dother	Q Aerospace			
T. Structural Steel Fab	20. Engineer- Design	R Automotive			
U. Disc Steel Fab	21. Engineer- Manufacturing	S Machinery			
V. D Misc Mtrl Fab	22. Quality Control	T Marine			
W. DElct & Eltr Mac		U Piping and tubing			
X. Deas & Anly Inst		V Pressure vessels and tanks			
		W Sheet Metal			
		X Structures			
		YOther			
		Z Automation			

FIRST NAME:

8. EDUCATION LEVEL

CWI, CAWI, CWE APPLICANTS ONLY

PLEASE CHECK THE APPROPRIATE BOX BELOW :

□ High school graduate or achieved GED certificate.

CWI and CWE applicants must document five (5) years and CAWI applicants must document two (2) years of work experience in the Qualifying Work Experience Section below. (Please refer to the AWS B5.1)

Did not graduate high school, but completed the 8th grade.

CWI and CWE applicants must document nine (9) years and CAWI applicants must document four (4) years of work experience in the Qualifying Work Experience Section below. (Please refer to the AWS B5.1)

Did not complete the 8th grade.

CWI and CWE applicants must document twelve (12) years and CAWI applicants must document six (6) years of work experience in the Qualifying Work Experience Section below. (Please refer to the AWS B5.1)

Note to CWE applicants: Applicants applying for the CWE examination must be a high school graduate or achieved a GED certificate along with the five years of work experience. You shall also complete the CWE Welding Instructor Credentials Form or submit a written verification letter signed by your teaching supervisor / personnel manager. In addition, a copy of a valid AWS Certified Welder ID/Certification card or test record of passing a valid AWS Certified Welder test for the welding process to be taught. For further information regarding the CWE program, please refer to the QC5-91

SCWI APPLICANTS ONLY

PLEASE BE SURE TO MEET THE FOLLOWING REQUIREMENTS:

□ High school graduate or hold a state or military approved high school equivalency diploma. (Please refer to the AWS B5.1)

G Minimum of fifteen (15) years experience in an occupational function that has a direct relationship to welded assemblies fabricated to national or international standards. (Please refer to the AWS B5.5)

□ Shall have been certified as a CWI for a minimum of six (6) years.

9. ADDITIONAL EDUCATION AND EXPERIENCE: A maximum of two (2) years of post high school education may be substituted for an equal number of years of work experience according to 5.5 of AWS B5.1 □ VoTech credits - <u>MUST</u> attach Circle no. of years attended Maximum one (1) year work substitution credit *only* if courses transcripts of welding related completed and within a curriculum related to welding. courses or diploma 0 1 2 3 4

College credits - <u>MUST</u> attach	Circle no. of years attended	
transcripts of engineering-level		Maximum two (2) years work substitution credit <i>only</i> if the degree
courses or diploma	0 1 2 3 4	is in engineering technology, engineering, or physical science

10. QUALIFYING WORK EXPERIENCE: RESUMES NOT ACCEPTED. THIS SECTION *MUST* **BE COMPLETED.**

** NOTE: PLEASE DUPLICATE THIS SECTION FOR EACH ADDITIONAL EMPLOYER IN ORDER TO MEET THE QUALIFYING WORK EXPERIENCE **REQUIREMENTS FOR CWI/CAWI/CWE/SCWI ELIGIBILITY.**

_ I understand that all work experience documented on this application may be verified with both past and present employers. (Initials)

Company Name	Type of Business	Company P	hone Number
Company Street Address	City, S	tate, Zip Code	
Supervisor's Name	Title of Immediate	e Supervisor	
Supervisor's Email Address		Department	
Applicant's Job Title	Emp (Mo.	oloyed From: .) (Yr.)	To : (Mo.) (Yr.)
Job Responsibilities- Detailed Description Required*			

FIRST NAME:

11. EMPLOYMENT VERIFICATION

** NOTE: THIS SECTION <u>MUST</u> TO BE COMPLETED BY A SUPERVISOR OR PERSONNEL MANAGER FROM THE MOST RECENT EMPLOYER. IF **SELF-EMPLOYED** OR **CONTRACT APPLICANT** YOU MUST SUBSTITUTE THIS SECTION WITH A LETTER OF REFERENCE ON COMPANY LETTERHEAD FROM TWO (2) SEPARATE CLIENTS ATTESTING TO THE NATURE OF WORK ASSIGNMENTS DURING THE PERIOD OF PERFORMANCE.

IF THE EMPLOYER IS NO LONGER IN BUSINESS, PLEASE INC	LUDE A COPY OF THE W2 FORM.
--	-----------------------------

Employee's Last Name:		First Name:	MI:
Employer Name:		Phone: ()
Employer Address:			
City:	_ ST/Prov.:	Zip:	_ Country:
Supervisor / Personnel Manager:		Dept/Div:	
Supervisor / Personnel Manager's Email:			
You verify that employment periods stated in this application?		_ is or was an employee at your	company and conducts the duties during the
Name:		Title:	
Signature:		Date:	

12. TESTIMONIAL: (this section <u>MUST</u> be completed or application will be rejected)

CERTIFICATION PROGRAMS

	Certified Welding Inspector	□Senior Certified Welding Inspector	9-Yr Re-Certification		
	QC1:2007 Standard for the AWS Certification of	Welding Inspectors & B5.1:2003 Specification for	the Qualification of Welding Inspectors		
	Certified Welding Educator				
	QC5:1991 AWS Standard for the Certification of	Welding Educators & B5.5:2000 Specification for t	the Qualification of Welding Educators		
	Certified Welding Supervisor				
	QC13:2006 Specification for the Certification of	Welding Supervisors & B5.9:2006 Specification for	the Qualification of Welding Supervisors		
	Certified Radiographic Interpreter				
	QC15:2008 Specification for the Certification of	Radiographic Interpreters & B5.15:2003 Specificati	on for the Qualification of Radiographic Interpreters		
	Certified Welding Sales Representative				
	B5.14:2009 Specification for the Qualification of	Welding Sales Representative & QC14:2009 Specie	fication for the Certification of Welding Sales		
	Representative				
I he exis is tr pro- righ	ting requirements and any subsequent requirem ue; I understand that any false statements will n visions set forth in the Standard concerning the a	ements contained in the certification programs inc ents that may be instituted by AWS. I certify tha ullify this application. I give AWS permission to	dicated above. Further, I agree to comply with the t the information I have included on this application verify this information. I agree to comply with the on. Upon obtaining my certification, I give AWS the nderstand that any required information that is		
Fur	thermore. I certify that I have not obtain	ed any exam materials, have no prior know	wledge of the AWS exam questions or		

Furthermore, I certify that I have not obtained any exam materials, have no prior knowledge of the AWS exam questions or answers, and have not and will not accept any solicitation for the AWS exam questions or answers from anyone at any time before or after the exam. I understand that a violation of this oath may be grounds for invalidation of my certification.

Applicant's Signature		_ Date:	
THE FOLLOWING IS TO BE COMPLETED BY TH	IE NOTARY PUBLIC		
Sworn to and subscribed before me this	_ day of 20	0	
My commission expires	_ Notary Public Signature		_(seal and/or stamp is REQUIRED)



VISUAL ACUITY RECORD

LAST NAME :	Certification # (<i>if applicable</i>)	:
FIRST NAME :	MEMBER # (if applicable)	:
If scheduled to take an AWS certification exam, site location:		_Date

TO APPLICANTS:

This form must be submitted for all <u>Welding Inspector</u> and <u>Radiographic Interpreter</u> applications. Applicants for the <u>Certified Welding</u> <u>Educator</u> **only** are not required to complete this form.

Before submitting this form with your application to AWS, be sure to keep <u>a copy for your records</u>. If you're unable to supply a completed Visual Acuity Record with your application prior to submission deadline, you may forward this form to the Certification Department separately. Exam applicants may submit completed Visual Acuity Records on exam day. AWS will not release exam results and/or certification renewal without a completed Visual Acuity Record on file.

You must use the services of an Ophthalmologist, Optometrist, Medical Doctor, Registered Nurse or Certified Physician's Assistant to administer your required eye examination. The examination must occur within the seven months prior to the scheduled date of the applicant's examination and/or certification expiration date.

All applicants must pass an eye examination, with or without corrective lenses, to prove near vision acuity on Jaeger J2 at 12 in. or greater (\geq 30.5 cm). All applicants shall take a color perception test. Eye examination results must be documented on this visual acuity form supplied by the AWS Certification Department. No other forms will be accepted.

AWS will not accept visual acuity test results that are incomplete or do not comply with regulations.

THE FOLLOWING THREE SECTIONS ARE TO BE COMPLETED BY THE EYE EXAMINER

	Please verify the customer's close vision acuity to Jaeger J2 specifications at a distance of 12 inches	AWS
or gi	reater (\geq 30.5 cm): (please check one of the following)	use only
	Both eyes require corrected vision to J2	W
	Only one eye needs corrected vision to J2	W
	No correction is required.	0

2.	Through a color perception examination, is the applicant colorblind? (please check one of the following)	AWS use only
	No, customer is not colorblind	С
	Yes, customer is colorblind.	В

3. PLEASE PRINT CLEARLY

CUSTOMER NAME:			DATE OF EYE EXAM	INATION:
EXAMINER NAME:	XAMINER NAME:			
EXAMINER ADDRESS:				
Сіту:		ST/PROVINCE:	ZIP:	COUNTRY:
EXAMINER PROFESSION	AL STATUS BY (pleas	e check only one):		
Ophthalmologist	Optometrist	Medical Doctor	Registered Nurse	Certified Physician's Assistant
EXAMINER SIGNATURE:			_STATE/PROV. LICENSE	NUMBER:

American Welding Society 550 NW LeJeune Rd Miami, Fl 33126 (800) 443-9353 or (305) 443-9353, ext. 273

FAXED OR EMAILED APPLICATIONS ARE NOT ACCEPTED

CWE WELDING INSTRUCTOR CREDENTIALS

CWE APPLICANTS: PLEASE HAVE THIS FORM COMPLETED BY YOUR TEACHING SUPERVISOR OR PERSONNEL MANAGER WHICH MAY BE SUBSTITUED WITH A WRITTEN VERIFICATION LETTER SIGNED. ALSO, A COPY OF A VALID AWS CERTIFIED WELDER ID/CERTIFICATION CARD OR ITS EQUAL, OR SHALL PASS A VALID AWS CERTIFIED WELDER TEST, FOR THE WELDING PROCESS TO BE TAUGHT MUST ACCOMPANY THIS FORM FOR NEW CWE APPLICANTS.

Name of Applicant: _______ CHECK: DUniversity D 4-YR College D 2-YR College DVo-Tech DHigh School DPrivate or Union Company Institution Name: ______

City: _____ Zip: ____ Country: _____

A. STATEMENT OF INSTRUCTIONAL METHODS REQUIRED AT THIS INSTITUTION

Institution Address: _____

List the subjects/processes that you teach at your institution/company. For each subject/process, provide information on the duration of training and how much time is spent between classroom and laboratory. Describe how students in your courses are evaluated and what documentation is furnished to track the completion of instruction at your institution. Also describe how you as an instructor are evaluated.

B. CONFIRMATION OF INSTRUCTIONAL METHOD DELIVERY

The applicant's administrator, direct supervisor or personnel manager shall provide a brief statement attesting to the accuracy of the above description of the applicant's performance as a welding educator, followed by a formal recommendation for certification as an AWS Certified Welding Educator.

** **NOTE**: SELF-EMPLOYED OR CONTRACT APPLICANTS, IN LIEU OF THIS SECTION, MUST PROVIDE TWO LETTERS OF REFERENCE ON COMPANY LETTERHEAD FROM SEPARATE CLIENTS, ATTESTING TO THE NATURE OF WORK ASSIGNMENTS DURING THE PERIOD OF PERFORMANCE. IF THE EMPLOYER IS NO LONGER IN BUSINESS, PLEASE INCLUDE A COPY OF THE W2 FORM.

I recommend that	be recognized for certification as an AWS Certified Welding Educator.
NAME (PRINT)	SIGNATURE
(
TITLE	Dате

BODY OF KNOWLEDGE AWS Certified Welding Inspector

The following is an <u>approximate</u> breakdown of the examination categories and the number of questions drawn from each subject area.

PART A: FUNDAMENTALS	
Subject	Percentage
Welding Processes	10%
Heat Control & Metallurgy (carbon and low-alloy steel)	6%
Weld Examination	9%
Welding Performance	9%
Definitions and Terminology	12%
Symbols – Welding and NDE	10%
Test Methods – NDE	8%
Reports and Records	6%
Duties and Responsibilities	4%
Safety	5%
Destructive Tests	4%
Cutting	3%
Brazing	2%
Soldering	1%

<u>AWS – RECOMMENDED SELF-STUDY</u> <u>Examination Preparatory Material</u>

Note: D1.1:2006 or 2008 editions may be used as study material.	
AWS PUBLICATIONS	ORDER NUMBER
Certification Manual for Welding Inspectors	CM: 2000
Welding Inspection Handbook	WI: 2000
* D1.1/D1.1M Structural Welding Code-Steel	D1.1/D1.1M: 2008
* D1.1 Code Clinic Reference Manual	D1.1CCRM: 2008
* API 1104 Study Guide for API Standard 1104 Welding of Pipelines	API-M: 2008
* Welding Inspection Technology	WIT-T-2008
* Welding Inspection Technology (Workbook)	WIT-W: 2008
*Welding Inspection Technology Sample CWI Fundamentals Exam	WIT-E: 2008
* Standard Welding Terms and Definitions	A3.OM/A3.0:2010
* Standard Welding Symbols	A2.4: 2007
* Visual Inspection Workshop Reference Manual	VIW-M: 2008
*Guide for the Nondestructive Examination of Welds	B1.10M/B1.10:2009
*Specification for the Qualification of Welding Inspectors (errata 2007)	B5.1: 2003

PART B: PRACTICAL	
Subject	Percentage
Procedure and Welder Qualifications	30%
Mechanical Test and Properties	10%
Welding Inspection and Flaws	36%
NDE	10%
Utilization of Specification and Drawings	10%

PART C: CODE APPLICATIONS		
Subject	Percentage	
Materials and Design	10%	
Fabrication	30%	
Inspection	25%	
Qualification	30%	

CODE SUBJECTS AVAILABLE

AWS D1.1- Structural Steel Code: 2006 or 2008 edition		
*AP1104- Pipelines 20 th edition with 2007 errata/addenda		
**AWS D1.2- Structural Aluminum Code: 2003 or 2008 edition		
**ASME Section IX (2007 edition), B31.1 (2007 edition), &		
B31.3 (2006 edition)		
**AWS D15.1 - Railroad: 2007 edition		
**ASME Sections VIII (Div 1) & IX, (both 2007 editions)		
**AWS D1.5- Bridge Welding Code: 2008 edition		

* Applicant <u>must</u> provide own codebook for the exam.

** Code Clinic not available. Applicant <u>must</u> provide own codebook for the exam.

OTHER RECOMMENDATIONS	ORDER NUMBER
AWS Welding Handbook Series	WHB-ALL
Guide for the Visual Examination of Welds	B1.11: 2000
Safety in Welding, Cutting and Allied	ANSI Z49.1: 2005
Processes	

TO PURCHASE ANY OF THE AWS PUBLICATIONS OR THE API1104 CODEBOOK:

□ Contact WEX at 888-WELDING or 305-824-1177

□ Or visit the website at <u>www.awspubs.com</u>