AD-A283 979

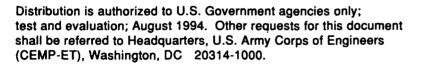
Miscellaneous Paper GL-94-32 August 1994

US Army Corps of Engineers Waterways Experiment Station

Airfield Pavement Evaluation, Bradshaw Army Airfield, Pohakuloa Training Area, Hawaii

by William P. Grogan







DTIC QUALITY INSPECTED 5

94 9 01 233

Prepared for U.S. Army Center for Public Works

DESTRUCTION NOTICE—For classified documents, follow the procedures in DoD 5200,22-M, Industrial Security Manual, Section II-19 or DoD 5200.1-R, Information Security Program Regulation, Chapter IX. For unclassified, limited documents, destroy by any method that will prevent disclosure of contents or reconstruction of the document.

The contents of this report are not to be used for advertising, publication, or promotional purposes. Citation of trade names does not constitute an official endorsement or approval of the use of such commercial products.

PRINTED ON RECYCLED PAPER

Miscellaneous Paper GL-94-32 August 1994

Airfield Pavement Evaluation, Bradshaw Army Airfield, Pohakuloa Training Area, Hawaii

by William P. Grogan

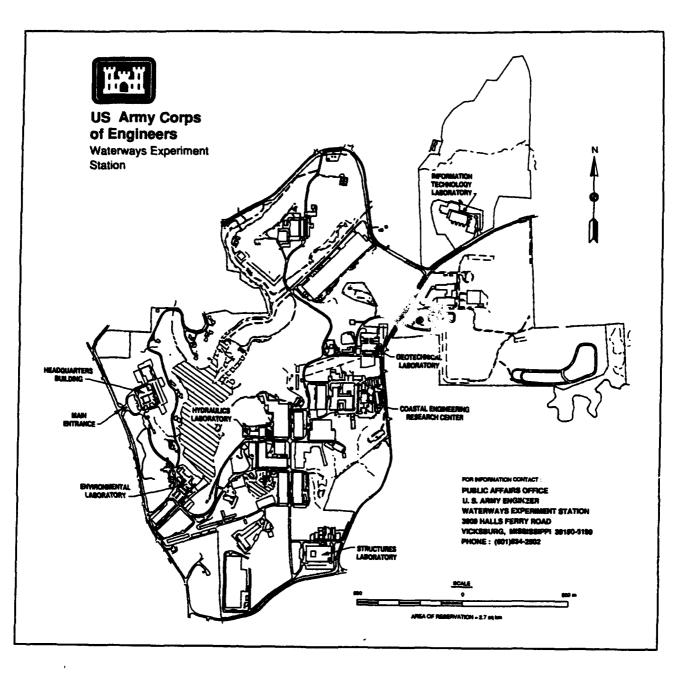
U.S. Army Corps of Engineers Waterways Experiment Station 3909 Halls Ferry Road Vicksburg, MS 39180-6199

Accesio	on For	
DTIC	_	
Justific	ounced ation	
By Distrib	ution /	
A	vailability	Codes
Dist	Avail and Specia	
B-3		

Final report

Distribution is authorized to U.S. Government agencies only; test and evaluation; August 1994. Other requests for this document shall be referred to Headquarters, U.S. Army Corps of Engineers (CEMP-ET), Washington, DC 20314-1000.

Prepared for U.S. Army Center for Public Works Alexandria, VA 22310-3860



Waterways Experiment Station Cataloging-in-Publication Data

Grogan, William P.

Airfield pavement evaluation, Bradshaw Army Airfield, Pohakuloa Training Area, Hawaii / by William P. Grogran ; prepared for U.S. Army Center for Public Works.

52 p. : ill. ; 28 cm. - (Miscellaneous paper ; GL-94-32)

"Distribution limited to U.S. Government agencies only' Includes bibliographic references.

1. Runways (Aeronautics) -- Hawaii -- Evaluation. 2. Pavements --Hawaii -- Testing. I. United States. Army. Corps of Engineers. II. U.S. Army Engineer Waterways Experiment Station. III. Geotechnical Laboratory (U.S.) IV. U.S. Army Center for Public Works. V. Title. VI. Series: Miscellaneous paper (U.S. Army Engineer Waterways Experiment Station); GL-94-32. TA7 W34m no.GL-94-32

Contents

Preface	v
Executive Summary	vii
1—Introduction	1
Background	1 1
2—Pavement Load-Carrying Capacity	3
General	3 4
3—Recommendations for Maintenance, Repair,	
and Structural Improvement	7
General	7 8
4Conclusions	13
General	13 13
References	15
Appendix A: Background Data	A1
Description of the Airfield Previous Reports Design and Construction History Traffic History	A1 A1 A1 A2
Appendix B: Tests and Results	B 1
Tests Conducted Dynamic Cone Penetrometer Tests	B1 B1
Appendix C: Pavement Condition Survey and Results	Cl
Pavement Condition Survey Analysis of PCI Data	C1 C2

Appendix D: Structural Analysis	Dl
General	
ACN-PCN Method of Reporting Pavement Structural Condition	
Determination of CBR for Analysis	D2
PCN Analysis	D3
Example Problem	D4
Solution	D5
Appendix E: Micro PAVER Output Summary	E1
SF 298	

Preface

This report provides an assessment of load-carrying capacity and condition of airfield pavements at Bradshaw Army Airfield, Hawaii. This report provides data for the following functional activities:

- a. Plan and program for pavement maintenance, repairs, and structural improvements.
- b. Design maintenance, repair, and construction projects.
- c. Determine airfield operational capabilities.
- d. Provide information for aviation flight publications and mission planning.

Users of information from this report include installation Directorate of Public Works (DPW), engineering design agencies (DPWs, U.S. Army Corps of Engineers), installation airfield Commanders, U.S. Army Aeronautical Services Agency (USAASA), and agencies assigned operations planning responsibilities. Information concerning aircraft inventory, passes and operations shall not be released outside U.S. Government agencies. This report satisfies requirement for condition inspection and structural evaluation established in Army Regulation AR 420-72 (Headquarters, Department of the Army 1991) and supports airfield survey requirements identified in AR 95-2(Headquarters, Department of the Army 1988).

The Army Airfield Pavement Evaluation (AAFEVAL) Program is managed by the U.S. Army Center for Public Works (CECPW-ER) and technically monitored by the U.S. Army Corps of Engineers Transportation Systems Center (CEMRD-ED-TT) located in Omaha, Nebraska. Funding for this airfield evaluation was provided by CECPW-ER.

This publication was prepared by the U.S. Army Engineer Waterways Experiment Station (WES) based upon pavement structural testing, and condition survey work at Bradshaw Army Airfield, Hawaii, on 24 February 1994. The survey team consisted of Messrs. William P. Grogan, Dennis Mathews, and Rogers Graham of the Pavement Systems Division (PSD), Geotechnical Laboratory (GL). Mr. Robert W. Grau, PSD, was the AAFEVAL Program Manager at WES. The publication was prepared by Mr. Grogan under the supervision of Mr. J. W. Hall, Chief, Systems Analysis Branch, PSD, and Dr. George Hammitt II, Chief, PSD. General supervision was provided by Dr. W. F. Marcuson III, Director, GL, WES.

At the time of publication of this report, Director of WES was Dr. Robert W. Whalin. Commander was COL Bruce K. Howard, EN.

Recommended changes for improving this publication in content and/or format should be submitted on DA Form 2028 (Recommended Changes to Publications and Blank Forms) and forwarded to U.S. Army Center for Public Works, ATTN: CECPW-ER, 7701 Telegraph Road, Alexandria, VA 22310-3862.

The contents of this report are not to be used for advertising, publication, or promotional purposes. Citation of trade names does not constitute an official endorsement or approval for the use of such commercial products.

Executive Summary

The field testing at Bradshaw Army Airfield, Pohakuloa Training Area, Hawaii was conducted during February 1994 by the U.S. Army Engineer Waterways Experiment Station (WES), Vicksburg, MS. The structural capacity and physical properties of the pavement were determined from dynamic cone penetrometer (DCP) tests. A surface inspection of the airfield was also conducted to establish the condition of the airfield surface as opposed to its load carrying capacity.

The results of the tests and visual inspection reveal the following:

- a. The airfield pavement facilities and their assigned PCN are: Runway 09-27, 36/F/A/W/T; Taxiway, 36/F/A/W/T; and Apron 27/F/A/W/T. An airfield pavement evaluation chart (APEC) showing the facilities and the PCN for each facility is shown in Figure 2-1.
- b. The airfield is structurally adequate to support day to day mission requirements (i.e. peacetime use) for 20 years.
- c. The surface condition of the Apron indicates that maintenance and repair (M&R) will be required. The M&R suggested in Chapter 3 should be planned now and accomplished within the next two years in order to prevent further deterioration.
- d. In planning structural improvements and/or reconstruction requirements, it should be recognized that ETL 1110-3-393 (Headquarters, Department of the Army, 1988) specifies that portland cement concrete (PCC) or composite pavements with a rigid overlay be used in numerous airfield pavement areas, such as the ends of all runways, primary taxiways, and primary parking aprons.
- d. Overloading the pavement facilities may shorten the life expetancy.

Additional details on structural capacity, surface condition and work required to maintain and strengthen the airfield are contained in Chapters 2 and 3 of this report.

1 Introduction

Background

In May 1982 the Department of the Army initiated a program to determine and evaluate the physical properties, the load-carrying capacity for various aircraft, and the general condition of the pavements at major U.S. Army airfields. The evaluation of the airfield pavements was performed to determine the structural adequacy of the existing pavements to accommodate mission aircraft and to identify maintenance, repair and construction work requirements.

Objective and Scope

The primary objectives of this investigation were to determine the allowable aircraft loads, and to identify maintenance, repair and structural improvement needs for each airfield pavement feature. These objectives were accomplished by:

- a. Obtaining records of day-to-day traffic operations from the airfield operations personnel.
- b. Performing a structural evaluation of the airfield pavements in accordance with TM 5-826-1/AFM 88-24, Chap. 1 (Headquarters, Departments of the Army and the Air Force 1988); TM5-826-2/AFM 88-24, Chap. 2 (Headquarters, Departments of the Army and the Air Force 1990), using the dynamic cone penetrometer device.
- c. Performing a condition survey to determine pavement distresses (type, severity and magnitude) in accordance with TM 5-826-6/AFR 93-5 (Headquarters, Departments of the Army and the Air Force, 1989) and using analysis features of the MicroPAVER pavement management system.

The results of this study can be used to:

- a. Provide preliminary engineering data for pavement design (Appendixes A and B).
- b. Assist in identifying and forecasting maintenance and repair work, the preparation of long range work plans, and programming funds for the various work classification categories (Appendixes C and D).
- c. Determine type and gross weights of aircraft that can operate on a given airfield feature without causing structural damage or shortening the life of the pavement structure (Appendix D).
- d. Determine aircraft operational constraints as a function of pavement strength and surface condition (Appendixes C and D).
- e. Determine the need for structural improvements to sustain current level of aircraft operations (Appendix D).
- f. Determine the need for structural improvements to accommodate increased use of the airfield (e.g., to accommodate mobilization outloading or new aircraft mission) (Appendix D).

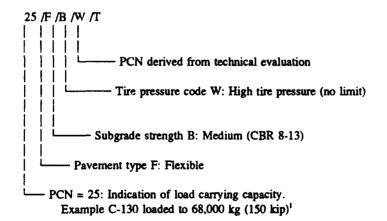
Chapter 2 of this report includes the results of the Aircraft Classification Number-Pavement Classification Number (ACN-PCN) analysis for use by the U.S. Army Aeronautical Services Agency (USAASA), airfield commanders, and Deputy Chief of Staff for Operations and Plans (DCSOPS) personnel. Chapter 3 contains maintenance, repair and structural improvement recommendations for use by Directorate of Public Works (DPW) personnel and design agencies. Chapter 4 contains conclusions and recommendations in summary form. Detailed, supporting data are provided in the appendices.

2 Pavement Load-Carrying Capacity

General

The load-carrying capacity is a function of the strength of the pavement, the weights of the aircraft, and the number of applications of the load. The method used to report pavement load carrying capacity is the ACN-PCN system as adopted by the International Civil Aviation Organization (ICAO). The United States as a participating member of ICAO is required to report pavement strength in this format. The ACN-PCN format also provides the airfield evaluation information required by AR 95-2(Headquarters, Department of the Army 1988).

The ACN and PCN are defined as follows: The ACN is a number which expresses the relative structural effect of an aircraft on both flexible and rigid pavements for specific standard subgrade strengths in terms of a standard single wheel load. The PCN is a number which expresses the relative load carrying capacity of a pavement for a given pavement life in terms of a standard single wheel load. An example of a PCN five part code is as follows:



¹ Most of the dimensions and measurements reported were obtained in non-SI units. All such values have been converted using the conversion factors given in ASTM E 380.

The system works by comparing the ACN to the PCN. If the ACN is equal to or less than that of the PCN, the pavement is expected to perform satisfactorily for the analysis period which is typically 20 years. If the ACN is slightly higher than the PCN the pavements may be able to carry the load of the aircraft but the pavement's life will be shortened. If the ACN is significantly higher than the PCN only a few applications of that aircraft load may lead to catastrophic failure of the pavement.

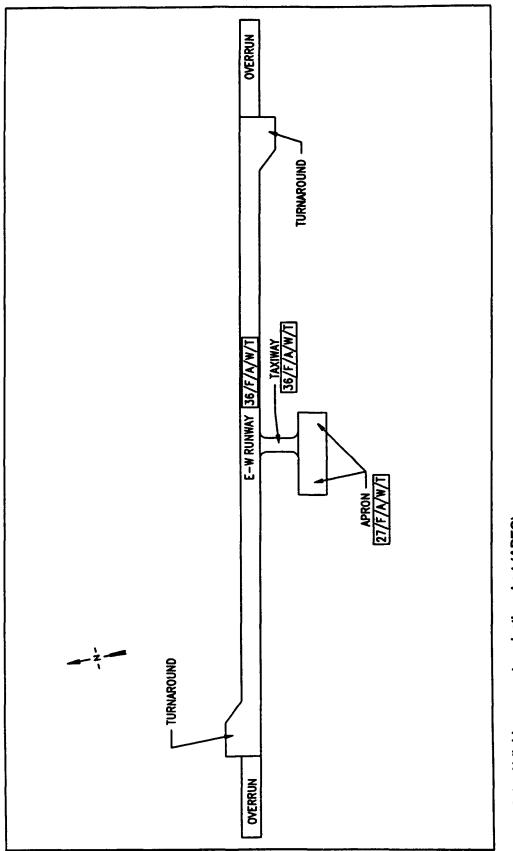
Load-Carrying Capacity

The first step in determining the load carrying capacity of the pavements at Bradshaw Army Airfield (BAAF), Pohakuloa Training Area, Hawaii was to estimate the traffic the airfield will be subjected to over the next 20 years. The base operations personnel at BAAF provided a record of the aircraft activity operating on BAAF during the 1993 calendar year. The data provided did not specify aircraft operations, but did specify flight plans filed. Discussions with base operations personnel indicated that assuming that all flight plans submitted were C-130's would be adequately conservative for this evaluation. A total of 739 flight plans were processed in 1993. Projecting this for 20 years results in approximately 15,000 operations of a C-130, the critical aircraft, to be used for the evaluation of the airfield pavements. The airfield consists of one AC runway, one AC taxiway, and one AC apron (as shown in Figure 2-1); therefore all features were evaluated for 100 percent of the projected traffic.

Using the traffic information, results of the data analysis, and information from previous reports the ACN values for the critical aircraft operating on the BAAF pavements were determined. These values are designated as the operational ACN. For the pavement facilities at BAAF, the operational ACN is 24/F/A/W/T for the flexible pavements. There are no rigid pavements at BAAF. (See Table D5 for a description of the five component ACN or PCN code). The numerical ACN values calculated for the critical aircraft operating on AC and PCC pavements on each of the four subgrade categories are presented in Table D1.

The critical PCN value for each airfield facility is presented in the Airfield Pavement Evaluation Chart (APEC) which is presented in Figure 2-1. A summary of allowable loads and overlay requirements determined for the critical aircraft and its design pass level is shown in Table D3. This Table shows that the load carrying capacities of the primary features are capable of sustaining the mission traffic over the 20 year analysis period.

The number of passes of mobilization and contingency aircraft loadings that could be sustained by each facility is dependent on the ACN of the aircraft and the critical PCN of the facility. During wartime, many aircraft are allowed to carry heavier loads than during peacetime. This means that the aircraft would have a higher ACN because of the higher loading and would cause more damage per pass than in peacetime. Also under some contingency plans or during plans or during emergencies, heavier aircraft than the critical aircraft, a 70,300 Kg (155-kip) C-130, could be considered for using the airfield pavements. These aircraft would generally have higher ACN values and cause more damage than those normally using the airfield. The operational life of the pavement will be reduced if it is subjected to aircraft loadings having higher ACN values than the PCN of the facility. Appendix D contains an example of a procedure to determine the impact of mobilization and contingency aircraft operations.



3 Recommendations for Maintenance, Repair, and Structural Improvement

General

Recommendations for maintenance, repair and structural improvements are based on results from both the structural evaluation (Appendix D) and the pavement condition survey (Appendix C). Either or both the evaluation or the survey may indicate a particular feature needs repair and/or improvement. In general if the PCI is below the required values contained in AR 420-72 (Headquarters, Department of the Army 1991) the pavement needs maintenance to improve its surface condition. If the ACN/PCN ratio determined for the critical aircraft is greater than one the pavement needs structural improvement. Where both evaluations indicate improvements are needed the recommendations are made such that the repairs to the surface are those needed until the structural improvements can be made. If the structural improvements are made first, the surface repairs may not be necessary. The PCI, ACN/PCN and recommended general maintenance alternatives for each feature are shown in Table 3-1 the Airfield Pavement Evaluation General Summary. Specific recommendations are identified in Table 3-2.

Recommendations for structural improvements, if required, are defined in terms of overlays in this report. In some instances overlays may not be the most cost effective or best engineering alternative for pavement strengthening. It should be noted that the evaluation results shown in Table 3-2 were determined based on representative conditions at the time of testing and should be considered minimum values until verified by further investigation. Prior to advertising an improvement project, a thorough pavement analysis and design should be completed to select the most cost effective improvement technique. All designs should be reviewed by CEMRD-ED-TT to ensure that they are in accordance with current design criteria.

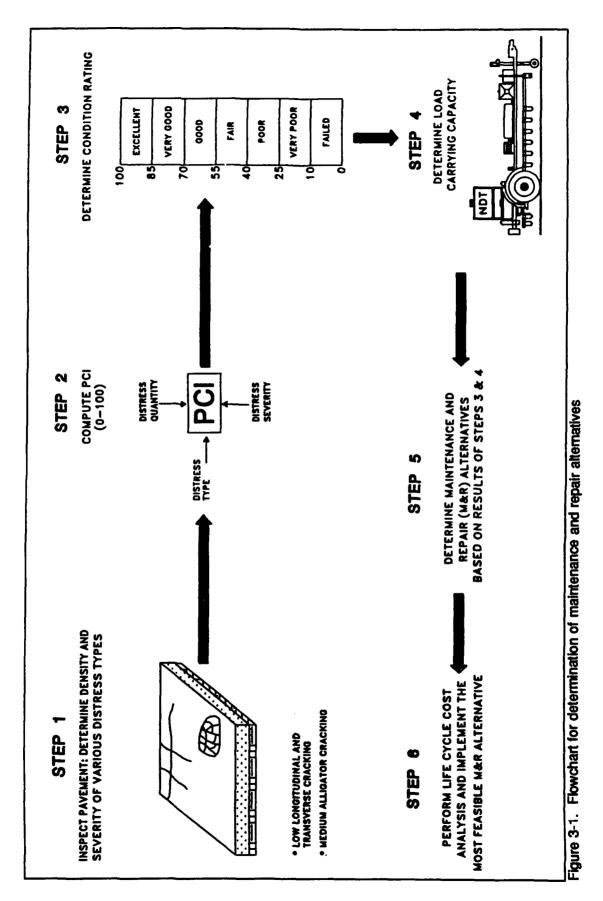
When overlays are determined to be necessary, the recommended overlay thicknesses follow the criteria for minimum thickness contained in TM 5-825-3/AFM 88-6, Chap. 3 (Headquarters, Departments of the Army and the Air Force 1988). If calculated thicknesses are greater than the minimum thicknesses, the values were rounded up to the next higher one-half inch.

Maintenance and repair (M&R) recommendations are based on the changes needed to provide the minimum required PCI. AR 420-72 (Headquarters, Department of the Army 1991) establishes those requirements at 65 to 75 for all runways and primary taxiways and 40 to 55 for aprons and secondary taxiways.

Recommendations

Steps 1 through 5 of the flow chart shown in Figure 3-1 were used in determining the recommendations suggested in Table 3-2. The M&R alternatives suggested for the existing surfaces were selected from those listed for various distresses in AC pavements shown in Table 3-3. In many instances, the performance of a specific alternative depends upon the geographical location and expertise of local contractors. Therefore, it is suggested that the local DPW personnel review all recommendations. Local costs for the approved alternatives can then be used with the Micro Paver program to obtain a reasonable cost estimate. All overlay, repair, or construction should be in accordance with ETL 1110-3-393 (Headquarters, Department of the Army, 1988) which required PCC at runway ends and for the primary taxiway and parking apron systems. The features in Table 3-2 marked with "³" require a PCC surface if reconstructed.

The PCI was developed to determine maintenance and repair needs. If the PCI is low, maintenance or repair is needed to increase the PCI. If the PCI is low and the PCN is greater than the ACN, localized maintenance or repair will generally be an acceptable solution. Although these maintenance activities and repairs will improve the PCI to acceptable levels, this does not mean that this is the most cost-effective alternative. An overlay or other overall improvement may be more cost-effective than considerable localized maintenance or repairs. Certainly, if the current PCI is less than 25, overall improvements should be investigated. When an overlay is recommended, the maintenance recommended is that needed to keep the pavement serviceable until the overlay is applied. Although these recommendations will raise the PCI, this does not insure that the improved PCI will remain above the minimum levels for the analysis period. The PCN and the ACN were developed to determine the capability of an airfield pavement to safely support different aircraft. If an improvement is needed to increase the PCN to the ACN and only repairs to improve the PCI are applied, the pavement will probably deteriorate quite rapidly under traffic. If the PCN is lower than the ACN, the pavement needs an improvement to increase the load carrying capacity so that the PCN will be greater than or equal to the ACN. In some cases, the PCI may be high while the PCN is lower than the ACN. In this case, the pavement needs an improvement to increase the load carrying capacity of the pavement.



]			Recomm	endations	
Pavement Feature	PCI	ACN/PCN ²	Do Nothing	Maintenance	Repair	Construction
R1E	99	0.7	x			
R2E	96	0.7	x			
R3E	100	0.7	x			
T1E	98	0.7	x			
A1E	77	0.9		x		

administrative approval is an installation responsibility. Policy guidance for airfield pavements is provided in AR 420-72. In general, if the pavement real property facility is in a failed or failing condition, structural improvements to accommodate normal growth and evolution of missions and equipment are properly classified as repair work. The following types of work are properly classified as construction: strengthening of a pavement to accommodate a new mission, extension or widening of the pavement, or complete replacement of the real property facility. Refer to AR 420-72 for specific guidance.

² Determined for design aircraft during the non-frost period.

Table 3-2 Summary	3-2 Bry of O	verlay	and 1	<u>Maintenanc</u>	Table 3-2 Summary of Overlay and Maintenance Requirements for the Day-to-Day Traffic Operations
		Overl	ay Req. (in	Overlay Requirements, cm (in.)	
Feature	Ares eq m (eq yd)	AC	ပ္ရ	PCC with Bond Breaker	Maintenance and Repair Alternatives for Existing Surfaces
					Rumway 09-27
R1E ³	3,760 (4,500)	0.0		-	Vo action is required at this time. The condition of this facility should be monitored and any increase in distress quantity should be investigated.
R2E ³	25,920 (31,000)	0.0	:	- 1	No action is required at this time. The condition of this facility should be monitored and any increase in distress guantity should be investigated.
R3E ³	3,760 (4,500)	0.0	1	!	Vo action is required at this time. The condition of this facility should be monitored and any increase in distress quantity should be investigated.
					Taxiways
T1E ³	1,280 (1,530)	0.0	1		Vo action is required at this time. The condition of this facility should be monitored and any increase in distress quantity should be investigated.
					Aprone
A1E ³	5,850 (7,000)	0.0	-		Clean and seal low and medium severity cracks.
¹ For pli ² See Tl ³ ETL 1	anning purpo M 5-822-11 110-3-393 r	AFP 88 AFP 88 equires	Y. -8, Chai that the	anning purposes only. M 5-822-11/AFP 88-6, Chap. 7 (Headquarte 110-3-393 requires that the surface be PCC.	For planning purposes only. See TM 5-822-11/AFP 88-6, Chep. 7 (Headquarters, Departments of the Army and the Air Force, 1992) for guidance. ETL 1110-3-393 requires that the surface be PCC.

Chapter 3 Recommendations for Maintenance Repair

11

Table 3-3 Maintenance, Repair, and Construction Alternatives for Airfield Pavements, Flexible	tepair,	and Co	onstruc	tion Altern	atives	for Air	field Pav	ement	s, Flexit	ale									
		Ň	Meintenence								Repeir						Cone	Construction	
Distrees Type	Seel Minor Crecks	Rapeir Potho lee	Partial- Depth Patching	Partial- Depth Apply Major Patching Rejuvenatore' Cracks	Beel Major Cracks	Full- Depth Patching	Burlace Treatment ²	Slurry Seef ²	Thin AC Overlays ^e	Surface Milling	Grooving	Poroue Friction Course	Repeir Oreinege Facilities ⁶	Burlace Recycling	AC Structural Overlay*	PCC Structural Overlay	Remove Existing Surface and Reconstruct	Hot Recycle	Cald Recycle
Alligator cracking	L	H,H	M			M,H	_	_					L.M.H		M.H	M.H	н		
Bleeding										L,M				M,H			I	M.H	H.H
Block crecking	L,M				M.H		L.M	ſ						¥	M,H			H,H	H.H
Corrugation			L,M			L,M,H			M,H	L.M							M.H		
Depression			L.M.H			HW			H'W				L.M.H				I		
Jet bleet				٨		۷			۷										
Reflection crecking	L,M				H.M		L,M	ſ							M,H			H	
Longitudinet end treneverse orecking	ĽW				M.H		L.M	ų							H.H			Ŧ	
Oil spillage			×			×			۷	٨				<			۷	<	
Petohing	L,M		W		Z	H,M									M.H		H	H	
Polished aggregate							۷	٨	٨	٨	۷	۲		<					
Reveling/weathering		M,H		L,M		Σ	L,M	ſ	H,M	ž				M,H		I	H	H.M	
Rutting			L.M			L,M,H							L,M,H		M,H	I	I	Η'W	
Shoving			Ŀ			L,M				L.M							M,H	H'W	
Slippege crecking	-		۲W		ĽM	H,M									M,H		M,H	H,M	
Swell			L,M			M,H				L,M			L,M,H				Ŧ		
Note: L = low severity level; M = medium severity level; H = high severity lev ¹ Not to be used on high speed areas due to increased skid potential. ² Not to be used on high-type sifields due to FOD potential. ³ Not to be used on heavy traffic areas. ⁴ Petch distressed areas prior to overlay. ⁶ Drainage facilities to be repaired as needed.	high spin high spin heavy ti reas prio	I: M = m eed areas a airfield: raffic area r to overf vaired as	edium sev edue to im s due to Fi ts. lay. needed.	erity level; H = creased skid pc OD potential.	- high ac tential.	sverity lev	ei; A = no severity levels for this distress	eventy -	levels for t	this distres	e di la constante di la consta					- 			

4 Conclusions

General

The results of the evaluation in Table 3-2 were determined based on representative conditions at the time of testing. It should be noted that the CBR values, based on the results of the DCP testing, determined for the various pavement layers can deviate throughout the year. Therefore, it is recommended that before specific structural improvements are programmed, a thorough pavement analysis and design be completed to select the most costeffective improvement technique. To be in accordance with ETL 1110-3-393 (Headquarters, Departemnt of the Army, 1988) all of the features at BAAF are required to have a PCC surface if structural improvements are planned.

The maintenance and rehabilitation alternatives discussed in Chapter 3 and summarized in Table 3-2 should be performed as soon as possible to retain the full benefit of the structural capacity of the existing pavement. The maintenance and repair alternatives suggested for the existing surfaces were selected from those listed for the various distresses shown in Table 3-3. In many instances the performance of a specific alternative is dependent upon local conditions and contractors.

The operational ACN for the pavement facilities at BAAF is 24/F/A/W/T.

Structural Capacity and Condition Ratings

Runway 09-27

All features of Runway 09-27 should withstand the 20-year projected dayto-day operations. At a minimum, routine maintenance should be performed on all the pavement features to insure maximum performance.

The PCN for runway 09-27 is 36/F/A/W/T. The general condition rating of Runway 09-27 is excellent.

Taxiway

The taxiway should, with routine maintenance, withstand the 20-year projected day-to-day operations.

The PCN for the taxiway is 36/F/A/W/T. The general condition rating of the taxiway is excellent.

Apron

The Apron should, with routine maintenance, withstand the 20-year projected day-to-day operations.

The PCN for the apron is 27/F/A/W/T. The general condition rating of the apron is very good.

References

Headquarters, Department of the Army.(1988). "Air Traffic Control, Airspace, Airfields, Flight Activities, and Navigational Aids" Army Regulation AR 95-2, Washington, DC.

.(1988). "Guidance to be Used for the Types of Surfaced Areas," Engineering Technical Letter ETL 1110-3-393,U.S. Army Corps of Engineers, Washington, DC.

.(1991). "Enginering and Design Aircraft Characteristics for Airfield-Heliport Design and Evaluation," Engineering Technical Letter ETL 1110-3-394, U.S. Army Corps of Engineers, Washington, DC.

.(1991). "Surfaced Areas, Bridges, Railroad Track and Associated Appurtenances, "Army Regulation AR 420-72 Washington, DC.

Headquarters, Departments of the Army and the Air Force. (1988). "Airfield Pavement Evaluation Concepts," Technical Manual TM 5-826-1/AFM 88-24, Chap. 1, Washington, DC.

.(1989). "Procedures for U.S. Army and U.S. Air Force Airfield Pavement Condition Surveys," Technical Manual TM 5-826-6/AFR 93-5, Washington, DC.

.(1990). "Airfield Flexible Pavement Evaluation," Techincal Manual TM 5-826-2/AFM 88-24, Chap. 2, Washington, DC.

.(1993). "Standard Practice for Sealing Joints and Cracks in Rigid and Flexible Pavements," Technical Manual TM 5-822-11/AFP 88-6, Chap.7, Washington, DC.

Headquarters, Departments of the Navy, the Army, and the Air Force. (1978). "Flexible Pavement Design for Airfields," Design Manual DM21.3/TM 5-825.2/AFM 88-6 Chap.2, Washington, DC. Webster, Steve L., Grau, Richard H., Williams, Thomas P., (1992).
"Description and Application of Duel Mass Dynamic Cone Penetrometer," Instruction Report GL-92-3, U.S. Army Engineer Waterways Experiment Station, Vicksburg, MS.

Appendix A Background Data

Description of the Airfield

BAAF is located on Pohakuloa Training Area, Hawaii, approximately 48 km (30 mi) northwest of Hilo, HI. In February 1994, the airfield consisted of one AC runway with a perpendicular AC taxiway and an AC apron.

A layout of the airfield pavements is shown in Figure A1. Runway 09-27 is 27 m (90 ft) wide and 1127 m (3,700 ft) long. The airfield is located near the center of the island of Hawaii. The elevation of the airfield is at 1886 m (6189 ft) mean sea level.

Previous Reports

Pertinent data for this airfield were extracted from a previous evaluation report (U.S. Army Engineer Division, Pacific Ocean, "Pavement Evaluation for Bradshaw Army Airfield, Pohakuloa Training Area, Hawaii," January 1981, Fort Shafter, Hawaii) for use in this report.

Design and Construction History

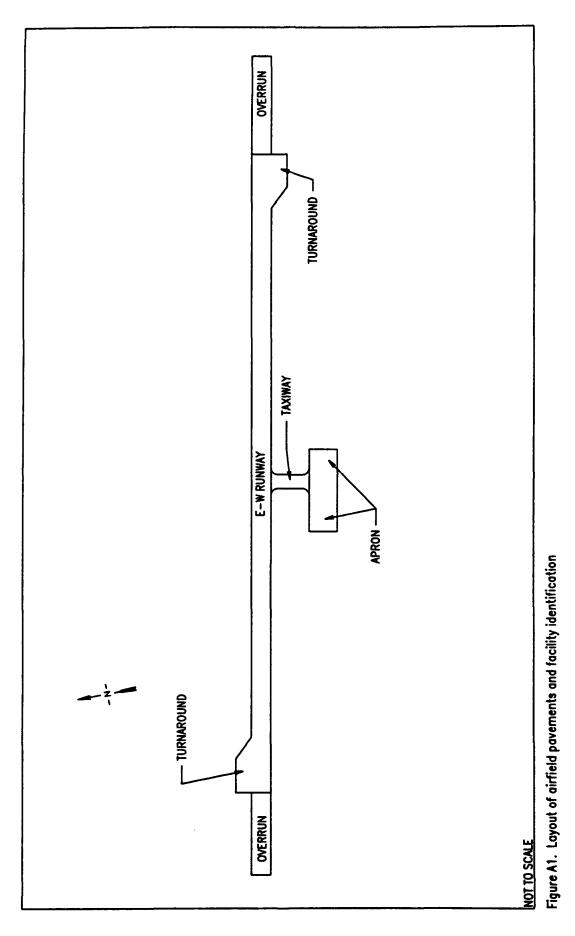
The original runway pavement at BAAF is believed to have been constructed in the early 1950's. The taxiway and apron were constructed in 1958. Accurate construction records of the initial construction are not available. In 1965, extensions to the apron were constructed. In 1979 the airfield was upgraded to support the operation of C-130 aircraft. The upgrading included the construction of an asphalt concrete inlay for the keel section of the runway, the addition of turnarounds to both ends of the runway, and a complete reconstruction of the taxiway. Those pavements not newly or reconstructed received a 4 cm (1.5 in) asphalt concrete overlay. Table A1 presents the history of the major construction activities at BAAF. Table A2 contains a summary of the physical property data of the various features. The locations of the various pavement features can be determined from Figure A2. Figure A3 shows typical foundation and pavement sections.

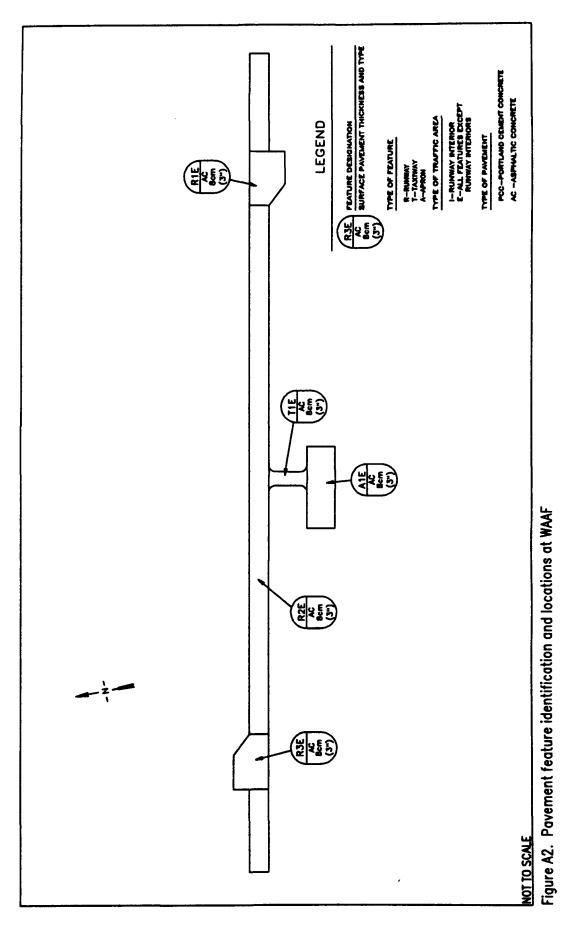
The major construction projects as BAAF are summarized as follows:

- a. 1950-1955 construction. The only facility constructed during this period was runway 09-27.
- b. 1958 construction. The taxiway and apron were constructed.
- c. 1965 construction. Extensions to the apron were constructed to the east and west.
- d. 1979 construction and reconstruction. A 8 cm (3 in) AC overlay was constructed in the keel section (center 12 m (40 ft)) of the runway, and a 4 cm (1.5 in) AC overlay was constructed on edges of the runway. Turnarounds with 8 cm (3 in) of AC surface were constructed at each end of the runway. The taxiway was reconstructed with a 8 cm (3 in) AC surface. The center portion of the apron received a 8 cm (3 in) overlay, the east and west ends of the apron received 4 cm (1.5 in) AC overlays.

Traffic History

Airfield activity records were obtained from base operations personnel at BAAF for the 1993 calendar year. The 1993 records were used to project the traffic the airfield would be expected to support for the next 20 years. From the data provided by the operations personnel, the 20 year day-to-day operations to be used for evaluation was determined to be 15,000 passes of a 70,300 Kg (155-kip) C-130.





•

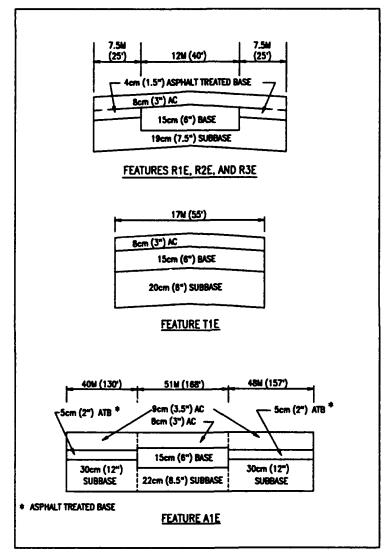


Figure A3. Typical pavement foundation sections

Devenant Englither	Pavement		Construction
Pevement Facility (Feature)	Thickness, cm (in.)	Туре	Date
Runwaγ 09-27 (R1E, R2E, R3E)	4 (1.5) 8 (3)	ATB ² AC ¹	1950-55 1979
Taxiway (T1E)	4 (1.5) 8 (3)	ATB ² AC	1958 1979 (ATB removed)
Apron (A1E)	5 (2) 8 (3)	ATB ² AC	1958 1979 (ATB removed)
Apron Extensions (A2E, A3E)	6 (2.25) 4 (1.5)	AC AC ¹	1965 1979

Teble A2 Summery	Table A2 Summary of Physical Property Data	operty Da	sta														
	FACULTY			- á	OVERLAY PAVEMENT			PAVEMENT			ž	Γ					
₩ ₩4,								[-					
	DENTIFICATION	LENGTH m	WDTH M	WIDTH THICKNESS m am (tt) Bh) [DESCRIPTION	Ë	THCKNESS cm (in)	DESCRIPTION	İİL	THCKNEAS om (m)	DESCRIPTION	K Mikim ⁶ (pelifni	THICKNESS mm #M.;	DEACHIFTION CBM	8	DERCARTICA	R MRCa Later
RIE	Runwey 09-27	10 (300)	55 80)							N 8	Stabilized Aggregete		19 (7.5)	Cinder Grevel	8	e	2
R2E .	Runwey 08-27	945 (3,100)	27 (90)				• ē	AC		152 (8)	Stablized Aggregete	8	19 (7.5)	Cinder Gravel	8	Sitry Sand (SM)	15
3c.A	Runwey 08-27	10 (00E)	55 8 80)				• 5	ΥC		182 281 (8)	Stabilized Aggregete	8	19 17.51	Cinder Gravel	8	Sifty Sand (SM) 15	2
TIE	Testwor	76 (250)	17 (55)				• @	AC		152 (6)	Stabilized Aggregate	8	20 (8.0)	Cinder Gravel	8	Sitry Send (SM) 15	2
AIE	Apron	127 (450)	43 40)				• @	AC		152 (8)	Stabilized Aggregete	8	22 (8.5)	Cinder Gravel	8	Sifty Sand (SM) 15	15
Overrun	09 End Overnun	152 (500)	27 (90)				1 (0.5)	AC		1			1	1		Sitry Sand (SM) 30	QE
Overrun	Overrun 27 End Overrun	152 (500)	27 (90)				1 (0.5)	AC		1			1	1		Sity Sand (SM) 30	R

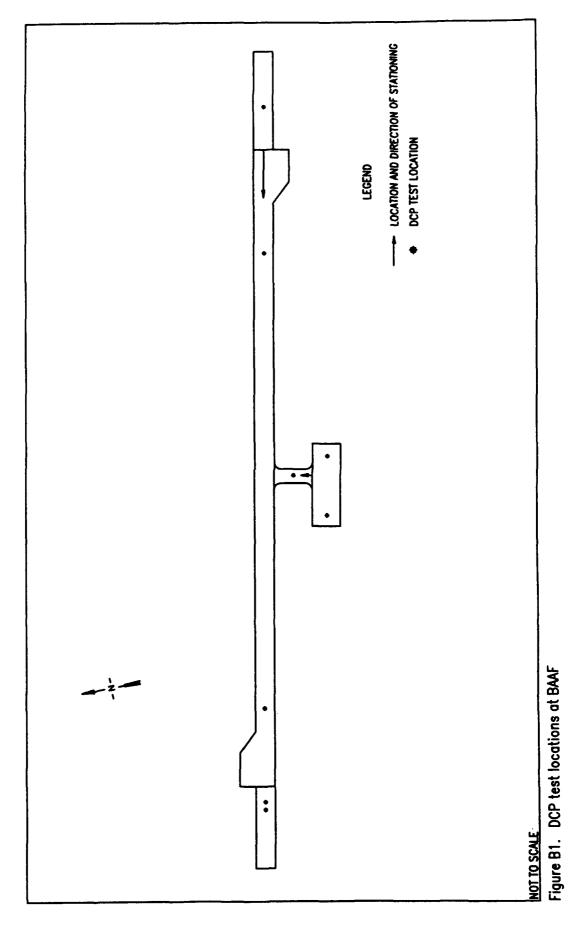
Appendix B Tests and Results

Tests Conducted

The pavements were evaluated based on the results from dynamic cone penetrometer (DCP) tests. The test procedures and results are discussed below.

Dynamic Cone Penetrometer Tests

A DCP soil test device was used to obtain subsurface soil data at representative locations. The DCP is a steel cone attached to the end of a metal rod on the other end of which is located an 8 kg (17.6-lb) sliding drophammer. For this investigation a small hole was cored through the AC material. The cone of the DCP was then placed on top or near the top of the base and the hammer was then dropped repeatedly to drive the cone through the underlying pavement layers. The material resistance to penetration was recorded in terms of millimeters penetrated per hammer blow. California Bearing Ratio (CBR) was then determined based on a correlation and procedure recommended in (Webster, Grau, and Williams 1992). DCP tests were performed at select locations of BAAF as shown in Figure B1. The results of the DCP tests are best illustrated on a plot of CBR versus depth for each test location. Figures B2 through B9 show these data for the tests performed on the facilities. It should be noted that when analyzing the DCP data, the regression equation used to backcalculate the CBR may indicate a CBR value greater than 100 percent. A CBR of 100 percent is considered the maximum (see DM21.3/TM 5-825.2/AFM 88-6 Chap.2). Any backcalculated CBR greater than 100 percent was plotted as 100 percent in Figures B2 through B9 and considered 100 percent for evaluation purposes.



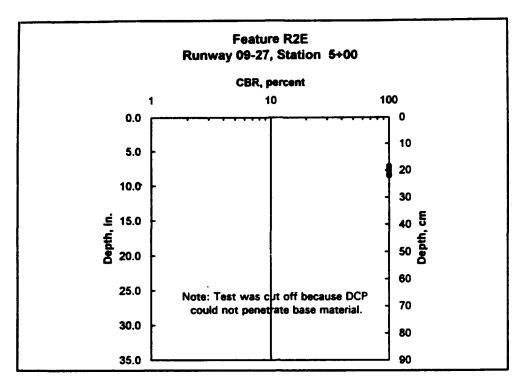


Figure B2. DCP results, Runway 09-27, Station 5+00

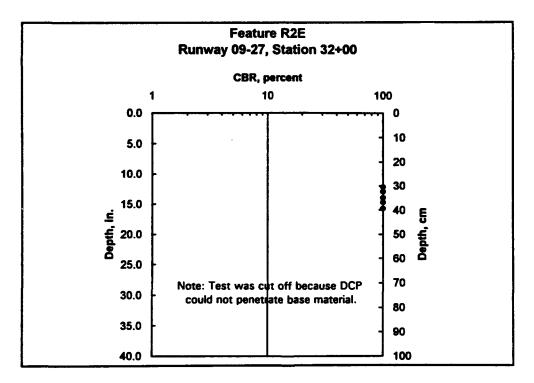


Figure B3. DCP results, Runway 09-27, Station 32+00

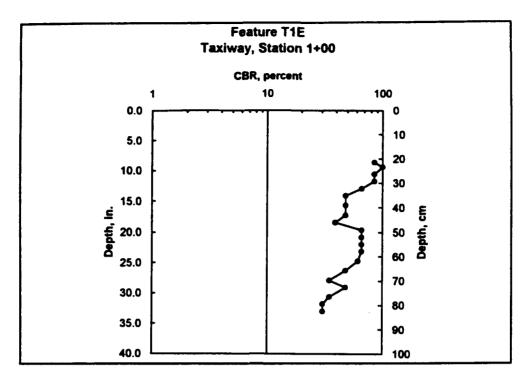


Figure B4. DCP results, Taxiway, Station 1+00

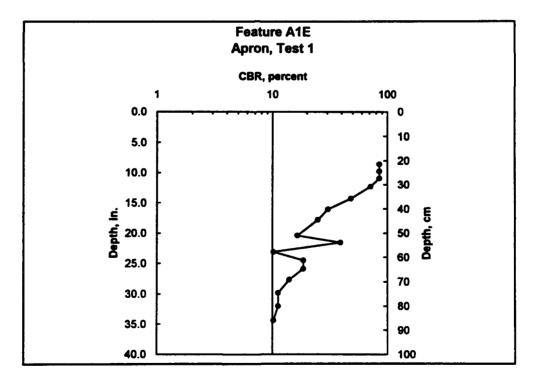


Figure B5. DCP results, Apron, Test 1

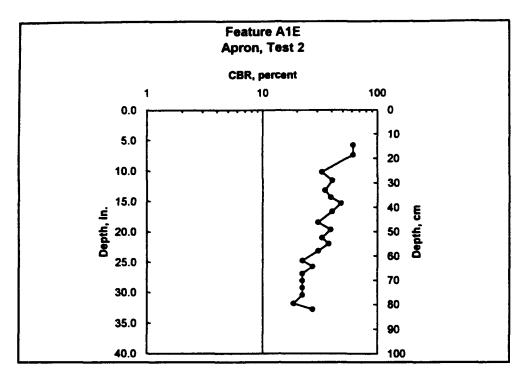


Figure B6. DCP results, Taxiway, Test 2

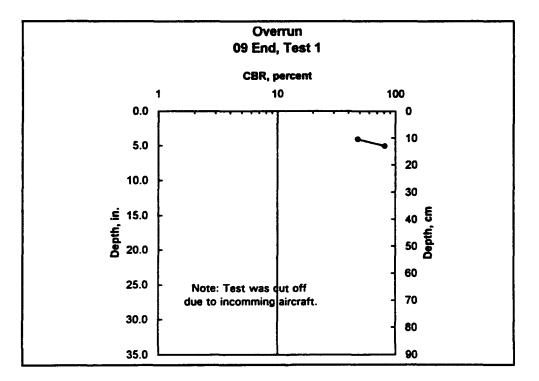


Figure B7. DCP results, 09 End Overrun, Test 1

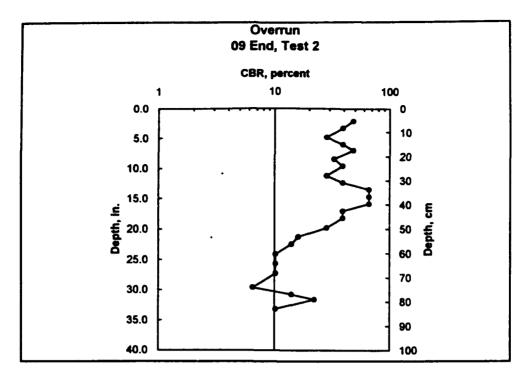


Figure B8. DCP results, 09 End Overrun, Test 2

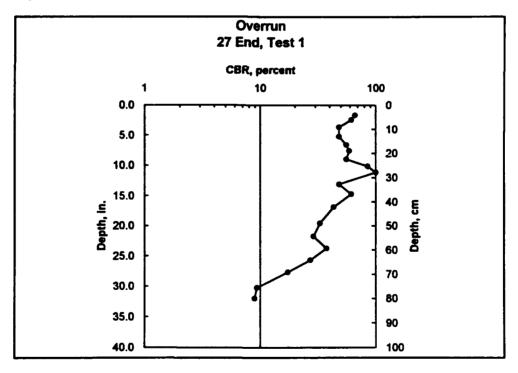


Figure 9. DCP results, 27 End Overrun

Appendix C Pavement Condition Survey and Results

Pavement Condition Survey

A pavement condition survey is a visual inspection of the airfield pavements to determine the present surface condition. The condition survey consists of inspecting the pavement surface for the various types of distresses, determining the severity of each distress, and measuring the quantity of each distress. The condition survey provides estimated quantities of each distress type and severity from which the pavement condition index (PCI) for each feature can be determined. The PCI is a numerical indicator based on a scale from 0 to 100 and is determined by measuring pavement surface distress that reflects the surface condition of the pavement. Pavement condition ratings (from excellent to failed) are assigned to different levels of PCI values. These ratings and their respective PCI value definitions are shown in Figure C1. The distress types, distress severities, methods of survey, and PCI calculation are described in TM 5-826-6/AFR 93-5 (Headquarters, Departments of the Army and the Air Force 1989).

Condition survey procedure

The PCI and estimated distress quantities are determined for each feature. The information is based on inspection of a selected number of sample units. Sample units are subdivisions of a feature used exclusively to facilitate the inspection process and reduce the effort needed to determine distress quantities and the PCI. Each feature was divided into sample units. The sample units for the AC pavement features were approximately 465 sq m (5000 sq ft). The statistical sampling technique was used to determine the number of sample units to be inspected to provide a 95 percent confidence level. Sample units were chosen along the center line of the runway and taxiway and were chosen randomly on the apron. The stationing and direction of survey are shown in Figure B1. The locations of the sample units on the apron are shown in Figure C2. After the sample units were inspected, the mean PCI of all sample units within a feature was calculated and the feature was rated as to its condition: excellent, very good, good, fair, poor, very poor, and failed.

Analysis of PCI Data

The distress information collected during the survey were used with the Micro Paver program to estimate the quantities of distress types for each feature. This information is presented along with the PCI, general rating, and distress mechanism (load, climate, or other) in Appendix $\overline{}$. The major distress types observed on the AC pavements were longitudinal and transverse cracking, bleeding and oil spillage.

AR 420-72 (Headquarters, Department of the Army 1991) requires that all airfield pavements be maintained at or above the following PCI ranges:

All runways and primary taxiways, 65 to 75.

All aprons and secondary taxiways, 40 to 55.

Recommendations to apply maintenance or repair to improve existing PCI values are presented in Table 3-2. These were developed based on a decision process by which the pavement engineer can select from multiple alternatives after giving consideration to the surface condition and structural capacity of the pavement feature. In this process, both the PCI condition rating and structural rating are required. The results of these two ratings are used to follow a flowchart that allows the determination of the most appropriate work classification category (maintenance, repair, or construction). The recommendations shown in Table 3-2 were selected from maintenance, repair, and construction alternatives suggested for various distresses. The alternatives are shown in Table 3-3. In many instances, the performance of a specific alternative depends upon the geographical location and expertise of local contractors. Therefore, it is suggested that the local DPW personnel review all recommendations. Local costs for the approved alternatives can then be used with the Micro PAVER program to obtain a reasonable cost estimate. All structural improvements or construction should be in accordance with ETL 1110-3-393 (Headquarters, Department of the Army 1988) which requires PCC or composite pavements with PCC overlay at runway ends and for the primary taxiway and parking apron systems.

Condition survey results

A summary of the pavement condition survey results is shown in tabular form in Table C1. Table C1 lists the sample unit number, location, PCI, and rating of each sample unit inspected. The mean PCI for each feature was then calculated to determine the general condition or rating of the feature as shown in Figure C3. The U.S. Army Engineer Division, Pacific Ocean (POD) evaluated the airfield in 1981, however they did not report the results in terms of the PCI method for determining the surface condition of pavements. The results of the condition survey conducted by the POD in 1980 consisted of a general description of the airfield as being in excellent condition. Since all of the features of BAAF had been overlayed in 1979, it can be assumed that all of the features would have rated excellent in 1980. For comparison purposes a PCI of 100 was assigned to each feature for 1979 and this is compared to the results of the 1994 survey in Table C2.

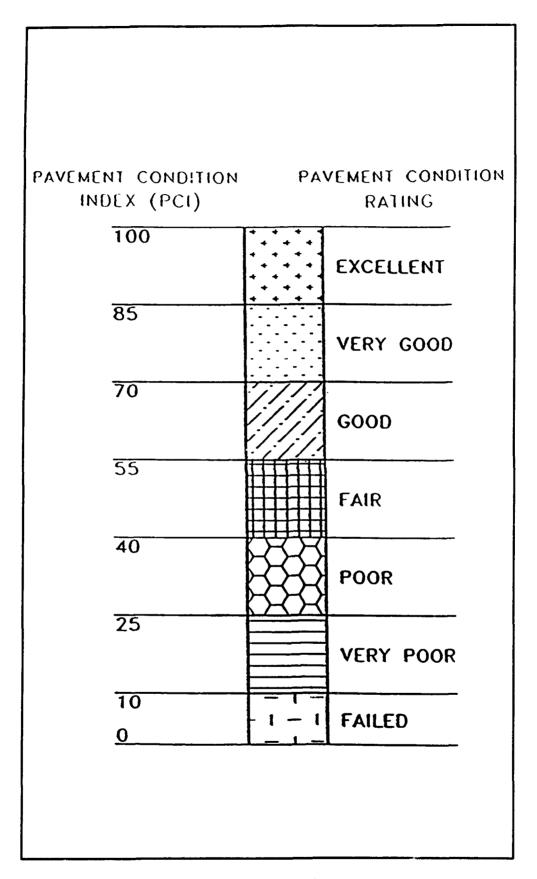


Figure C1. Scale for pavement condition rating

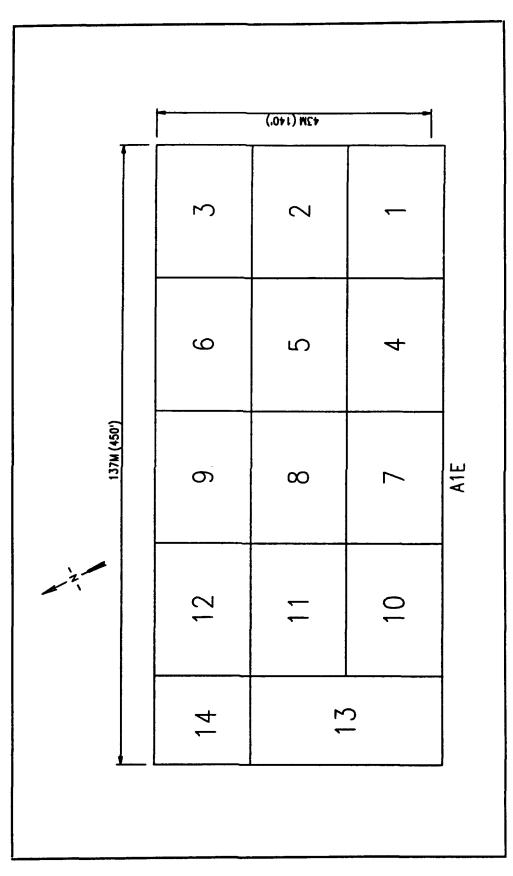
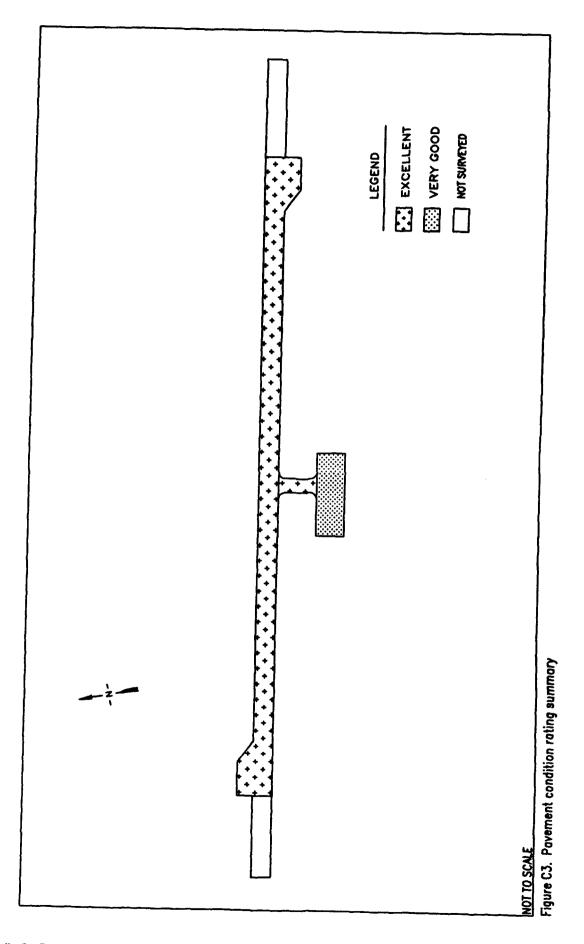


Figure C2. Sample unit layout, Apron



	O a marta	Ste	tion			C	werall
Feature	Sample Unit	From	To	PCI	Rating	PCI	Rating
R1E	1	0+00	1+00	98	Excellent		
	2	1+00	2+00	100	Excellent	99	Excellen
	3	2+00	3+00	100	Excellent		
R2E	5	4+00	5+00	97	Excellent		
	9	8+00	9+00	96	Excellent		
	13	12+00	13+00	100	Excellent		
	17	16+00	17+00	95	Excellent	96	Excellen
	21	20+00	21+00	96	Excellent		
	27	26+00	27+00	95	Excellent		
	31	30 + 00	31+00	95	Excellent		
	34	33+00	34+00	96	Excellent		
R3E	35	34+00	35+00	100	Excellent		
	36	35+00	36+00	100	Excellent	100	Excellen
	37	36+00	37+00	100	Excellent		
T1E	1	0+00	1+00	97	Excellent	98	Excellen
	2	1+00	2+00	100	Excellent		
A1E	1			85	Very Good		
	3			81	Very Good		1
	5			84	Very Good	77	Very
	7			100	Excellent		Good
	9 ¹			41	Fair		
	11		1	76	Very Good		J
	13			76	Very Good		

Appendix C Pavement Condition Survey and Results

Table C2 1979 PCI Compared with 1994 PCI									
Feature ¹	1979 PCI (assumed)	1994 PCI	Change in PCI	1987 Rating	1993 Rating				
R1E	100	99	-1	Excellent	Excellent				
R2E	100	96	-4	Excellent	Excellent				
R3E	100	100	0	Excellent	Excellent				
T1E	100	98	-2	Excellent	Excellent				
A1E	100	77	-23	Excellent	Very Good				

Appendix D Structural Analysis

General

The projected performance of the airfield pavement facilities was analyzed for a 20-year analysis period. The traffic for this period was based on the information provided by the installation. The critical aircraft operating on the pavements at BAAF was determined to be the 70,300 kg (155-kip) C-130 aircraft. The airfield was evaluated for 15,000 operations of the critical aircraft.

The operational ACN values were determined based on the critical aircraft; the 70,300 kg (155-kip) C-130 on the AC pavements. The results showing the ACN values for each pavement type and subgrade strength, are shown in Table D1.

During wartime, many aircraft are allowed to carry heavier loads than during peacetime. This means that the aircraft would have a higher ACN because of the higher loading and would cause more damage than in peacetime. This would reduce the life of the pavement. A mobilization ACN can be determined from the appropriate ACN-PCN curve presented in the draft ETL 1110-3-394 (Headquarters, Department of the Army 1991). The ACN-PCN curve for a C-130 on both flexible and rigid pavements are shown in Figure D1. During contingency planning, there is often the need to determine the largest possible aircraft that can safely land on the airfield. Generally the length of the runway controls this. Minimum take-off distances for maximum take-off weights of aircraft are also given in ETL 1110-3-394 (Headquarters, Department of the Army 1991). Once the aircraft is known, the ACN of that aircraft can be determined from the ACN-PCN curve and then the effect of the higher loads on the airfield can be determined from the ACN/PCN ratio and pavement life utilized or passes till failure curves. Specific aircraft mobilization traffic requirements are contained in classified mobilization plans and are not included in this report.

D1

ACN-PCN Method of Reporting Pavement Structural Condition

The ACN-PCN method is used to provide a means of reporting the structural evaluation of a pavement. This procedure is a standardized International Civil Aviation Organization (ICAO) method. The ACN is used to express the effect of individual aircraft on different pavements by a single unique number which varies according to pavement type and subgrade strength without specifying a particular pavement thickness. Conversely, the PCN of a pavement can be expressed by a single unique number without specifying a particular aircraft. The ACN and PCN values are defined as follows:

- a. ACN A number which expresses the relative structural effect of an aircraft on different pavement types for specified standard subgrade strengths in terms of a standard single-wheel load.
- b. PCN A number which expresses the relative load-carrying capacity of a pavement for a given pavement life in terms of a standard single-wheel load.

The ACN-PCN method is structured so that the structural evaluation of a pavement for particular aircraft can be accomplished by using the ratio of the aircraft ACN to the pavement PCN. For a given pavement life and a given number of operations for a particular aircraft there is a relationship between the ACN/PCN ratio and the percent of pavement life used by the applied traffic. For a given ACN/PCN ratio a relationship exists for the number of operations that will produce failure of the pavement. This relationship provides a method for evaluating a pavement for allowable load depending on acceptable degree of damage to the pavement or an allowable number of operations of a particular aircraft to cause failure of a pavement. For aircraft having an ACN equal to the PCN the predicted failure of the pavement would equal the design life of the pavement. Aircraft having ACN's higher than the pavement PCN would overload the pavement and decrease the life of the pavement. Likewise if the ACN of the operational aircraft is less than the pavement PCN, the structural life of the pavement would be greater than the design life. If the operational ACN is greater than the pavement PCN and a decrease in pavement life is not acceptable, then structural improvement of the pavement is required to bring the pavement PCN up to or greater than the operational ACN.

Determination of CBR for Analysis

DCP tests were run at several locations at BAAF. Figures B2 through B9 show a plot of the CBR values versus depth obtained from the DCP tests. From Figures B2 through B9, it can be observed that the DCP calculated CBR is above the design CBR for each pavement feature with the exception of one of the DCP tests in feature A1E. The design CBR for each pavement layer is 80 percent for base course, 50 percent for subbase course, and 15 percent for high strength subgrades. Table D2 shows the DCP measured CBR and design CBR of each pavement layer for each feature evaluated. In order to provide a reasonably conservative evaluation, and be in accordance with the maximum values recommended in DM 21.3/TM 5-825.2/AFM 88-6 Chap.2, the CBR used for evaluation was the lessor of the DCP measured CBR or the design CBR. Features R1E, R2E, R3E and T1E were evaluated based on the design CBR. Feature A1E was evaluated based on the DCP measured CBR.

PCN Analysis

The PCN for each pavement feature was determined in accordance with TM 5-826-5/AFP 88-24 (Headquarters, Departments of the Army and the Air Force 1993). Using the design aircraft and traffic levels for normal operations the PCN was determined for each pavement feature. The PCN is determined using the allowable gross aircraft load and the subgrade strength category determined from the CBR. A typical ACN-PCN curve is shown in Figure D1. Table D3 presents a summary of the evaluation of each pavement feature in terms of allowable gross aircraft loadings, PCN, and overlays required to bring the PCN up to the required PCN (ACN of the design aircraft). The APEC presented in Figure 2-1 shows a layout of the airfield pavements and corresponding PCN for each facility.

Because all pavement features (with the exception of the overruns) had a calculated PCN greater than the required ACN, an analysis was not necessary to determine additional strengthening requirements to increase the PCN to equal the current ACN. If the PCN is less than the ACN, an increase in strength requirement is determined and reported as an overlay thickness. An overlay thickness required to provide a PCN equal to the ACN was reported for the overruns in Table D3. Although the increase in strength is presented as an overlay thickness, several other approaches could be used to increase the strength. A detailed analysis is required to select and design the most cost-effective repair or improvement alternative. It should be noted that minimum overlay requirements, if necessary, would be indicated in Table D3, the following minimum thicknesses are recommended:

- a. 5 cm (2-in.)-thick minimum AC overlay over AC pavements.
- b. 10 cm (4-in.)-thick minimum AC overlay over PCC pavements.
- c. 15 cm (6-in.)-thick minimum PCC partially or nonbonded overlay.
- d. 5 cm (2-in.)-thick minimum PCC fully bonded overlay over PCC pavements.

These minimum overlay requirements are required to control the degree of cracking which will occur in the base pavement (existing pavement) due to the application of the design traffic. If any feature required structural improvements and did not receive the required strengthening, the rate of deterioration can be quite rapid leading to damage in all pavement layers. This will generally cause dramatic increases in the cost of later treatments after failure has occurred. It may also cause the pavement to be closed for operation for a considerable period of time.

The PCN codes for the weakest feature within each payement facility during normal operations are shown in Table D4. The PCN codes include the PCN numerical value, pavement type, subgrade category, allowable tire pressure, and method used to determine the PCN. An example of a PCN code is: 30/F/A/X/T, with 30 expressing the numerical PCN value, F indicating a flexible pavement, A indicating high strength subgrade, X indicating medium-allowable tire pressure, and T indicating that the PCN value was obtained by a technical evaluation. Table D5 presents a description of all the letter codes comprising the PCN code. Each PCN assumes that only the design aircraft will be used for the stated number of passes. Once the PCN's were determined, relationships were developed for pavement life and allowable traffic as a function of the ratio of ACN to PCN. Theoretically, if the PCN is equal to or greater than the ACN, the pavement should perform with only routine maintenance through the length of the analysis period. There may be situations when operators have to overload a pavement, i.e., the ACN is greater than the PCN. Pavements can usually support some overload, however, pavement life is reduced. If the PCN equals the ACN, the ratio of the ACN to the PCN (ACN/PCN) equals 1.0, the pavement is expected to perform satisfactorily until the end of the analysis period. If the PCN is less than the ACN, ACN/PCN would be greater than 1.0, the pavement would be expected to fail before reaching the end of the analysis period. Figures D2 and D3 show the relationships for the allowable passes to failure if the ACN/PCN is known. Thus if the ACN for mobilization or the ACN for contingency planning divided by the current PCN is 1.5, failure would be expected to occur at between 800 and 1,200 applications for fixed wing aircraft on flexible pavements, based on Figure D2. An additional example of how the ACN/PCN figures are used is shown below.

Example Problem

A cargo mission has been assigned to the fixed-wing facility. Aircraft traffic is projected to be 500 passes of a 79,450 kg (175 kip) C-130.

- a. What is the ACN for the aircraft?
- b. Will the runway be overloaded?
- c. How much of the pavement life will be utilized during this mission?
- d. Determine the maximum number of C-130 passes before failure?

Solution

The controlling AC feature on the airfield is the apron, A1E. From Table D4, feature A1E has a PCN code of 27/F/A/W/T.

- a. From Figure D1 the ACN of a 79,450 kg (175-kip) C-130 on a flexible pavement over a high strength subgrade is 24/F/A/W/T.
- b. The ACN/PCN is 24/27 or 0.9; therefore the runway pavement will not be overloaded.
- c. From Figure D3, the percent life utilized for a ACN/PCN of 0.9 and 500 passes is about 2 percent.
- d. From Figure D2, the passes until failure for a ACN/PCN of 0.9 are about 20,000.

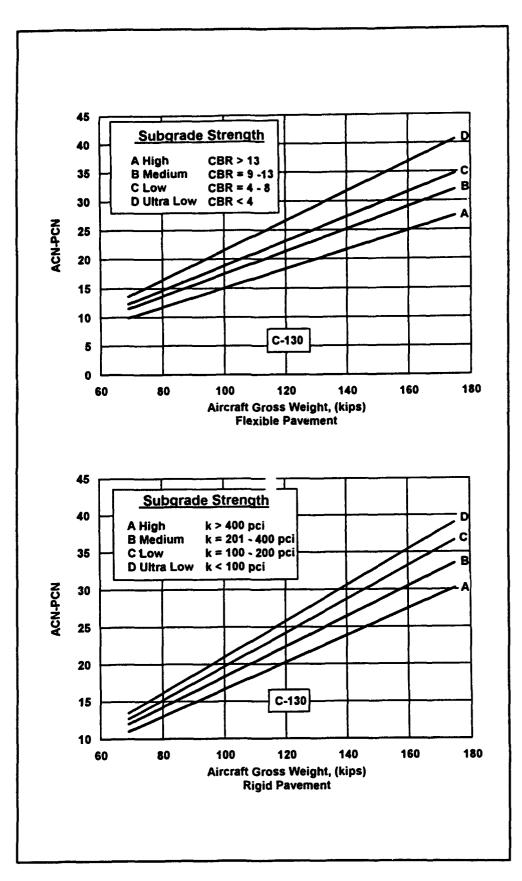


Figure D1. ACN curves for C-130 aircraft.

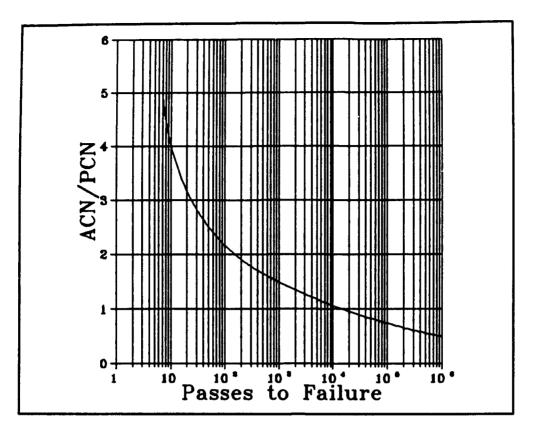


Figure D2. ACN/PCN versus allowable passes.

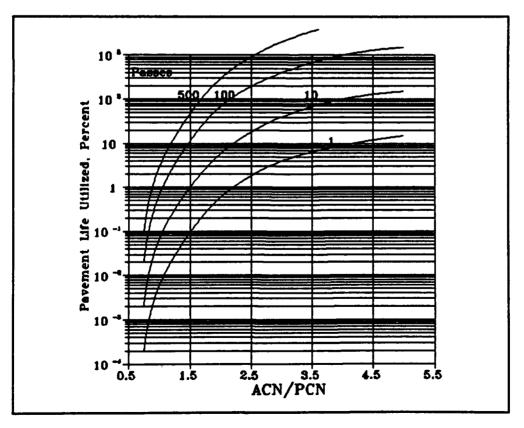


Figure D3. Percent life utilized versus ACN/PCN.

PCC Pevements					
Design Fixed-Wing Aircraft	Weight kg (lb)	Subgrade Category ¹	ACN or Required PCN		
C-130	70,300 (155,000)	A B C D	27 29 32 34		
	A	Pavements			
Design Fixed-Wing Aircraft	Weight kg (Ib)	Subgrade Category ¹	ACN or Required PCN		
C-130	70,300 (155,000)	A B C D	24 28 30 36		

Table D. DCP measured CBR and Design CBR for Each Pavement Layer							
DCP Test Location	DCP Test Location CBR (percent)						
	Base Layer	Subbase Layer	Subgrade Layer				
Runway, Station 5+00	100+	100 +					
Runway, Station 32+00	100 +	100 +					
Taxiway, Station 1+00	85	85	50				
Apron, Test 1	85	85	30				
Apron, Test 2	60	35	35				
09 End Overrun, Test 1			50				
09 End Overrun, Test 2			50				
27 End Overrun			65				
DESIGN	80	50	15				

Table D3 Allowable Gross Aircraft Loads an	craft Lo	ads and	l Overlay R	equirement	id Overlay Requirements for Design Aircraft Traffic ¹	Aircraft Tr	affic ¹		
				Operational	Allowable		Theoretical	Overlay Require	Theoretical Overlay Requirements, cm (in.)
Pavement Facility	Feature	Type Traffic Area	Subgrade CBR Percent ²	ACN ³	Gross Aircraft Load ² Mg (kips)	PCN	AC	224	PCC with Bond Breaker
Runway 09-27	R1E	A	15	24/F/A/W/T	+	36/F/B/W/T	0.0		
Runway 09-27	R2E	×	15	24/F/A/W/T	+	36/F/A/W/T	0.0	1	
Runway 09-27	R3E	۷	15	24/F/A/W/T	+	36/F/A/W/T	0.0	i	-
Taxiway	TIE	۷	15	24/F/A/W/T	+	36/F/A/W/T	0.0		
Apron	A1E	8	15	24/F/A/W/T	75 (165)	27/FIA/W/T	0.0	1	
09 End Overrun	1	v	50	24/F/A.W'/T	38 (83)	12/F/AW/T	9 (3.5)	ł	***
27 End Overrun	1	ပ	50	24/F/A/W/T	38 (83)	1 <i>2/</i> F/A <i>/</i> W/T	9 (3.5)	1	ŧ
¹ The day-to-day traffic is equivalent to 15,000 passes of a C-130 ² Values of CBR were calculated based on results from DCP tests.	ic is equivalent calculated bas	t to 15,00 and on resi	000 passes of a C-130. sults from DCP tests.	0-130. ests.					

Determined for the critical aircraft.
 The allowable load is greater than the design aircraft load.

Table D4 Summary of Pavement Classification Numbers						
Pavement Facility	Controlling Feature	PCN ¹ , Normal Non-Front				
Runway	R1E, R2E, R3E	36/F/A/W/T				
Тахімеу	T1E	36/F/A/W/T				
Apron	A1E	27/F/A/W/T				
Overrun		12/F/A/W/T				

Table D5 PCN Five-Part Code								
PCN	Pavement Type	Subgrade Strength ¹	Tire Pressure ²	Method of PCN Determination				
Numerical value	R - rigid F - flexible	A B C D	W X Y Z	T - technical evaluation U - using aircraft				
¹ Code	Category	Flexible <u>Pevement CBR, %</u>		Rigid Pavement <u>k, MN/m³ (psi/in)</u>				
A B C D	High Medium Low Ultralow	Over 13 8 - 13 4 - 8 < 4		Over 108 (400) 54-108 (201-400) 27-54 (100-200) < 27 (100)				
² Code	Category	<u>Tire Pressure, kPa (p</u>	<u>si)</u>					
W X Y Z	High Medium Low Ultrelow	No limit 1.0-1.5 (146-217) 0.5-1.0 (74-145) 0-0.5 (0-73)						

Appendix E Micro PAVER Output Summary

INSPECTION REPORT

Network ID - WES Branch Name - APRON 450.00 LF Section Length -

 Branch Number
 - AIE
 Section Width
 - 140.00 LF

 Section Number
 - 1
 Family - DEFAULT
 Section Area
 - 63000.00 SF

 Inspection Date: FEB/24/1994 Biding Quality : Safety: Riding Quality : Safety: Shoulder Cond. : Overall Cond.: Drainage Cond.: F.O.D.: ------PCI OF SECTION = 77 **RATING = V. GOOD** TOTAL NUMBER OF SAMPLE UNITS = 13 NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 7 NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0 RECOMMENDED MINIMUM OF 12 RANDOM SAMPLE UNITS TO BE SURVEYED. STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 18.0% *** EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION *** 57.000 mas _____

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY 🕏	DEDUCT VALUE
42 BLEEDING	N/A	1852.94 (SF)	2.94	15.6
48 L & T CR	LOW	491.03 (LF)	.78	4.5
48 L & T CR	MEDIUM	932.03 (LF)	1.48	13.5
49 OIL SPILLAGE	N/A	81.53 (SF)	.13	2.1

*** PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM ***

LOAD	RELATED	DISTRESSES	=	.00	PERCENT	DEDUCT	VALUES.
CLIMATE/DURABILITY							
other	RELATED	DISTRESSES	Ŧ	49.57	PERCENT	DEDUCT	VALUES.

INSPECTION REPORT

	- WES - RUNWAY - R1E - 1	Family	- DEFAULT	Section Section Section	Length Width Area	 300.00 90.00 27000.00	LF SF
Inspection Da Riding Quality Shoulder Cond	y :		fety: ond.:	Drainage Co F.C	ond.: D.D.:	 	

INSPECTION REPORT

	- Wes			
	- RUNWAY		Section Length	- 300.00 LI
Branch Number	- RIE		Section Width	- 90.00 Ll - 27000.00 Sl
ection Number	-1 Family -	DEFAULI	Section Area	- 27000.00 3
	•: FEB/24/1994			
Riding Quality			ainage Cond.;	
	: Overall Con		F.O.D.:	
PCI OF SECTION	= 99		RATING = E	KCELLENT
TOTAL NUMBER O	F SAMPLE UNITS =	3		
	OM SAMPLE UNITS SU		-	
	TIONAL SAMPLE UNIT		0	
	Y SAMPLE UNIT BE S		C CIDIPATA -	1 07
STANDARD DEVIA	TION OF PCI BETWEE	N RANDOM UNIT	S SURVEIED =	1.04
*** EXT	RAPOLATED DISTRESS	QUANTITIES F	OR SECTION ***	
DISTRESS-TYPE		• • • • •	DENSITY X	
45 DEPRESSION	LOW	27.00 (SF)	. 10	. 3
*** PERCEN	T OF DEDUCT VALUES	BASED ON DIS	TRESS MECHANISM	***
LOAD	RELATED DISTR	esses = .0	0 PERCENT DEDUCT	T VALUES.
	LITY RELATED DISTR	ESSES = .0	O PERCENT DEDUC	T VALUES.
OTHER			0 PERCENT DEDUCT	
	INSPECT	ION REPORT		
	INSPECT	ION REPORT		
etwork ID	INSPECT - WES	ION REPORT		<u></u>
ranch Name	- Wes - Runway	ION REPORT	Section Length	- 3400.00 L
ranch Name ranch Number	- WES - Runway - R2E		Section Width	- 90.00 L
ranch Name ranch Number	- WES - Runway - R2E	ION REPORT	Section Width	- 90.00 L
ranch Name ranch Number	- WES - RUNWAY - R2E - 1 Family -	DEFAULT	Section Width Section Area	- 90.00 L
ranch Name ranch Number ection Number Inspection Dat	- WES - RUNWAY - R2E - 1 Family - e: FEB/24/1994	DEFAULT	Section Width Section Area	- 90.00 L
ranch Name ranch Number ection Number Inspection Dat	- WES - RUNWAY - R2E - 1 Family - e: FEB/24/1994	DEFAULT	Section Width Section Area	- 90.00 L
ranch Name ranch Number ection Number Inspection Dat Riding Quality Shoulder Cond.	- WES - RUNWAY - R2E - 1 Family - e: FEB/24/1994 : Saf : Overall Co	DEFAULT ety: Dr nd.:	Section Width Section Area Cainage Cond.: F.O.D.:	- 90.00 L
ranch Name ranch Number ection Number Inspection Dat Riding Quality Shoulder Cond.	- WES - RUNWAY - R2E - 1 Family - e: FEB/24/1994	DEFAULT ety: Dr nd.:	Section Width Section Area ainage Cond.: F.O.D.:	- 90.00 L - 306000.00 S
ranch Name Franch Number Section Number Inspection Dat Riding Quality Shoulder Cond.	- WES - RUNWAY - R2E - 1 Family - e: FEB/24/1994 : Saf : Overall Co	DEFAULT ety: Dr nd.:	Section Width Section Area ainage Cond.: F.O.D.:	- 90.00 L - 306000.00 S
Inspection Dat Riding Quality Shoulder Cond.	- WES - RUNWAY - R2E - 1 Family - e: FEB/24/1994 : Saf : Overall Co	DEFAULT ety: Dr nd.:	Section Width Section Area ainage Cond.: F.O.D.:	- 90.00 L - 306000.00 S
Pranch Name Branch Number Section Number Inspection Dat Riding Quality Shoulder Cond. PCI OF SECTION	- WES - RUNWAY - R2E - 1 Family - e: FEB/24/1994 : Saf : Overall Co	DEFAULT ety: Dr nd.:	Section Width Section Area ainage Cond.: F.O.D.:	- 90.00 L - 306000.00 S
Pranch Name Branch Number Section Number Inspection Dat Riding Quality Shoulder Cond. PCI OF SECTION TOTAL NUMBER NUMBER OF RAND	- WES - RUNWAY - R2E - 1 Family - e: FEB/24/1994 : Saf : Overall Co - 96 F SAMPLE UNITS = OM SAMPLE UNITS SU	DEFAULT ety: Dr nd.: 34 RVEYED =	Section Width Section Area Teinage Cond.: F.O.D.: RATING = E	- 90.00 L - 306000.00 S
ranch Name ranch Number ection Number Inspection Dat Riding Quality Shoulder Cond. PCI OF SECTION TOTAL NUMBER NUMBER OF RAND NUMBER OF ADDI	- WES - RUNWAY - R2E - 1 Family - e: FEB/24/1994 : Saf : Overall Co - 96 F SAMPLE UNITS = CM SAMPLE UNITS SU TIONAL SAMPLE UNITS	DEFAULT ety: Dr nd.: 34 RVEYED = S SURVEYED =	Section Width Section Area ainage Cond.: F.O.D.: RATING = E 8 0	- 90.00 L - 306000.00 S
ranch Name ranch Number ection Number Inspection Dat Riding Quality Shoulder Cond. PCI OF SECTION TOTAL NUMBER NUMBER OF RAND NUMBER OF ADDI RECOMMENDED MI	- WES - RUMWAY - R2E - 1 Family - e: FEB/24/1994 : Saf : Overall Co - 96 F SAMPLE UNITS - CM SAMPLE UNITS SU TIONAL SAMPLE UNITS SU TIONAL SAMPLE UNITS	DEFAULT ety: Dr nd.: 34 RVEYED = S SURVEYED = DOM SAMPLE UN	Section Width Section Area einage Cond.: F.O.D.: RATING = E 8 0 ITS TO BE SURVE	- 90.00 L - 306000.00 S
ranch Name ranch Number ection Number Inspection Dat Riding Quality Shoulder Cond. PCI OF SECTION TOTAL NUMBER NUMBER OF RAND NUMBER OF ADDI RECOMMENDED MI	- WES - RUNWAY - R2E - 1 Family - e: FEB/24/1994 : Saf : Overall Co - 96 F SAMPLE UNITS = CM SAMPLE UNITS SU TIONAL SAMPLE UNITS	DEFAULT ety: Dr nd.: 34 RVEYED = S SURVEYED = DOM SAMPLE UN	Section Width Section Area einage Cond.: F.O.D.: RATING = E 8 0 ITS TO BE SURVE	- 90.00 L - 306000.00 S
ranch Name ranch Number ection Number inspection Dat Riding Quality Shoulder Cond. PCI OF SECTION TOTAL NUMBER NUMBER OF ADDI RECOMMENDED MI STANDARD DEVIA	- WES - RUNWAY - R2E - 1 Family - e: FEB/24/1994 : Saf : Overall Co - 96 F SAMPLE UNITS - OM SAMPLE UNITS SU TIONAL SAMPLE UNITS NIMUM OF S RAN TION OF PCI BETWEE	DEFAULT ety: Dr nd.: 34 RVEYED = S SURVEYED = DOM SAMPLE UN N RANDOM UNIT	Section Width Section Area ainage Cond.: F.O.D.: RATING = E 8 0 UITS TO BE SURVE S SURVEYED =	- 90.00 L - 306000.00 S
Pranch Name Branch Number Section Number Inspection Dat Riding Quality Shoulder Cond. PCI OF SECTION TOTAL NUMBER NUMBER OF RAND NUMBER OF ADDI RECOMMENDED MI STANDARD DEVIA	- WES - RURWAY - R2E - 1 Family - e: FEB/24/1994 : Saf : Overall Co - 96 F SAMPLE UNITS - CM SAMPLE UNITS SU TIONAL SAMPLE UNITS SU TIONAL SAMPLE UNITS SU	DEFAULT ety: Dr nd.: 34 RVEYED = S SURVEYED = DOM SAMPLE UN N RANDOM UNIT	Section Width Section Area ainage Cond.: F.O.D.: RATING = E 8 0 UITS TO BE SURVE S SURVEYED =	- 306000.00 SI

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY 1	DEDUCT VALUE
48 L & T CR	LOW	1185.75 (LF)	. 39	3.8

*** PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM ***

LOAD	RELATED	DISTRESSES	-	. 00	PERCENT	DEDUCT	VALUES.
CLIMATE/DURABILITY	RELATED	DISTRESSES		100.00	PERCENT	DEDUCT	VALUES.
OTHER	RELATED	DISTRESSES	-	.00	PERCENT	DEDUCT	VALUES.

INSPECTION REPORT

etwork ID - W Franch Name - 1 Franch Number - 1 Fection Number - 1	TAXIWAY TIE	ly - DEFAULT	Section	Width	-	250.0 55.0 13750.0	0 LI
	PPD /04 /1004						
Inspection Date: Riding Quality :		Safety:	Drainage C	and .			
Shoulder Cond. :			F.(
PCI OF SECTION - TOTAL NUMBER OF S NUMBER OF RANDOM NUMBER OF ADDITIC	SAMPLE UNITS SAMPLE UNITS	SURVEYED	- 2	ING = E	XCEL	LENT	
RECOMMEND EVERY S			- 0				
STANDARD DEVIATIO	N OF PCI BET	WEEN RANDOM U	WITS SURVEYI	2D =	2.2%		
	OLATED DISTR	ESS QUANTITIE	S FOR SECTIO)H ***			
*** EXTRA							
*** EXTRAP		QUANTITY	DENSIT	c x	DEDU	CT VALUE	

*** PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM ***

LOAD	RELATED	DISTRESSES	-	.00	PERCENT	DEDUCT	VALUES.
CLIMATE/DURABILITY	RELATED	DISTRESSES		.00	PERCENT	DEDUCT	VALUES.
OTHER	RELATED	DISTRESSES	=	100.00	PERCENT	DEDUCT	VALUES.

REPORT DO	OCUMENTATION PA	AGE		o. 0704-0188
Public reporting burden for this collection of infi gathering and maintaining the data needed, and collection of information, including suggestions Davis Highway, Suite 1204, Arlington, VA 22202	ormation is estimated to average 1 hour per i completing and reviewing the collection of in for reducing this burden. To Washington Hea 4302, and to the Office of Management and	response, including the time for re information. Send comments rega dquarters Services, Directorate fo Budget, Paperwork Reduction Proj	viewing instructions, se rding this burden estimation r information Operation ect (0704-0188), Washing	arching existing data sources, ite or any other aspect of this s and Reports, 1215 Jefferson pton, DC 20503.
1. AGENCY USE ONLY (Leave bland		3. REPORT TYPE AN Final report		
4. TITLE AND SUBTITLE Airfield Pavement Evaluation Pohakuloa Training Area, Ha 6. AUTHOR(S) William P. Grogan	•		5. FUNDING NU MIPR No. E	
7. PERFORMING ORGANIZATION NA U.S. Army Engineer Waterwa 3909 Halls Ferry Road Vicksburg, MS 39180-6199			8. PERFORMING REPORT NUM Miscellanec GL-94-32	BER
9. SPONSORING/MONITORING AGE Program Manager: U.S. Arm (CECPW-ER), 7701 Telegrap Alexandria, VA 22310-3860	y Center for Public Works h Road		10. SPONSORING AGENCY REP	/ MONITORING ORT NUMBER
11. SUPPLEMENTARY NOTES		<u></u>	. <u></u>	
12a. DISTRIBUTION / AVAILABILITY S Distribution is authorized to I and evaluation; August 1994. shall be referred to Headquart (CEMP-ET), Washington, DC	U.S. Government agencies o Other requests for this doc ters, U.S. Army Corps of En	ument	12b. DISTRIBUTI	ON CODE
13. ABSTRACT (Maximum 200 words An airfield pavement inv Pohakuloa Training Area, Ha pavements for continued use The pavement surface conditi procedure, and a nondestructi the pavements and overlay re of the evaluation are presente the nondestructive tests perfo surface of each pavement fea day-to-day traffic, (e) the pav repair recommendations base	estigation was performed in waii, to develop information under current mission and the ion was evaluated using the ive evaluation procedure wa quirements for continued us ed including: (a) a tabulation rmed using a dynamic cone ture, (d) a structural evaluat vement classification number	n pertaining to the structure ne upgrading of the parameter pavement condition is s used to determine the e of the pavements up n of the existing pave penetrometer, (c) the ion of each feature bar r for each pavement f	actural adequac avements for mindex (PCI) condu- ne load-carrying order current mis ment features, (PCI and condit ased on the proj- acility, and (f) a ey.	y of the airfield ission changes. dition survey g capability of ssions. Results (b) the results of tion rating of the ected 20-year maintenance and
14. SUBJECT TERMS See reverse.			5	
17. SECURITY CLASSIFICATION 1 OF REPORT	8. SECURITY CLASSIFICATION OF THIS PAGE	19. SECURITY CLASSIFI OF ABSTRACT		ICE CODE
UNCLASSIFIED	UNCLASSIFIED		Standard	Form 298 (Rev 2-89)

14. (Concluded).

Aircraft/pavement classification numbers Airfield pavement evaluation Bradshaw Army Airfield Overlay requirements Pavement condition Pavement condition index